

On-Site Training Case Studies – Two Programs That Work

Presented by

Christine Bergren, Program Specialist, Region 13, Texas Commission on Environmental Quality

Billy Black, P.E., Environmental Engineer, Region 6, U.S. Environmental Protection Agency

Russ Martin, P.E., Environmental Engineer, Operation & Maintenance Municipal Wastewater Treatment Specialist, Region 5, U.S. Environmental Protection Agency

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On-Site Training
Case Studies:
Two Programs That Work

**National Compliance Assistance
Providers Forum 2002**

December 5, 2002

San Antonio, Texas

Presented By:

Russ Martin, P.E.
EPA Region 5- Chicago

Billy Black, P.E.
EPA Region 6- Dallas

Christine Bergren, Program Specialist
Texas Commission on Environmental Quality



Oil covered Cuyahoga River



Reporter William Jones dips a hand in the Cuyahoga River



The waters of
Lake Michigan



On-Site Assistance



United States
Environmental Protection
Agency

Technology Transfer

Handbook

Retrofitting POTWs

EPA 625/6-89/020
July 1989

Center for Environmental
Research Information
Cincinnati, OH 45268



United States
Environmental Protection
Agency

Technology Transfer

Handbook

Improving POTW Performance Using the Composite Correction Program Approach

Center for Environmental
Research Information
Cincinnati, OH 45268

What Is It?

- **Direct on-site problem identification, Technical assistance and training targeted for small communities (< 5 MGD) with performance problems**

Who Does It?

- **State and/or regional technical qualified staff**

This is not an enforcement inspection!





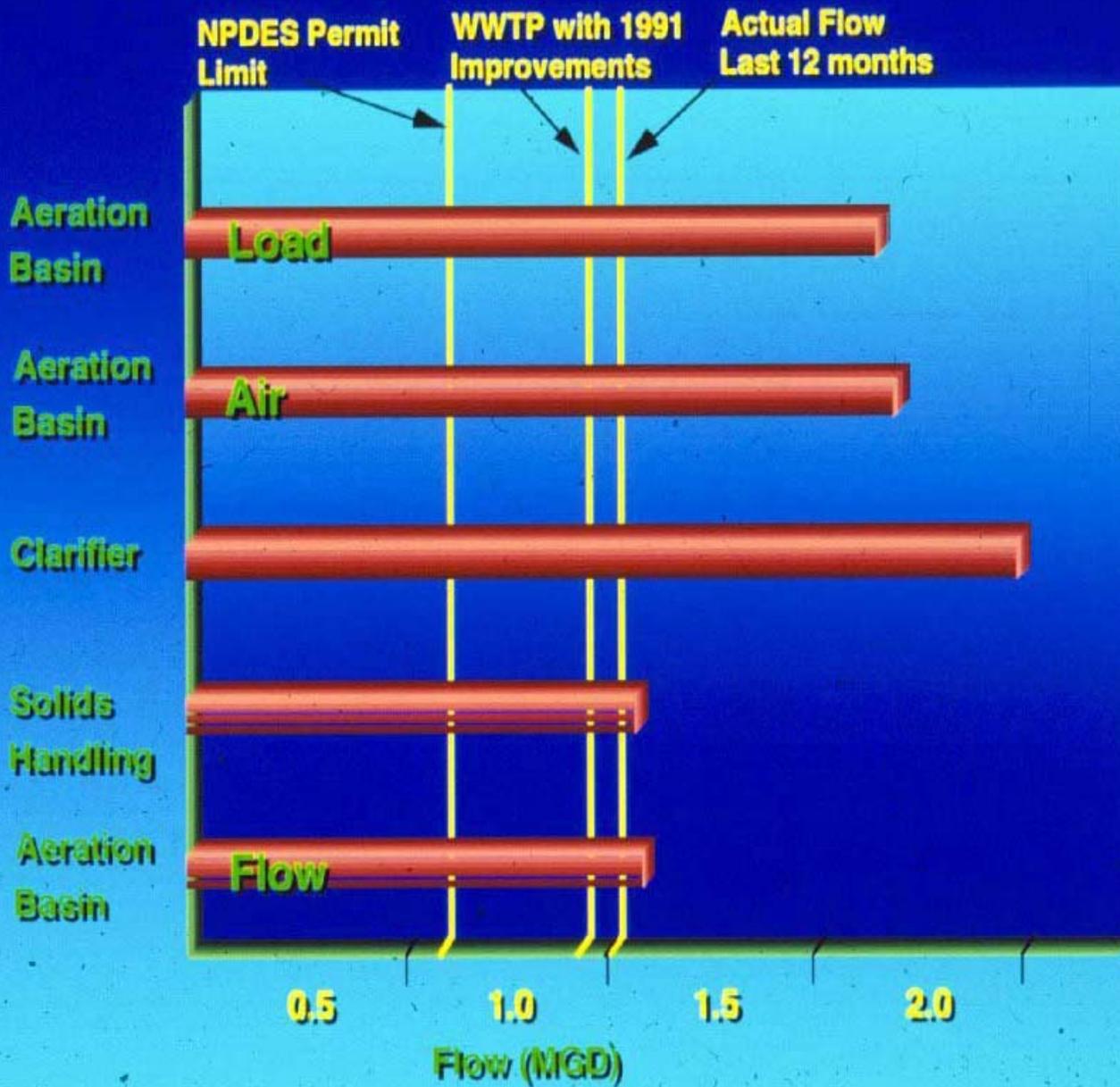
How Is It Done?

