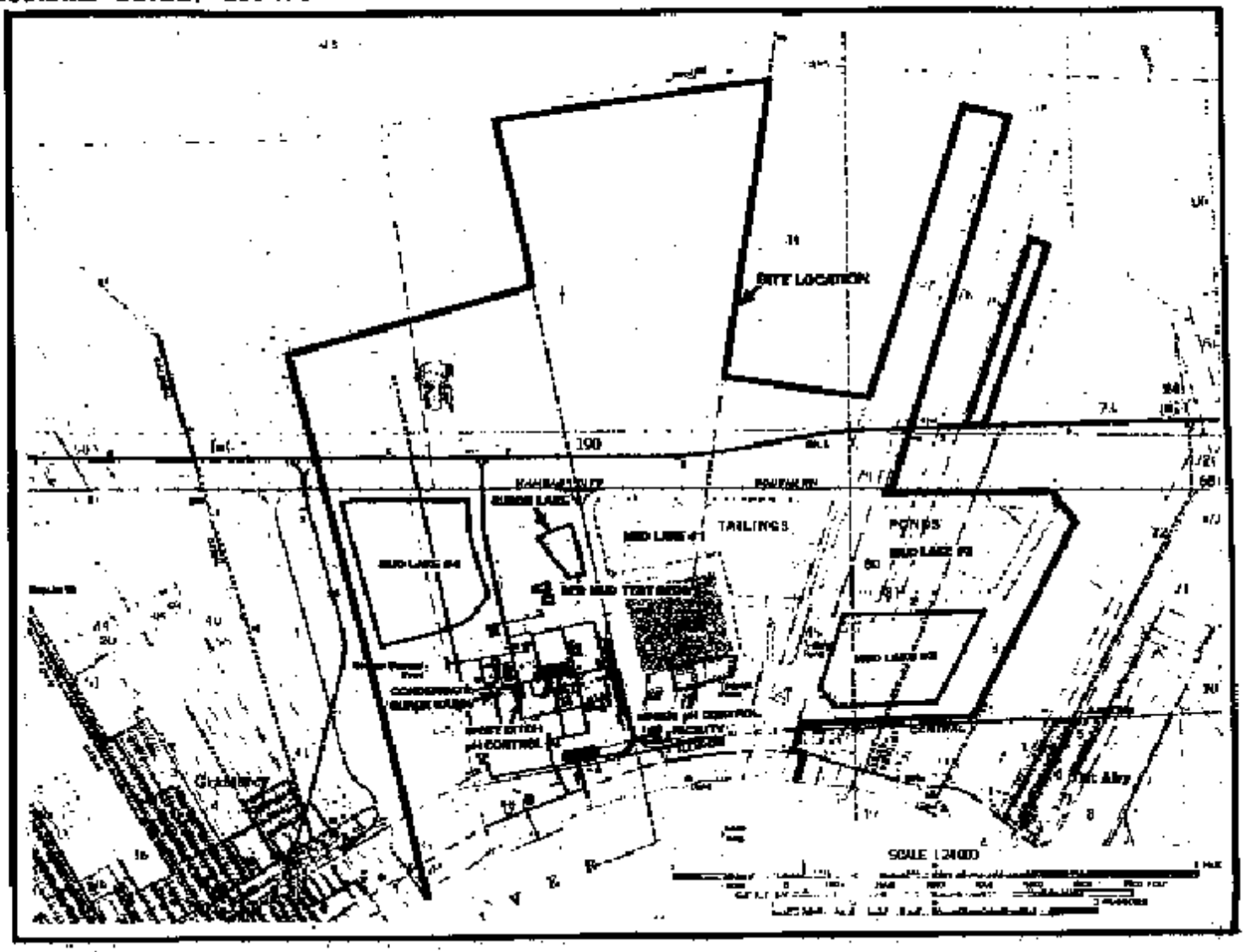FIGURE 1-2. MAP SHOWING THE RED MUD DEMONSTRATION PROJECT AREA MASTER PLAN (FROM WOODWARD-CLYDE, 1994).