

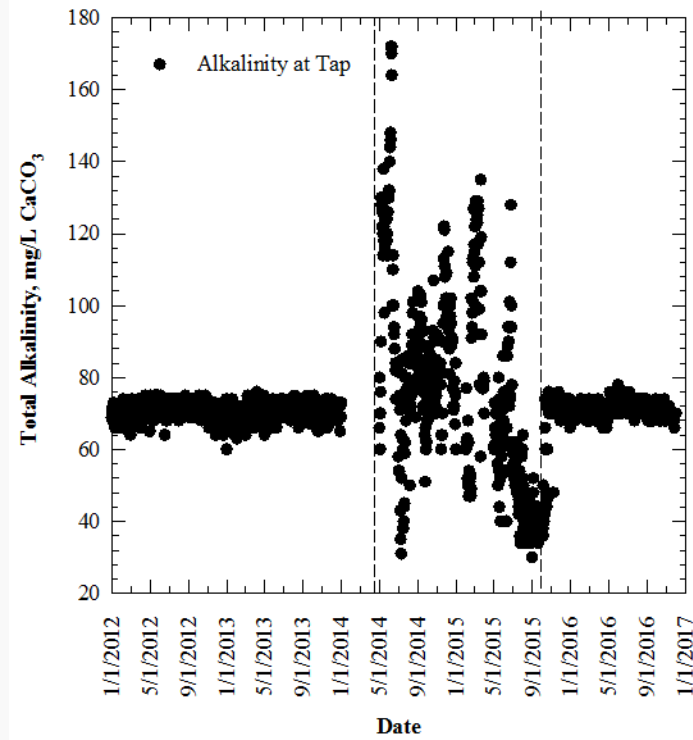
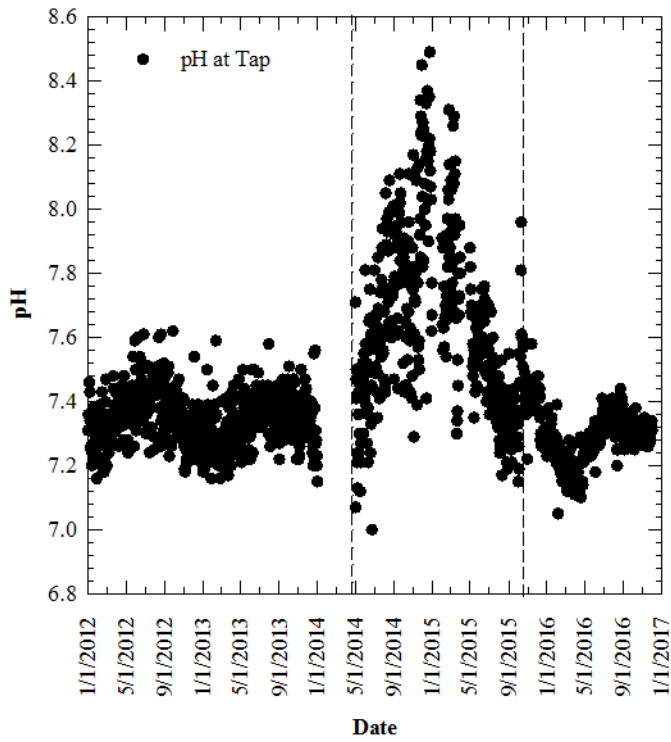