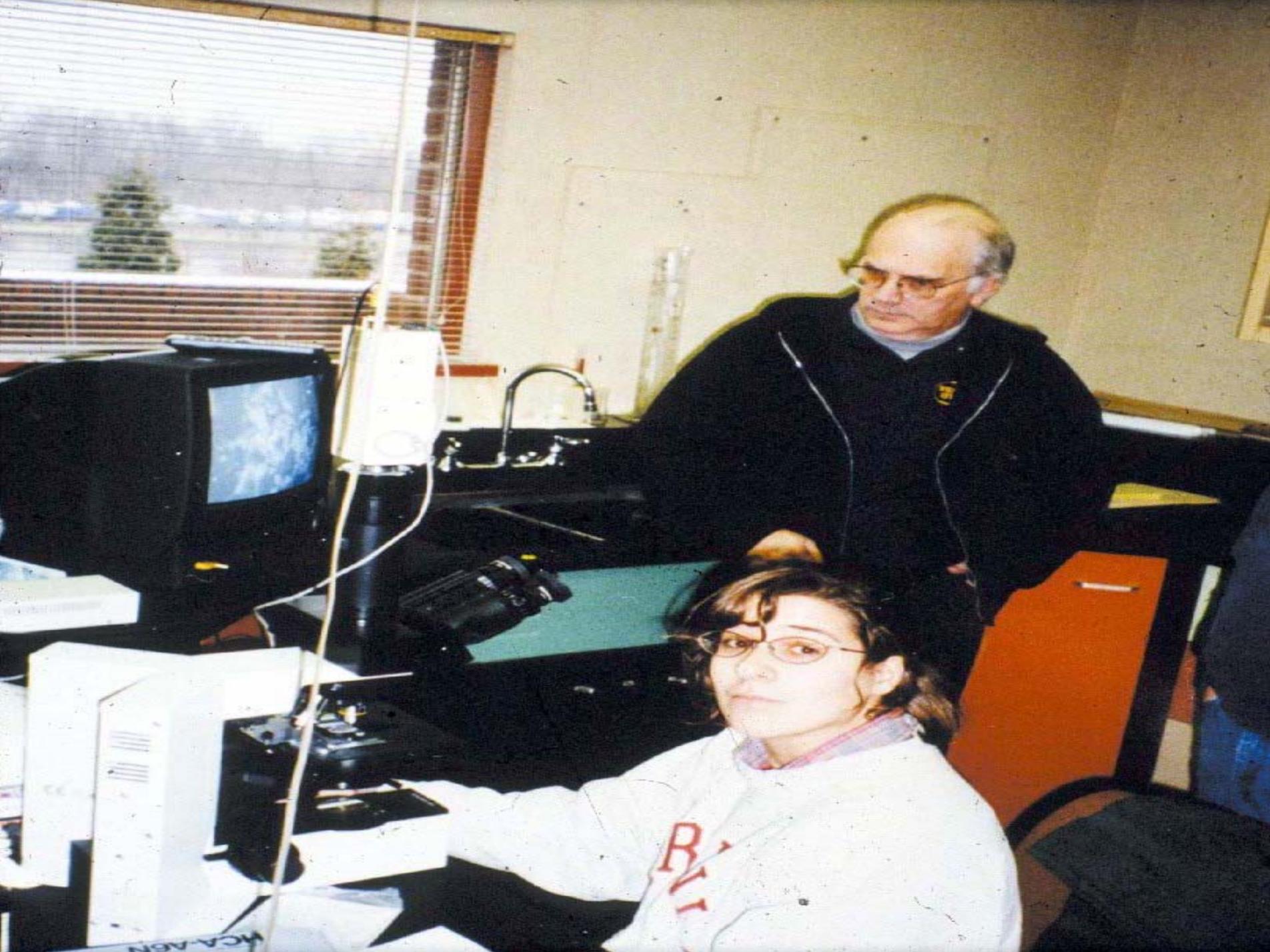
- **Initial diagnostic evaluation**
- **Identify factors which limit performance**
- **Follow-up calls and on-site assistance**

