

Project Development and Construction Case Studies

*U.S. CHP Partnership 2009
Partnership Meeting
October 1, 2009
New York City, NY*

Presentation Overview

- Burns & McDonnell CHP Project Development Approach
- Case Studies
 1. Thermal Energy Corporation Central Plant Expansion @ Texas Medical Center
 2. Gainesville Regional Utilities South Energy Center @ Shands Cancer Medical Center
- Questions & Answers

Markets Best Served by CHP

- Hospitals/Research
- Data Center/Telecommunications
- Department of Defense
- Universities and Colleges
- Municipalities

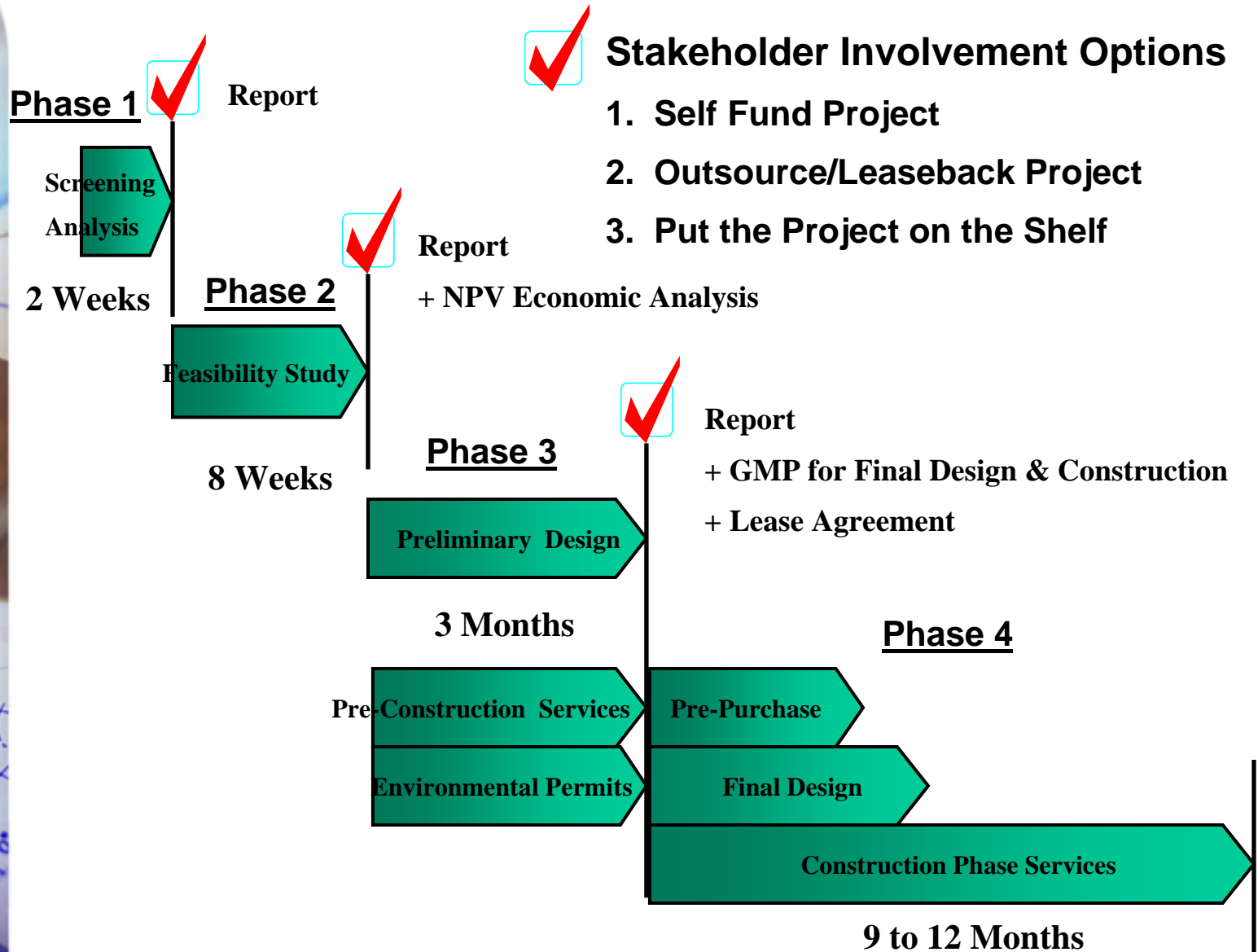
Facilities Best Suited for CHP

- CHP *“Best User” Profile* is:
 - Coincident electrical and thermal loads
 - 24 hour/day, 7 day/week, 365 day/year operation
 - Low seasonal variation in loads
 - High power reliability needs
- Hospitals fit the *“Best User” Profile* for Combined Heat and Power applications

