# PHOSPHORUS TRICHLORIDE

6402

PCl <sub>3</sub> MW: 137.3	3 CAS: 7719-12-2	RTECS: TH3675000
METHOD: 6402, Issue 2	EVALUATION: PARTIAL	Issue 1: 15 May 1985 Issue 2: 15 August 1994
OSHA: 0.5 ppm NIOSH: 0.2 ppm; STEL 0.5 ppm ACGIH: 0.2 ppm; STEL 0.5 ppm (1 ppm = 5.61 mg/m <sup>3</sup> @ NTP)	PROPERTIES:	liquid; d 1.574 g/mL @ 21 °C; BP 76 °C; MP -112 °C; VP 13 kPa (100 mm Hg; 13% v/v) @ 21 °C

**SYNONYMS:** phosporous chloride.

SAMPLING		MEASUREMENT				
SAMPLER:	BUBBLER (15 mL $H_2O$ )		METHOD: VIS		IBLE SPECTROPHOTOMETRY	
FLOW RATE:	0.05 to 0.2 L	/min	ANALYTE:		molybdenum blue	
VOL-MIN: -MAX:	11 L @ 0.5 100 L	ppm	COLOR DEVELOPMENT:		3 mL Br <sub>2</sub> water + 5 mL Na <sub>2</sub> MoO <sub>4</sub> + 2 mL hydrazine sulfate $\rightarrow$ molybdenum blue	
SHIPMENT:	ship in sealed bubblers		WAVELENGTH:	830 nm		
SAMPLE STABILITY: unknown		CALIBRATION:	KH <sub>2</sub> PO <sub>4</sub>	$KH_2PO_4$ solutions		
FIELD BLANKS: 2 to 10 field blanks per set		RANGE:	0.03 to 1	0.5 mg PCl₃ per sample		
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ACCURACY		ESTIMATED LOD: 3 μg PCl <sub>3</sub> per sample				
RANGE STUDIED:		ca. 3.1 mg/m <sup>3</sup> [1]				
BIAS:		not significant [1]	PRECISION (Š <sub>r</sub> ):	0.06 @ [1]	0.03 to 0.14 mg PCl <sub>3</sub> per sample	
OVERALL PRECISION (Ŝ <sub>rT</sub> ): unknown						
ACCURACY:		not determined				

APPLICABILITY: The working range is 0.2 to 14 ppm (1.2 to 80 mg/m<sup>3</sup>) for a 25-L air sample.

**INTERFERENCES:** Phosphorus (V) compounds do not interfere. The sample solutions are stable to oxidation by air during sampling [1].

OTHER METHODS: This revises P&CAM 305 [2].

#### **REAGENTS:**

- Potassium dihydrogen phosphate stock solution, 100 µg H <sub>3</sub>PO<sub>4</sub>/mL. Dissolve 0.1389 g KH<sub>2</sub>PO<sub>4</sub> in distilled H<sub>2</sub>O and dilute to 1 L.
- Calibration stock solution, 10 μg/mL H<sub>3</sub>PO<sub>4</sub>. Dilute 100 mL KH <sub>2</sub>PO<sub>4</sub> stock solution to 1 L with distilled water.
- 3. Sulfuric acid, 10 <u>N</u>. Slowly add 279 mL conc.  $H_2SO_4$  to 500 mL distilled water. Dilute to 1 L when cool.
- Sodium molybdate solution. Dilute 25.0 g Na₂MoO₄⋅2H₄O to 1 L with 10 N surfuric acid.
- Bromine water, saturated.\* Add sufficient liquid Br<sub>2</sub> to saturate distilled water with stirring.
- Hydrazine sulfate solution, 1.5 g/L.
  Dissolve 1.5 g N <sub>2</sub>H<sub>6</sub>SO<sub>4</sub> in distilled water to make 1 L solution.
- Hydrazine sulfate, saturated. Add sufficient hydrazine sulfate to distilled water with stirring to saturate.
  - \* See SPECIAL PRECAUTIONS.

## EQUIPMENT:

- Sampler: glass midget bubbler\* with non-rubber (e.g., PTFE) stopper and fritted glass inlet (Corning EC or 170- to 220-µm max pore); 5-cm glass tube with glass wool plug for protection of pump from splashover.
- 2. Personal sampling pump, 0.05 to 0.2 L/min, with flexible connecting tubing.
- 3. Spectrophotometer, reading at 830 nm, with matched glass cuvettes, 1-cm path length.
- 4. Waterbath, boiling.
- 5. Pipets, 0.1-, 1-, 2-, 3-, 5- and 25-mL.\*
- 6. Volumetric flasks, 50-mL and 1-L.\*
- 7. Beakers, 50-mL.\*
- 8. Cold water bath.
  - \* Boil all glassware contaminated by phosphate detergent in 1:1 HCl. Rinse thoroughly with distilled water.

**SPECIAL PRECAUTIONS:** Liquid bromine causes severe eye and skin burns. Bromine vapor is a severe irritant of the eyes and respiratory tract. Permanent breathing difficulty may result [3].

#### SAMPLING:

- 1. Calibrate each personal sampling pump with a representative sampler in line.
- Add 15 mL distilled water to the bubbler. Sample at an accurately known flow rate between 0.05 and 0.2 L/min for a total sample size of 11 to 100 L.
   NOTE: The bubbler must be kept in a vertical position during sampling. If the bubbler solution
  - NOTE: The bubbler must be kept in a vertical position during sampling. If the bubbler solution spills into the trap, discard the sample.
- 3. Remove the bubbler stem and tap gently against the inside wall of the bubbler to recover as much of the sample solution as possible. Rinse the stem with several mL distilled water, collecting the rinse in the bubbler.
- 4. Seal the bubbler bottom with a stopper. Alternatively, connect the inlet of the bubbler top to the outlet with PTFE tubing and seal the top to the bottom with tape.