Initial Diagnostic Evaluation

- **Potential for performance examined**
- **Reviews over 65 areas which can impact performance**
 - **Administration**
 - **Maintenance**
 - **Design**
 - **Operation**

MUNISING WWTP CAPABILITIES







Performance Limiting Factors

- **Identified**
- **Prioritized**
- **Recommendations made**



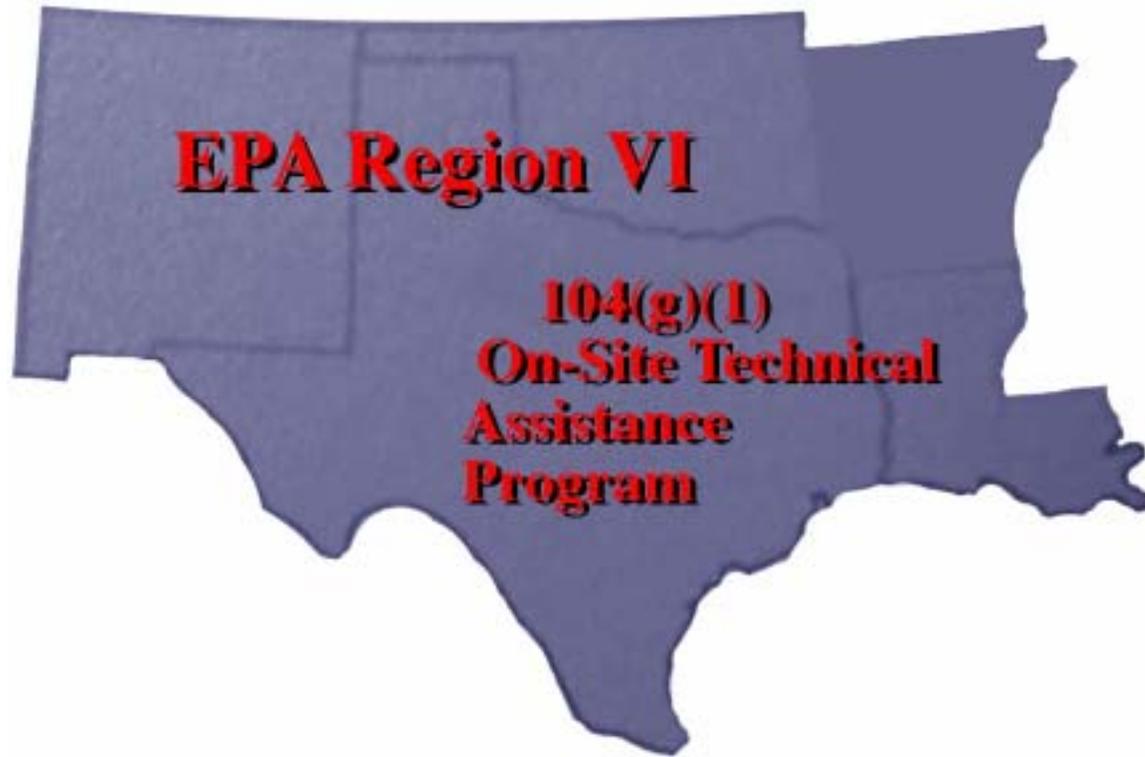


Follow-Up

- **Calls and visits**
- **From several months to 1-2 years**
- **Training and consultation**

What Are Results?