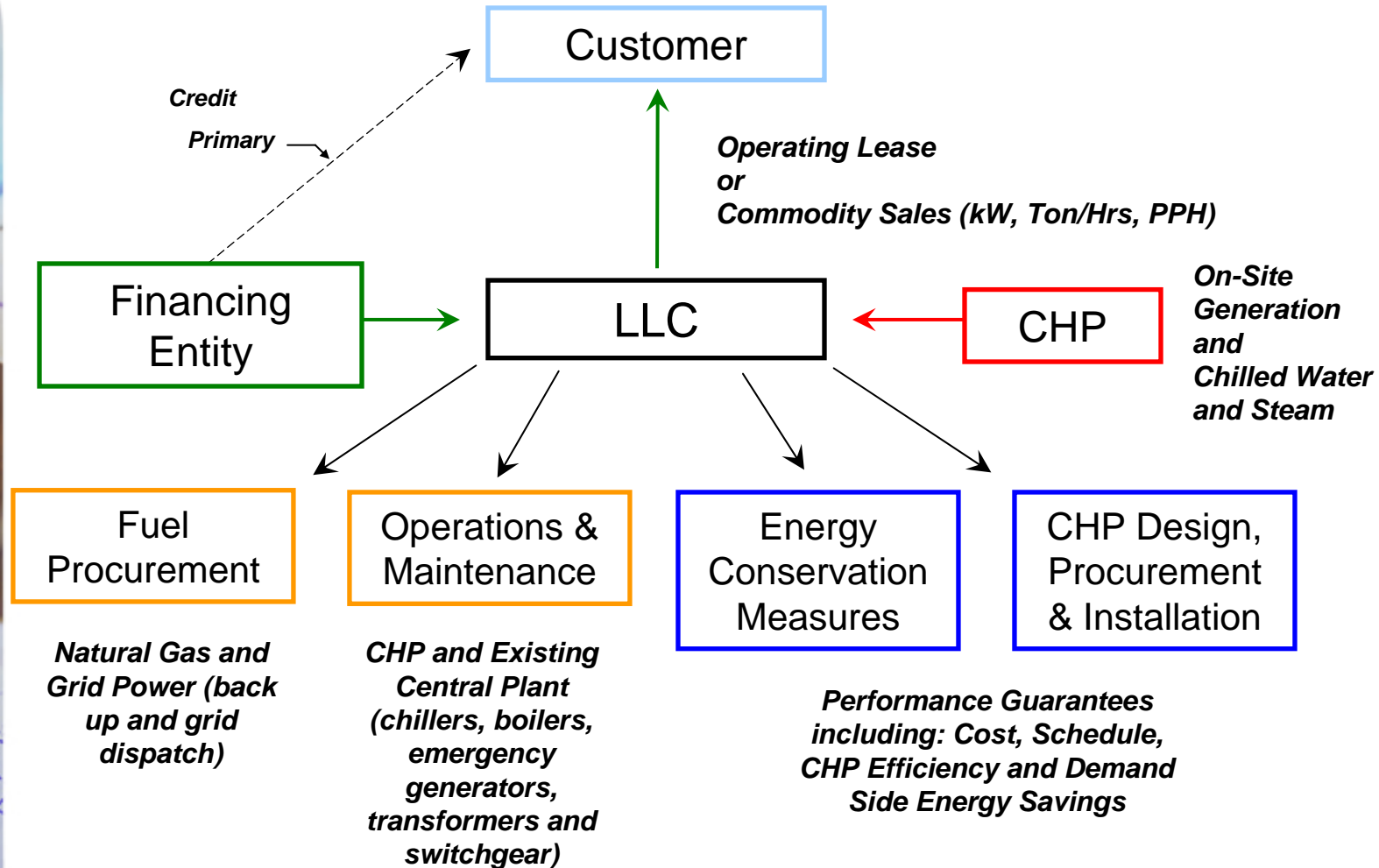
Hospital Drivers for CHP

- **Cleaner Normal Power** Local generation is anticipated to provide fewer sags and surges. Conversion from primary power to grid backup is measured in “cycles” rather than “seconds”.
- **More Backup Power** Both Grid backups supply 100% of the Hospital’s needs; not just its Life Safety requirements; imagine no chillers or HVAC in August.
- **More Reliable Backup Power** Probability of failure of the traditional Hospital “grid plus backup” is 67% according to Primen Perspective’s *RX for Health Care Power Failures*, DE-PP-24, 11/2003
- **“Island” Power** In the event of a grid failure due to natural, technical, or terrorist causes, this strategic community asset will remain in operation when we need it most.
- **Reliable Normal Power** When a hospital converts to fully digital Medical Records, RFID/Bar Code Scan Drug delivery, Computerized Physician Order Entry, etc., **health care delivery will stop if the “lights go out”**.