# **EPA Region 5 Flint Data Summit**

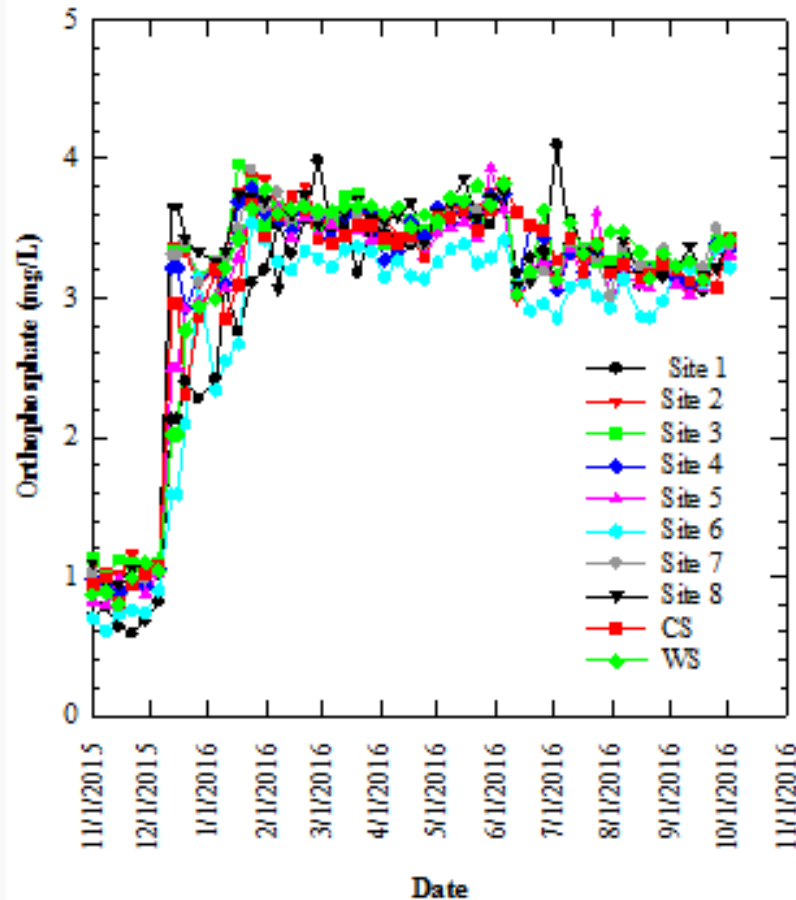
**January 10, 2017  
Chicago, IL**



# “Tap” Water Quality: pH and Alkalinity



# DS Water Quality: Orthophosphate





## 5.2 Corrosion Control Treatment Optimization Evaluations

- 5.2.1 Short-Term (Current) Lead Release Optimization Evaluation.
- 5.2.2 Simultaneous Compliance Optimization Pilot Testing Prior to Flint Water Plant Treatment of KWA Water

# Exhumed pipes to pipe loop rigs





# Pipe rig design/construction

- Pipe loop rigs (4) built by EPA in Cincinnati from previous work (Jan. 25-Feb. 4, 2016)
  - Constructed PVC, unistrut frame, tubing, etc..
  - Flow meters
  - Chemical feed ports
  - Lead pipe from Flint DS
- Delivered and installed (w/o lead pipe) in Flint WTP (Feb. 18 and Feb. 24, 2016)
- Location in plant gets finished water after phosphate supplementation
- Primary focus
  - Observe current CCT performance under best conditions
  - Anticipate/simulate KWA source changeover impacts in future



## Pipe rig design/construction

- Lead pipes removed from 4 different homes (March 7-18, 2016)
  - 2 homes from “high” DS chlorine zone and 2 homes from “low” DS chlorine zone
  - Pipes cut into four 4 foot long sections in field
  - Pipes sealed, transported
  - Additional sections preserved for solids/surface analysis