- **Return to compliance or improved performance without resort to litigation**
- **Communities investment maximized**
 - **may avoid need for costly expansion**
 - **may reduce the extent of necessary construction**



EPA Region 6 104 (g)
Coordinator : Billy Black, P.E.
Success Stories

Abbeville

Pop. 11,000

Local Business:
Oyster Restaurants,
Rice Farming, and
Cane Syrup Canning

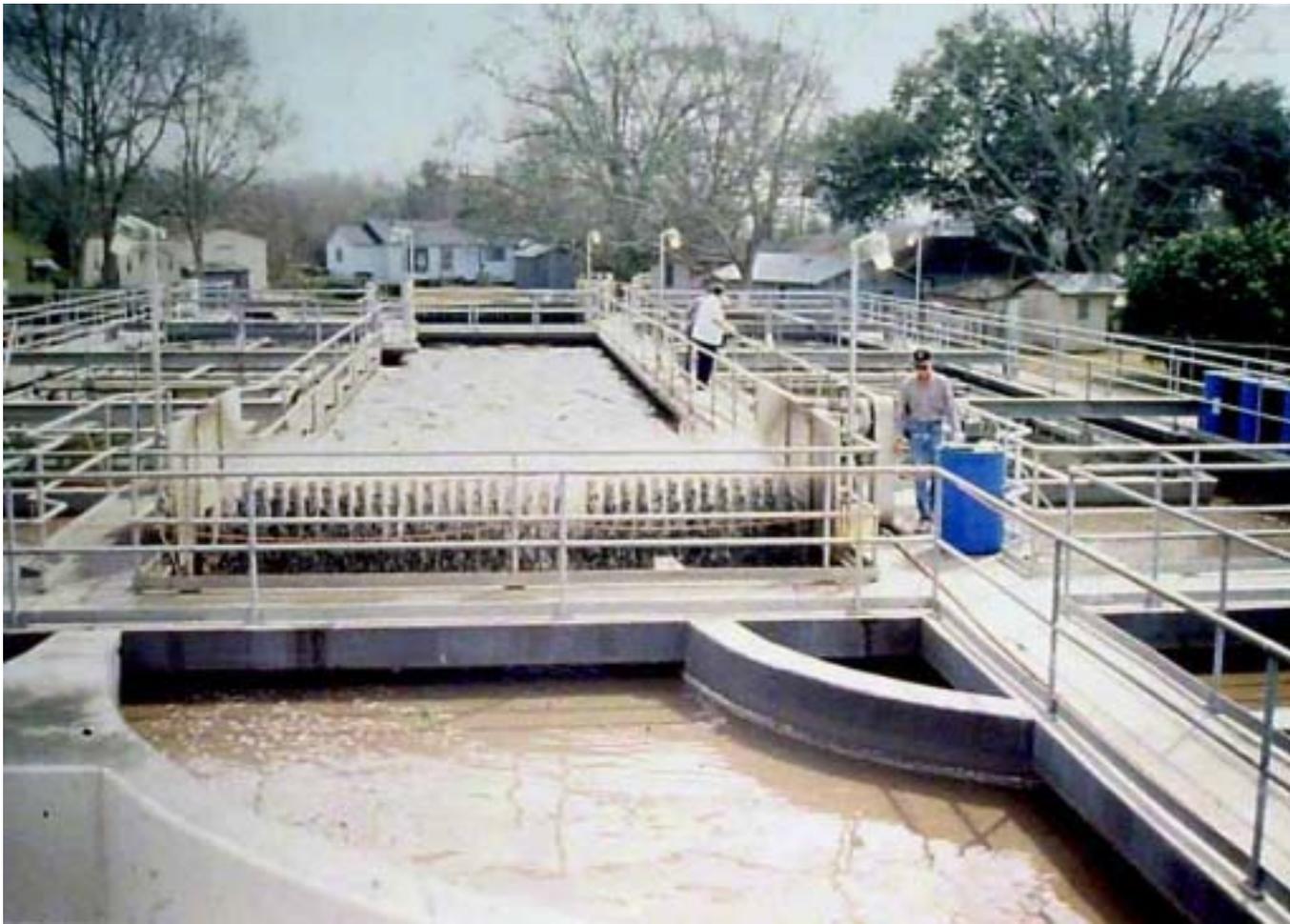


Situation: Non-compliant

City was told it required
\$1,500,000
of new STP construction
to meet NPDES Permit Limits

Oxidation ditch;

with a brush rotor on one side &
boat clarifier on the other side



104g Trainer found:

Oxidation Ditch's "Boat Clarifier"
would no longer return activated
sludge.

Clarifier bottom was filled with sludge but more aeration was expected in aeration tank than was occurring



Rice hull sludge was found 6 ft. deep in bottom of aeration ditch



Large Vacuum Trucks were brought in to remove the sludge



An attempt was made to move the sludge with a fire hose



Additional high pressure water hoses were still not enough for this job



Hand shoveling of sludge into a dumpster was tried but soon abandoned for a Bobcat



A crane was needed to lift the
dumpsters full of sludge



A dumpster of sludge is emptied
into a dump truck



As sludge is removed the bottom of the “Boat Clarifier” appears



Finally the clarifier draw tubes
are completely free



The clarifier bottom is inspected



Here the Boat Clarifier is washed out and ready to run again



Aeration tank bottom is now clean and ready to refill



Boat Clarifier is clean, R.A.S.
now flows out of bottom