CHP Project Methodology



Outsourcing Business Structure



District Energy Plant Expansion Case Study

Thermal Energy Corporation
at Texas Medical Center

Thermal Energy Corporation (TECO)

- Provides thermal energy to 18 customer owned institutions in Texas Medical Center
Or - 16.6 million sq ft,
 - 42 buildings chilled water and 36 buildings steam
- Two thermal energy plants
 - 80,000 tons of chilled water
 - 762,000 pounds-per-hour of steam
 - Over 35 miles of distribution piping serving 15 million square foot of space; 75% of TMC



Texas Medical Center (TMC)

- Improved security and reliability of utility infrastructure serving nation's most important Medical Centers
- On-site generation capacity will significantly reliability of the entire thermal system and support TMC during crisis situations
- Hurricane Ike, 85 mph winds, torrential rain and damage to the Houston area – TECO provided uninterrupted service to every TMC customer.

TECO Plant Expansion

- Significantly change operations
 - Add capacity, improve efficiency, reduce emissions, strengthen overall systems reliability and emergency operation capacity
 - Integration of CHP to increase efficiency and reduce unit costs, while significantly reducing environments emissions

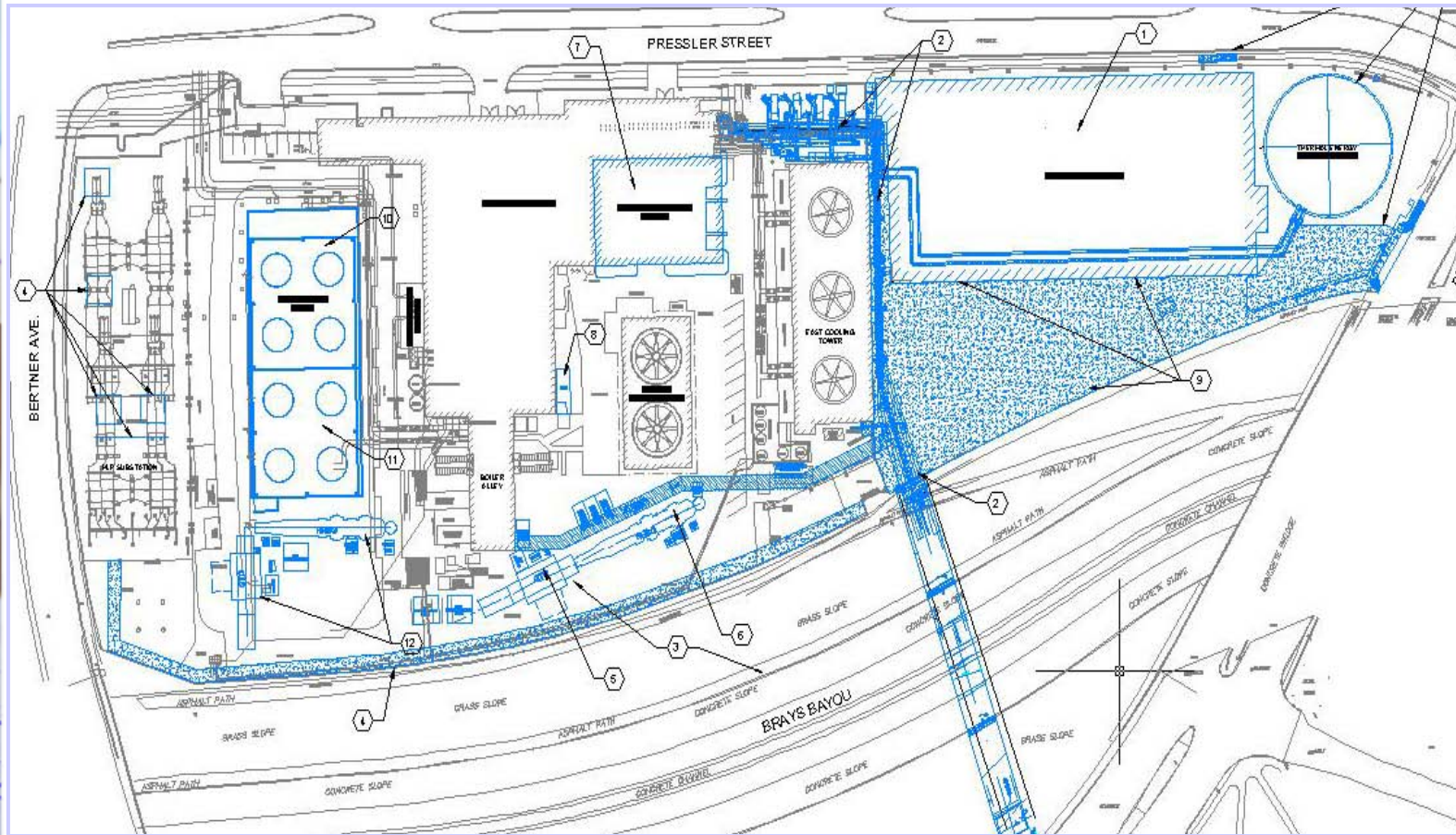
TECO Before Plant Expansion



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TECO Planned Plant Expansion