## SAMPLE PREPARATION:

- 5. Transfer contents of the bubbler quantitatively to a 50-mL volumetric flask. Dilute to mark with distilled water and mix.
  - NOTE: Start reagent blanks at this step.
- 6. Pipet 25 mL of the diluted sample into a 50-mL beaker.
- 7. Pipet 3 mL saturated bromine water into the beaker. Let stand 60 sec for oxidation to occur. NOTE: The purpose of the bromine water is to oxidize PCI  $_3$ , present in water as H  $_3PO_3$ , to H $_3PO_4$ .

- 8. Add saturated hydrazine sulfate dropwise until the orange-yellow color of excess bromine is gone; add one drop in excess. Transfer the solution to a second 50-mL volumetric flask. Wash the beaker several times with a few mL of distilled water, adding the wash to the second volumetric flask.
- 9. Pipet 5 mL sodium molybdate solution and 2 mL of 1.5 g/L hydrazine sulfate solution into the second volumetric flask (containing the oxidized sample). Add identical amounts of reagents to the unoxidized 25-mL sample in the volumetric flask from step 5. Dilute both solutions to the mark with distilled water and shake well.
- 10. Immerse the volumetric flasks in a boiling water bath for 10 min. Remove and cool rapidly to room temperature in cold water bath. Proceed immediately with the measurement (steps 12 through 14).

#### CALIBRATION AND QUALITY CONTROL:

- 11. Calibrate daily with at least six working standards over the range 3 to 500  $\mu$ g PCl <sub>3</sub> (2 to 360  $\mu$ g H<sub>3</sub>PO<sub>4</sub>) per sample.
  - a. Pipet aliquots of calibration stock solution into 50-mL volumetric flasks.
  - b. Prepare (steps 5 through 10) and measure (steps 12 through 14) together with the samples and blanks.
  - c. Construct calibration graph (absorbance vs. µg phosphoric acid).

#### **MEASUREMENT:**

- 12. Set the spectrophotometer according to manufacturer's directions to read at 830 nm.
- 13. Transfer several mL of the sample or standard solution to a cuvette and place in the spectrophotometer.
- 14. Record the absorbance reading vs. reagent blank.

#### CALCULATIONS:

- 15. Determine from the calibration graph the mass ( $\mu$ g) of phosphoric acid present in each oxidized sample (M<sub>o</sub>) and unoxidized sample (M<sub>u</sub>) and the average media blank (M<sub>b</sub>).
- 16. Calculate the concentration (C) of PCl <sub>3</sub> in the air volume sampled, V (L):

$$C = \frac{(2 \cdot M_{o} - 2 \cdot M_{u} - M_{b}) \cdot 1.4}{V}, mg/m^{3}.$$

where:  $1.4 = M.W. PCI_3/M.W. H_3PO_4 = 137.3/98.0.$ 

#### **EVALUATION OF METHOD:**

This method is based on P&CAM 305 [1,2]. In that work, recoveries were determined for samples spiked at 0.5, 1, and 2 times the OSHA standard to be 0.992, 1.04, and 1.05. The overall precision and accuracy have not been completely determined. In one experiment, the efficiency of bubbler collection of PCl<sub>3</sub> was found to be 0.99  $\pm$ 0.06 based on six pairs of bubblers sampling from a 3.1 mg/m<sup>-3</sup> atmosphere generated using a diffusion cell. At the concentrations studied, PCl<sub>-3</sub> tended to react with water vapor in the air to produce fogs of H<sub>-3</sub>PO<sub>3</sub>. Attempts to separate the H<sub>-3</sub>PO<sub>3</sub> aerosol from PCl<sub>-3</sub> vapor by means of polyvinyl chloride membrane filters were unsuccessful because of reaction between the filters and PCl<sub>-3</sub>. The reactions for the molybdenum blue color development are:

(1)  $PCI_3 + 3H_20 \rightarrow H_3PO_3 + 3HCI$ (2)  $H_3PO_3 + Br_2 + H_2O \rightarrow H_3PO_4 + 2HBr$ (3)  $H_3PO_4 + Na_2MoO_4 + N_2H_6SO_4 \rightarrow molybednum blue$ 

#### **REFERENCES:**

- Arthur D. Little, Inc. Development of Methods for the Determination of Phosphoric Acid, PCl<sub>3</sub>, PCl<sub>5</sub> and P<sub>4</sub>S<sub>10</sub> in Air, Final Report of NIOSH Contract 210-76-0038 (unpublished, May 10, 1977).
- [2] NIOSH Manual of Analytical Methods, 2nd ed., Vol. 5, P&CAM 305, U.S. Department of Health, Education, and Welfare, Publ. (NIOSH) 79-141 (1979).
- [3] NIOSH/OSHA Occupational Health Guidelines for Chemical Hazards, U.S. Department of Health and Human Services, Publ. (NIOSH) 81-123 (1981), available as GPO Stock #017-033-00337-8 from Superintendent of Documents, Washington, DC 20402.

### METHOD REVISED BY:

Martin Abell, NIOSH/DPSE; P&CAM 305 originally developed under NIOSH Contract 210-75-0038.