Effluent is clear and meets
discharge limits



Abbeville's Mayor Broussard is
delighted, Supt. Lynn Pichoff is
back in business, and the City
saved \$1,500,000

Village of Fenton

Population: 540

Situation: 6 year old STP never
achieved compliance

Chief Operator asks for Training



Operator thinks skimming
aeration tank with net is normal



Fine bubble diffusers fail in aeration and mixing



Aeration attained by drilling 1/2 inch holes on bottoms of diffuser



Better aeration starts the growth of activated sludge



Innovative clarifier under catwalk not working



In clarifier, tube settlers clog daily, preventing sludge return



Backwash computer/controller for tube settler is ***NOT*** operator friendly



Manufacturer approved removal of tube settlers



Aeration tank turns brown and
BOD & TSS are in Permit limits



4 tube chlorinator is inadequate
and fecal coliforms are TNTC



Change disinfection to liquid chlorine & a chemical pump



The Village of Fenton is now
back in Compliance and saved
the cost of a New Sewer Plant

Town of Oberlin needs a \$1,200,000 Sewer Plant to meet new 10/15 BOD/TSS Permit Limits, but what can they do until then.



Situation: A 3 cell oxidation pond treats wastewater well but experiences high TSS because of algae. 104g Trainer suggests covering cells #2 & #3 to remove algae

Operator & 104g trainer find wild water Hyacinths in local ditch



Operator arrives back in town
with small amount of plants



Operator seeds pond cell #2 and #3 with free water hyacinths



In 90 days the polishing cell#2
and #3 are covered by water
hyacinths which destroys algae