Plant Major Enhancements

Current

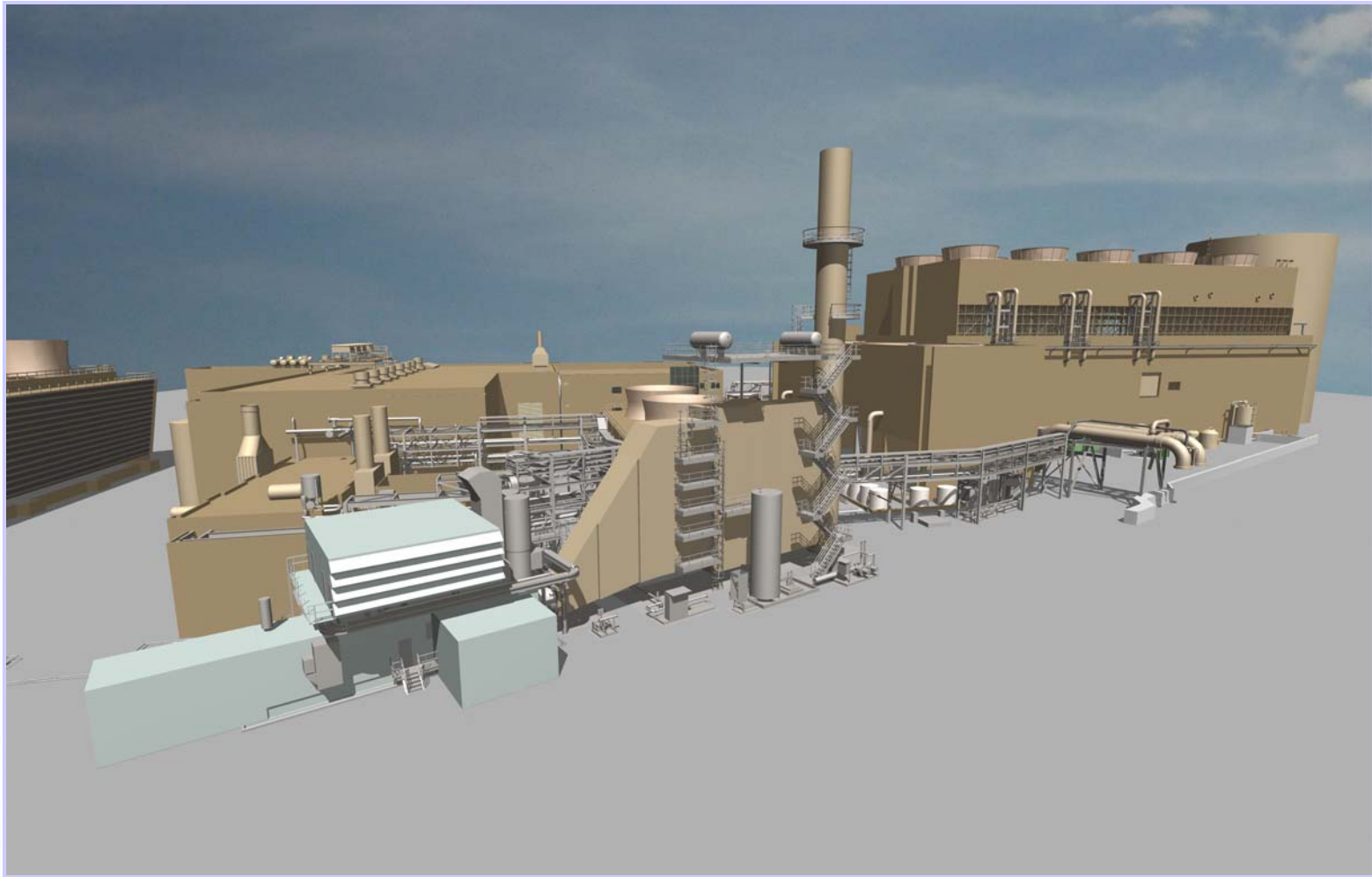
- 80,000 tons chilled water
- 16 MW on-site generation
- 750,000 pph steam packaged boilers