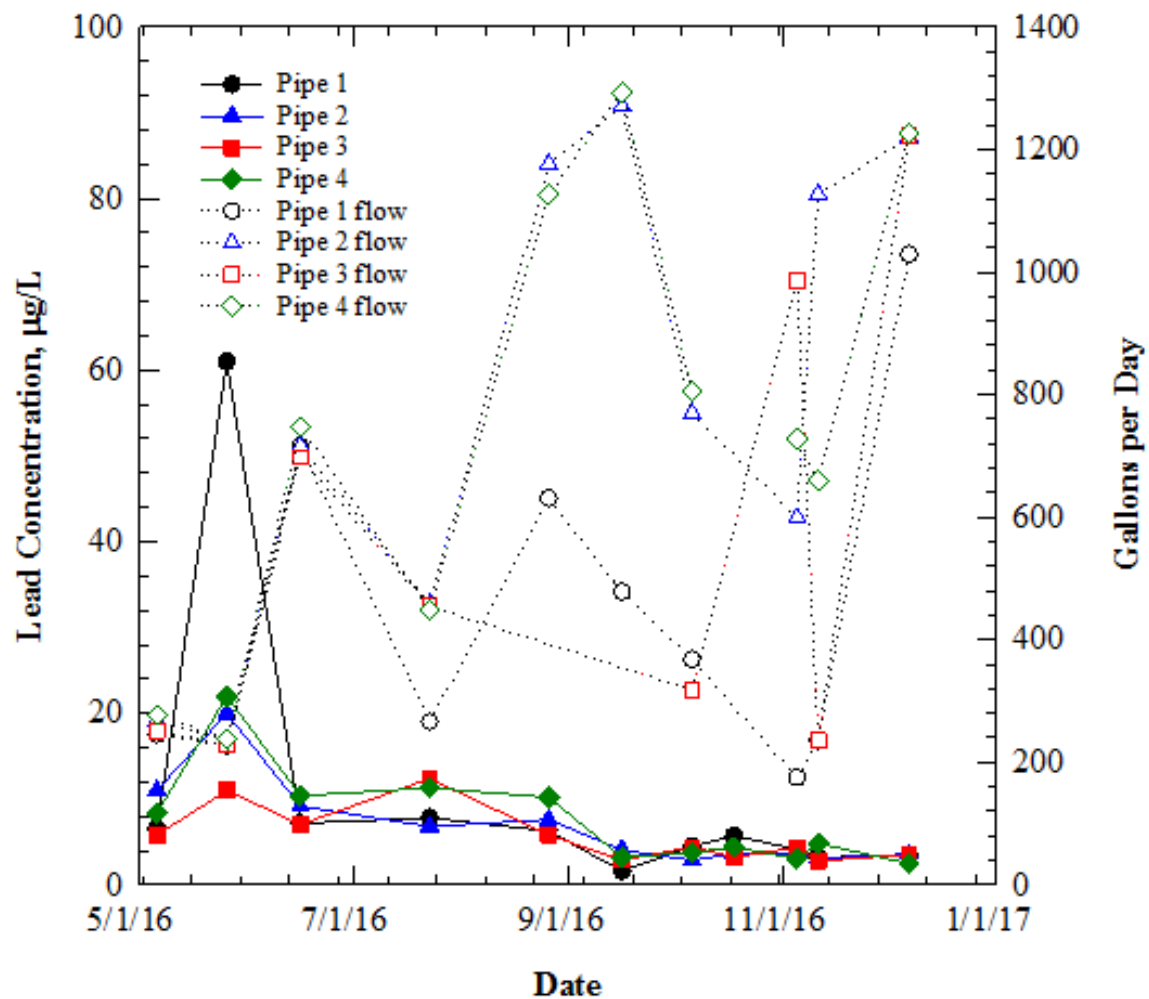
## Pipe rig operations

- Loops were operated under continuous flow
  - Solenoids installed on each pipe (April 18-19, 2016)
  - On/off cycling (6 cycles)
- Target total run time 3.5 hours at 1 gpm (210 gpd)
- 8 hour stagnation time
- Periodic sampling started in May