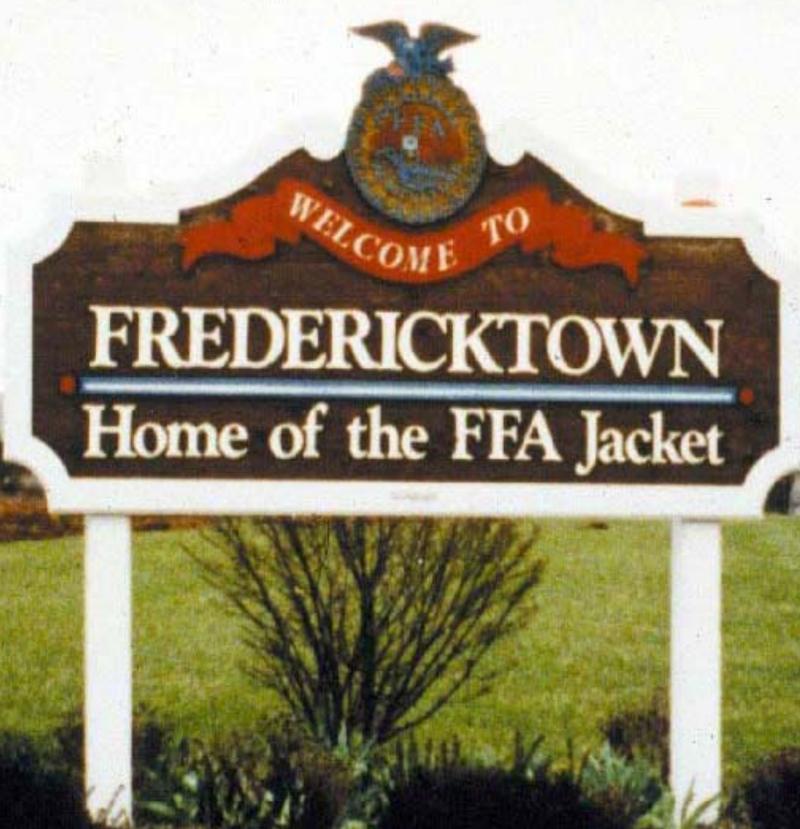


After water hyacinths grow, BOD
& TSS drop to < 10 mg/L



Town of Oberlin discharge is now
in compliance and town spends
\$1,200,000 on other projects