Planned Growth

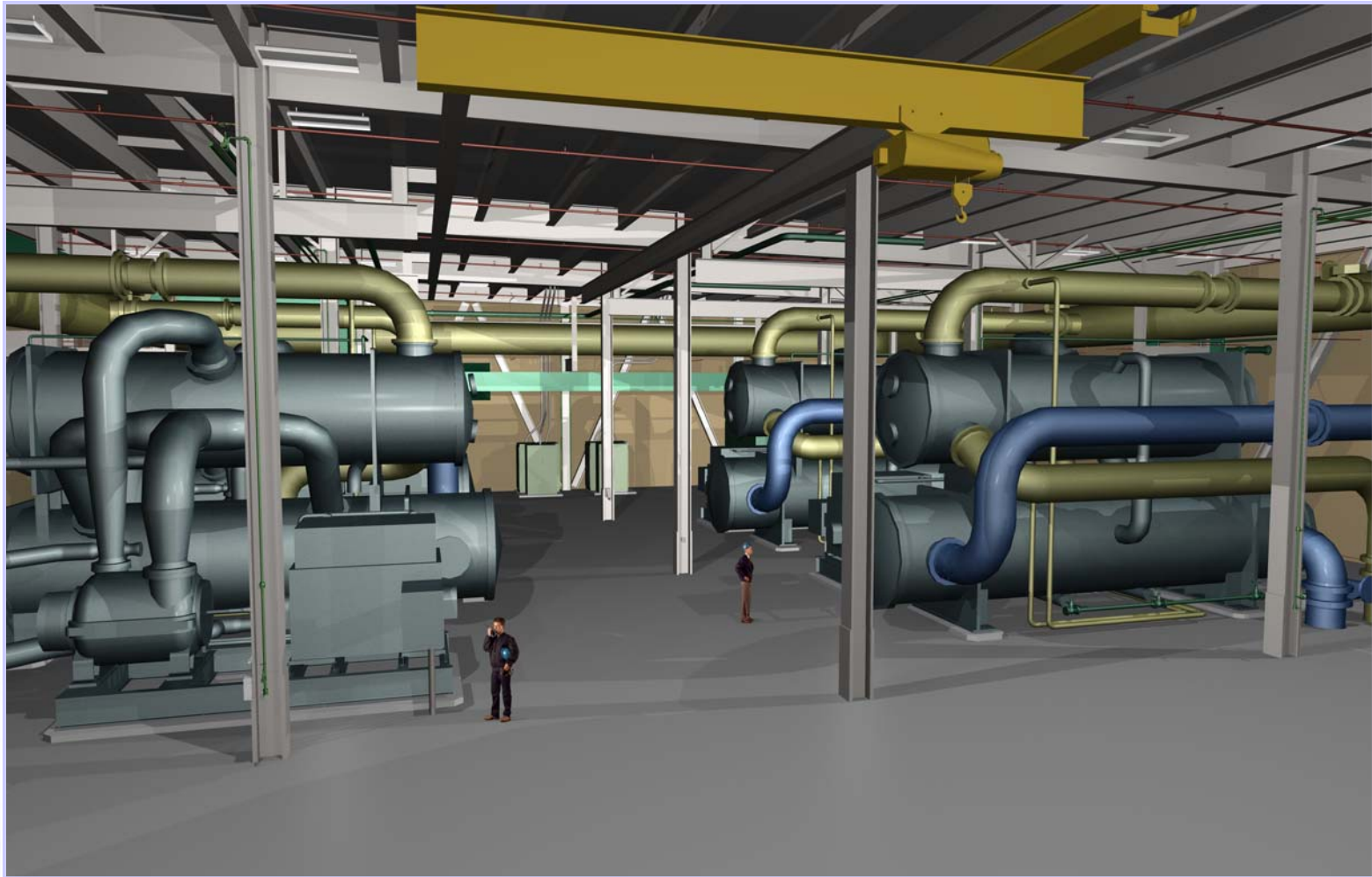
- 80,000 tons chilled water
- 152,000 ton hrs chilled water storage (16,000 tons)
- 100 MW CHP on-site generation
- 540,000 pph heat recovery steam generator

GOAL: *Thermally baseloaded plant that significantly improves efficiency, reliability and reduce environmental emissions.*

Plant Elevation Looking North



Plant Interior – Second Floor



Energy Efficiency

- Chasing the BTU's
 - National average heat rate natural gas fired
 - Simple cycle combustion turbine = 11,664 Btu/kW
 - Combined cycle combustion turbine = 7,502 Btu/kW
 - ERCOT average central generation heat rate
 - 8,500 Btu/kW (low) to 10,700 Btu/kW (high)
 - TECO CHP System (*calculated*)
 - 5,000 Btu/kW (low) to 8,500 Btu/kW (high)

RESULT: *TECO CHP system will provide a competitive heat when compared to the National and ERCOT generation.*

Efficiency Comparisons

- Existing TECO plant efficiency = **40%**
 - 80,000 tons chilled water (*2 - 5,000 ton steam turbine drive*)
 - 16 MW on-site generation
 - 750,000 pph steam packaged boilers
- TECO plant efficiency after installation of CHP system = **80%**
 - 80,000 tons chilled water
 - 152,000 ton hrs chilled water storage (*16,000 tons*)
 - 100 MW CHP on-site generation
 - 540,000 pph heat recovery steam generator

Environmental Efficiency

CHP Results



The results generated by the CHP Emissions Calculator are intended for educational and outreach purposes only; it is not designed for use in developing emission inventories or preparing air permit applications.