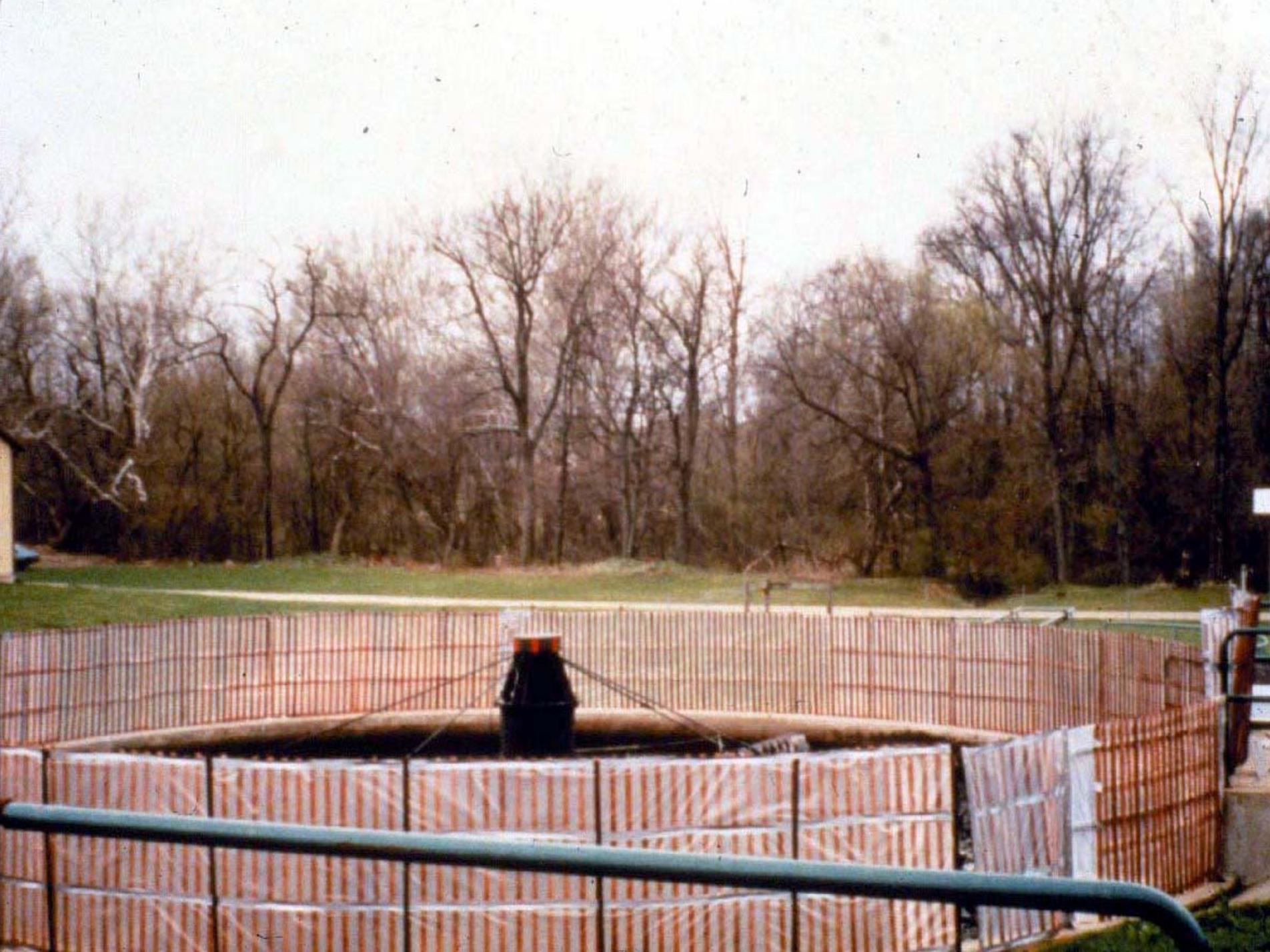


WELCOME TO
FREDERICKTOWN
Home of the FFA Jacket













FORMULA'S
TANKS #1 & #2

$$\text{C.R.T.} = \frac{\text{MLSS} \times .8599}{\text{RAS} \times 8.34 \times \text{INS.} \times .000384}$$

$$\text{F/M} = \frac{\text{FLOW} \times \text{BOD5} \times 8.34}{\text{MLVSS} \times .8599}$$

$$\text{S.D.I.} = \frac{\text{MLSS}}{\frac{\text{MLS.} / 30 \text{ MIN.}}{100}}$$

$$\text{INCHES} = \frac{\text{MLSS} \times .8599}{\text{RAS} \times 8.34 \times .000384 \times \text{C.R.T.}}$$

IDEALS: C.R.T. = 6 F/M = 3 S.D.I. = 1

RATIOS: MLSS / MLVSS = 1/.8
MLSS / RAS = 1/3

SLUDGE BLANKET = .2

TANK #3

$$\text{C.R.T.} = \frac{\text{MLSS} \times 1.04}{\text{RAS} \times 8.34 \times \text{INS.} \times .000424}$$

$$\text{F/M} = \frac{\text{FLOW} \times \text{BOD5} \times 8.34}{\text{MLVSS} \times 1.04}$$

$$\text{S.D.I.} = \frac{\text{MLSS}}{\frac{\text{MLS.} / 30 \text{ MIN.}}{100}}$$

$$\text{INCHES} = \frac{\text{MLSS} \times 1.04}{\text{RAS} \times 8.34 \times .000384 \times \text{C.R.T.}}$$

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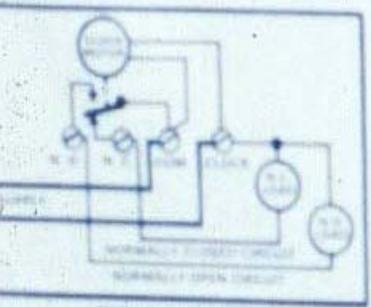
SLUDGE BLANKET = .2

Model T-1905 TIME SWITCH

WIRING OPERATIONS
SCHEDULE
SINGLE THROW



120 VOLTS A.C. 1/2HP-125V, 1HP-250V
60 VOLTS - 60 HZ.



WIRING DIAGRAM

Control two circuits as Single Pole
Control one circuit as Single Pole Single Throw
Normally closed (NC). To wire switch see

INSTRUCTIONS
Depress tripper(s) into dial at de-
required
on the load for 15-20 minutes
lengthen the on time by 15 minutes
closed position turns off the load for
dial space will lengthen the off time