Annual Emissions Analysis					
	CHP System	Displaced Electricity Production	Displaced Thermal Production	Emissions/Fuel Reduction	Percent Reduction
NOx (tons/year)	8.06	132.14	228.02	352.11	98%
SO2 (tons/year)	0.80	481.94	1.34	482.48	100%
CO2 (tons/year)	161,042	199,709	266,788	305,455	65%
Carbon (metric tons/year)	39,819	49,380	65,966	75,527	65%
Fuel Consumption (MMBtu/year)	2,706,593	2,416,446	4,560,474	4,270,327	61%
Acres of Forest Equivalent				62,939	
Number of Cars Removed				50,452	

This CHP project will reduce emissions of Carbon Dioxide (CO2) by 305,455 tons per year

This is equal to 75,527 metric tons of carbon equivalent (MTCE) per year

This reduction is equal to removing the carbon that would be absorbed by 62,939 acres of forest

This reduction is equal to removing the carbon emissions of 50,452 cars



OR





Hybrid CHP Energy Center Case Study

Shands HealthCare Cancer Medical Center
At University of Florida



South Energy Center



Shands UF Master Site Plan

- Planning vision & goals
 - Create a new “uniquely Shands at UF” identity for the new medical campus,
 - Create a flexible master plan that will adapt to UF&Shands’ long-term growth and the evolution of healthcare delivery, and
 - Create a campus that enhances the patient care experience and supports Shands’ mission as UF’s clinical partner.

Shands UF Master Site Plan



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Competitive Solicitation Process

- Multiple RFP's
- Strict qualification standards for performance
- Proposed business models
- Assigned energy values to even the field
- Interview for partners, not just vendors
- Understand governance
- Encourage creativity

Why Shands and GRU?

- Focus on core businesses
- Best practice to manage energy production and delivery
- Distributed generation/power redundancy
- Resource enhancement/customer growth
- Cost containment
- Community sustainability initiative

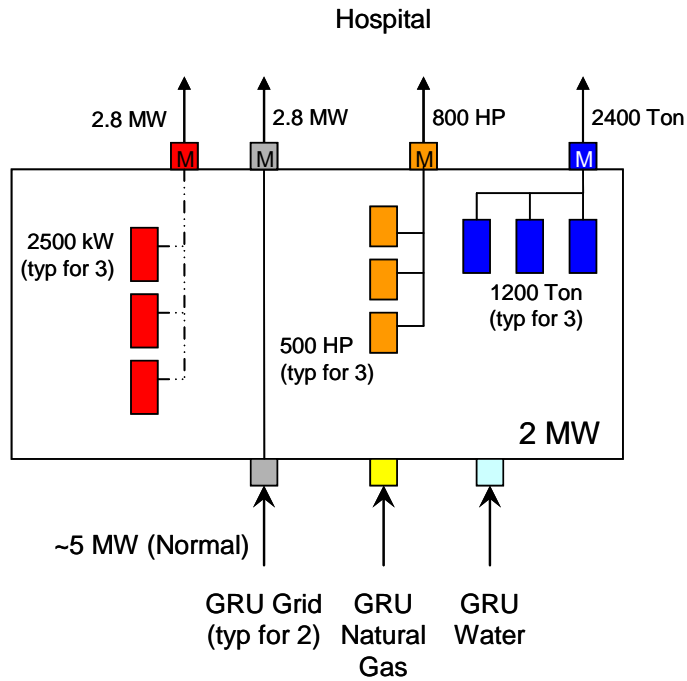
Shands UF Master Site Plan

Phasing and Evolution

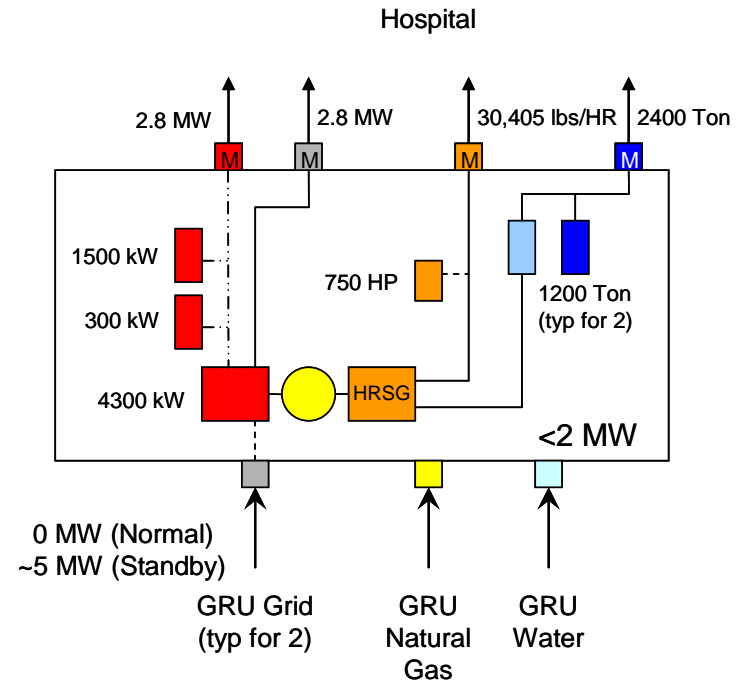
- Phase 1
 - 192-bed Cancer Hospital
 - ED/Trauma
 - Supports Services
 - Surface Parking
 - Tunnel link to existing SUF
 - First phase of a long-term multiphase hospital relocation strategy



Creativity by Integrating CHP



Base Case CUP



CHP Alternative

Legend

- Steam Turbine Chiller (1200 Ton)
- Diesel Engine Generator
- Electrical Chiller (1200 Ton)
- Natural Gas CT Generator (nominal 4 MW)
- Natural Gas Boiler
- Hospital Meter



Shands Cancer Hospital
 GRU Energy Partner Team
 Proposed Central Plant Alternatives



Shands Cancer Hospital

Business Case...

Hospital has selected GRU as it's Energy Partner to provide electricity, chilled water, steam and medical gases

GRU South Energy Center is expandable to meet planned future growth of Cancer Hospital

Will also serve Chilled Water to the larger planned "Urban Campus" as part of the South Campus Development

GRU provided bond financing to construct the Energy Center as part of a long-term energy agreement with the hospital.

\$30M Capital Savings accrued to the Hospital from not building its own Central Plant.



GRU South Energy Center

PROJECT FACTS

Owner: Gainesville Regional Utilities

EPC Contractor: Burns & McDonnell

Total Project Cost: \$45,000,000

Project Completion: February 2009

Hospital Complete: November 2009

TECHNOLOGY HIGHLIGHTS

High Heat Rate Efficiency

Low Emissions

Grid Interconnect – Parallel & Island Mode

Integrated Controls System

LEED EA 1 Efficiency Credits for CHP

FEATURES

State-of-the-Art Technology

Modular & Packaged Components

Built-in Redundancy

Operational Flexibility

BENEFITS

Increased Efficiency

Improved Reliability

Reduced Emissions

Provides 100% of the Hospital's
Electrical and Thermal Needs



**SOUTH
ENERGY
CENTER**
a
GRU
business

 **CHP**
EPA COMBINED HEAT AND
POWER PARTNERSHIP

GRU South Energy Center

Benefits...

Enhanced quality of power assuring smooth, continuous operation of clinical devices

Two electrical feeds from different Substations in the surrounding power grid provide 200% electrical redundancy

Emergency Generators provided for black start of combustion turbine generator and as a third back-up for Life Safety Systems

As the Hospitals Energy Partner, GRU will finance, own, operate, and maintain the Energy Center reducing the hospital project capital costs



GRU South Energy Center

Benefits...

4.3 MW natural gas-fired turbine supplies 100% of the hospital's electric and thermal energy needs

75% efficient at primary fuel conversion to useful energy

Lower emissions of nitrogen oxides and carbon dioxide as a result of state-of-the-art combustion turbine technology

Steam, produced by recycling the waste heat from the combustion turbine generator, produces useful thermal energy to meet the hospital's heating and cooling needs



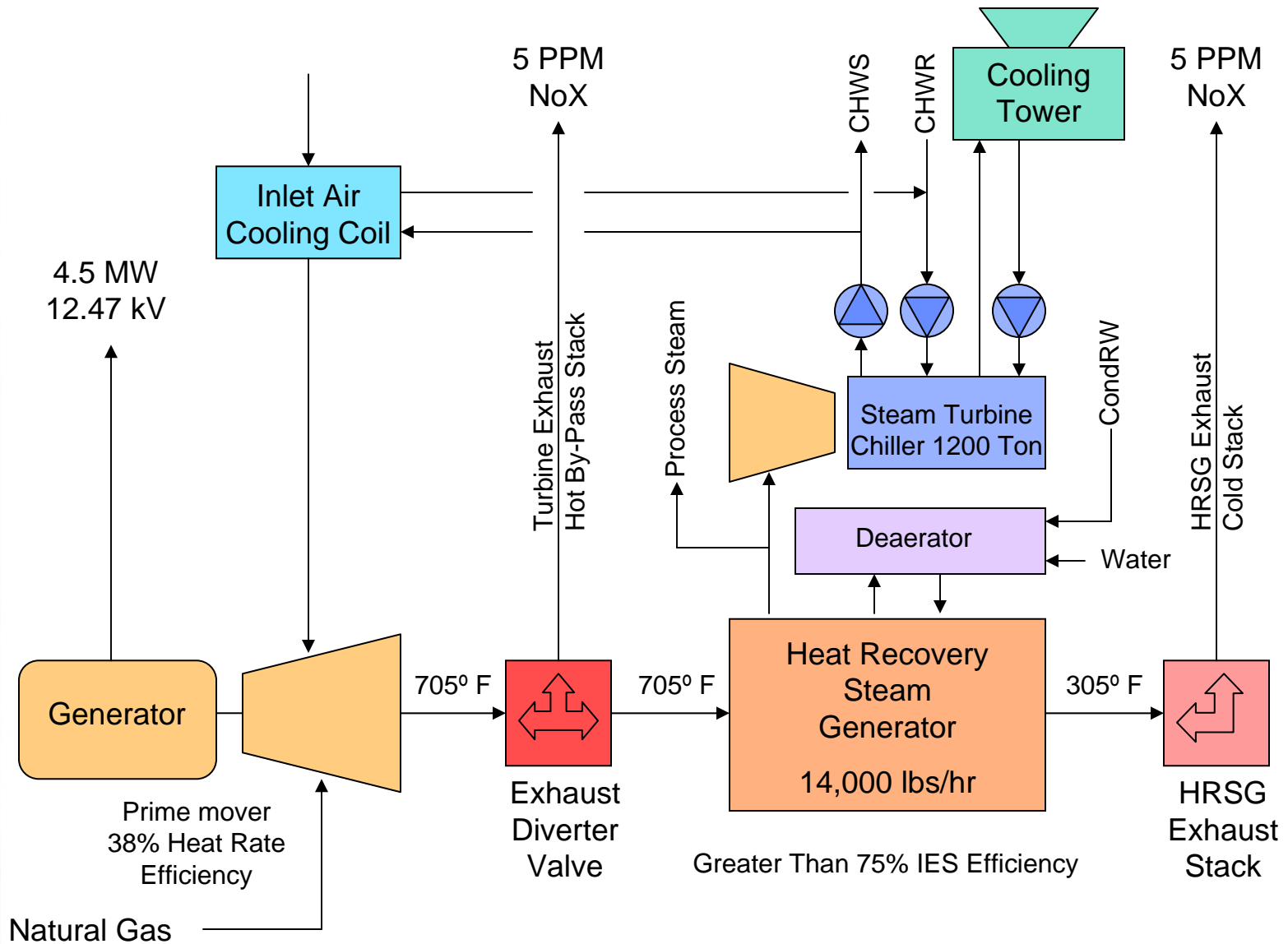
**SOUTH
ENERGY
CENTER**
a GRU
business

 **CHP**
EPA COMBINED HEAT AND
POWER PARTNERSHIP

Energy Center Major Components

- 4.3 MW combustion turbine – Mercury 50
- Turbine exhaust diverter valve
- Heat Recovery Steam Generator – 14,500 lbs/hr (45,000 lbs/hr when supplemental fired)
- Steam turbine centrifugal chiller – 1,200 ton
- Combustion turbine Inlet cooling coils
- Thermal device exhaust stack
- Electrical centrifugal chillers – 2 @ 1,500 ton
- Chiller water variable primary pumps
- Packaged standby boiler – 30,000 lbs/hr
- Black start engine generator – 500 kW
- Emergency engine generator – 2,250 kW

CHP System Components



SOUTH ENERGY CENTER
a GRU business

CHP
EPA COMBINED HEAT AND POWER PARTNERSHIP

Environmental Comparison

CHP Results



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Annual Emissions Analysis

	CHP System	Displaced Electricity Production	Displaced Thermal Production	Emissions/Fuel Reduction	Percent Reduction
NOx (tons/year)	4.14	75.60	1.46	72.92	95%
SO2 (tons/year)	0.10	158.71	0.05	158.66	100%
CO2 (tons/year)	19,515	36,425	9,519	26,430	58%
Carbon (metric tons/year)	4,825	9,006	2,354	6,535	58%
Fuel Consumption (MMBtu/year)	333,585	357,290	162,725	186,431	36%
Equivalent Acres of Pine and Fir Forests				5,446	
Equivalent Passenger Vehicles				4,365	

This CHP project will reduce emissions of Carbon Dioxide (CO2) by 26,430 tons per year

This is equal to 6,535 metric tons of carbon equivalent (MTCE) per year

This reduction is equal to the annual carbon stored by 5,446 acres of pine and fir forests

This reduction is equal to the carbon emissions of 4,365 passenger vehicles per year



OR



LEED and CHP Efficiency



LEED-NC
LEED FOR NEW CONSTRUCTION

LEED-NC 2.2 Submittal Template
EA Credit 1: Optimize Energy Performance

Table 1.8.2(b) - Energy Cost and Consumption by Energy Type - Performance Rating Method Compliance

Energy Type	Proposed Design		Baseline Design		Percent Savings	
	Energy Use	Cost	Energy Use	Cost	Energy Use	Cost
Electricity	102,538 MBtu	0	120,388 MBtu	\$3,310,718	14.8 %	0 %
Natural Gas	348,691 MBtu	\$2,953,417	154,879 MBtu	\$1,311,829	-125.1 %	-125.1 %
Purchased Steam	39,371 MBtu	0	1,113 MBtu	\$8,904	-3,437. %	0 %
	0		0		0 %	0 %
Subtotal (Model Outputs):	490,600 (MBtu/year)	\$2,953,417	276,382 (MBtu/year)	\$4,631,451	-77.5 %	36.2 %
On-Site Renewable Energy	Energy Generated	Renewable Energy Cost				
Exceptional Calculations	Energy Savings	Cost Savings				
Total:	Proposed Design		Baseline Design		Percent Savings	
	Energy Use	Cost	Energy Use	Cost	Energy	Cost
	490,600 (MBtu/year)	\$2,953,417	276,382 (MBtu/year)	\$4,631,451	-77.5 %	36.2 %



Thank You for Your Attention



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