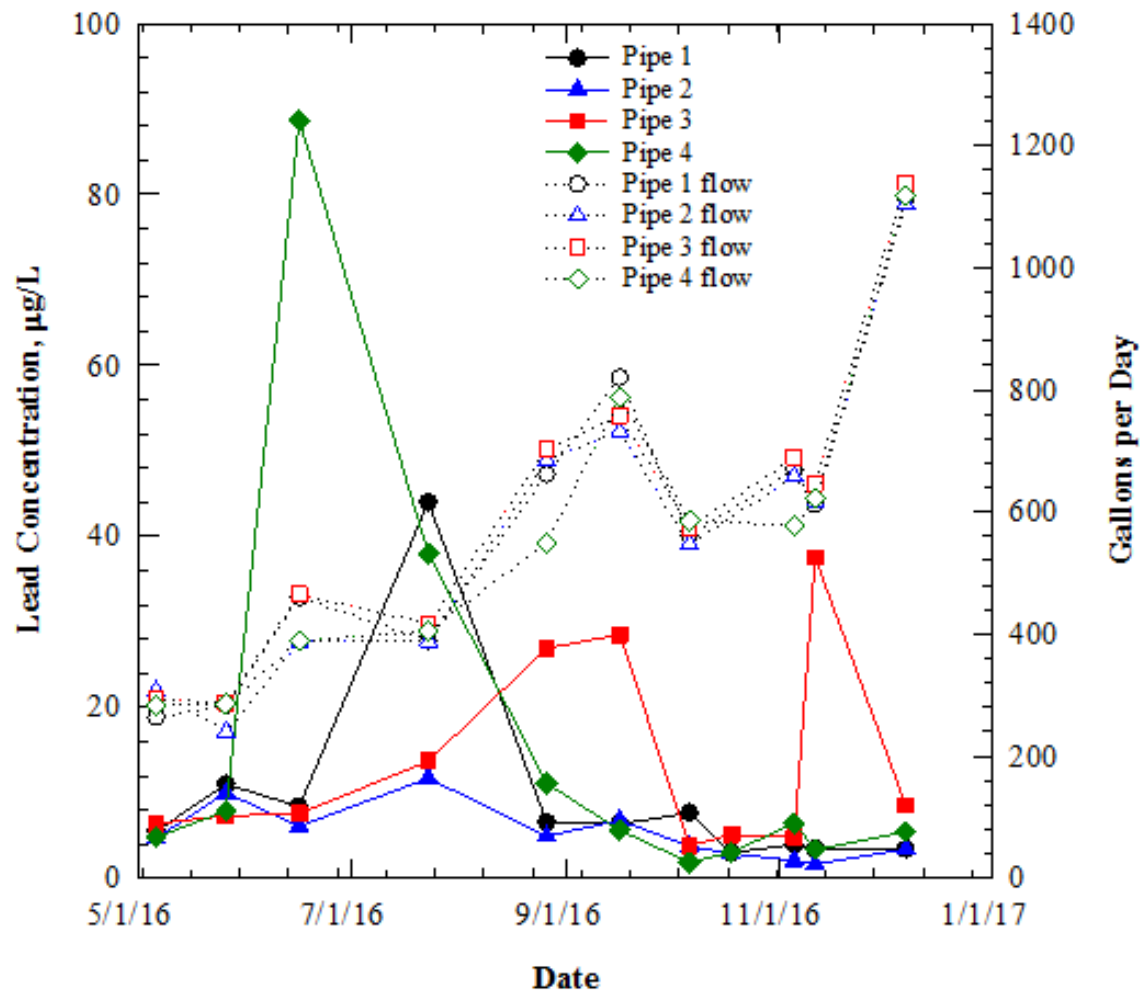


# Overlay of 8 hour stagnation total Pb/flow: Rig C





# Overlay of 8 hour stagnation total Pb/flow: Rig B

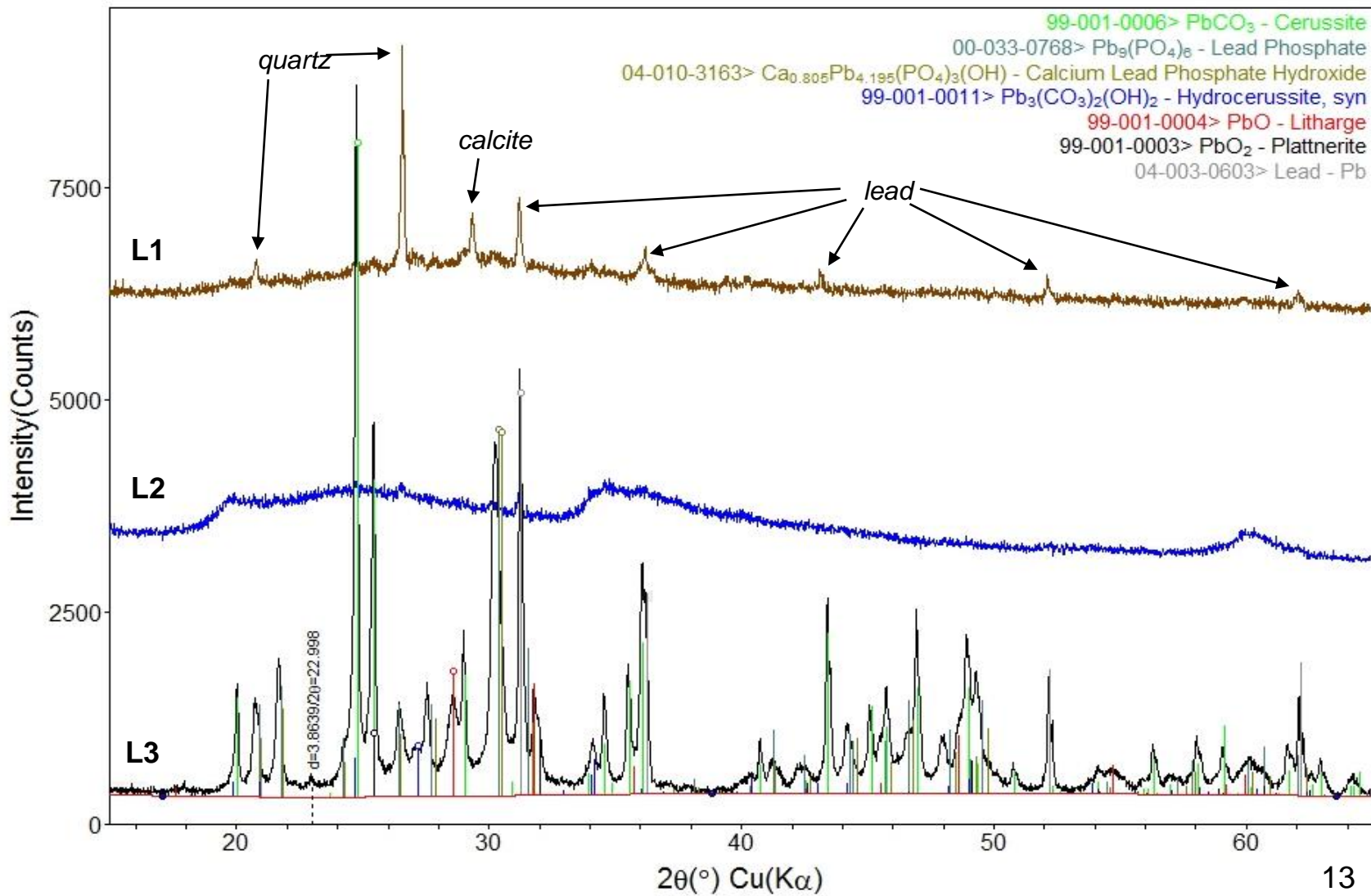


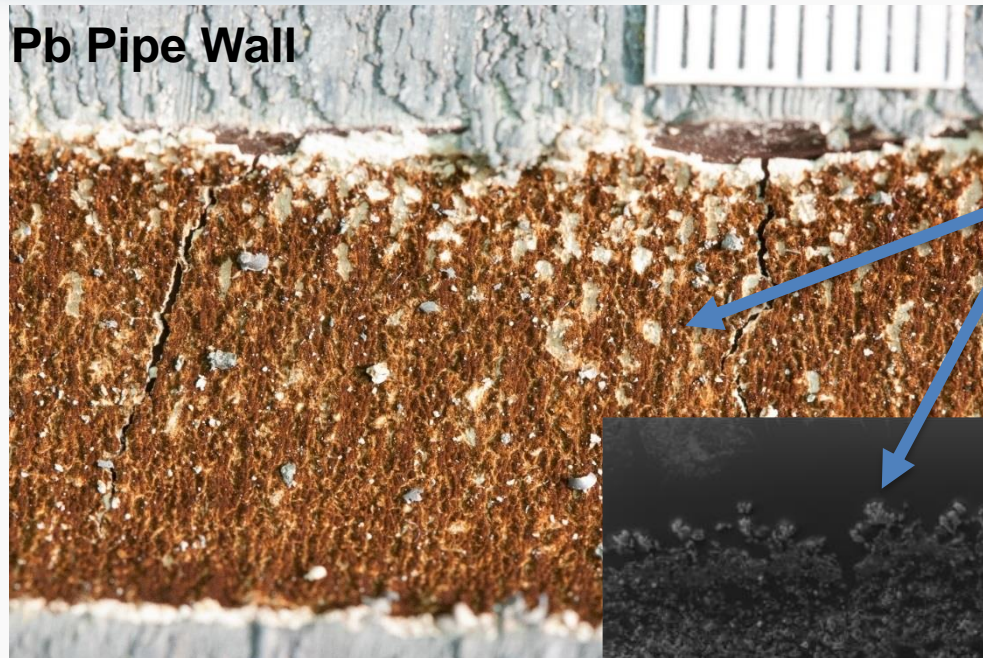


# Scale analysis for long-term mechanism of corrosion control strategy

# Flint initial samples (March-April 2016)







**Pb Pipe Wall**

**Scale Surface**

**Micrograph**

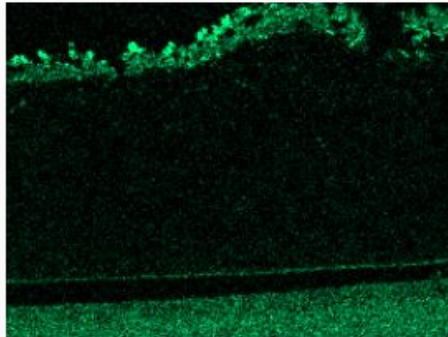
**Macro Photo**



**Void filled with epoxy**

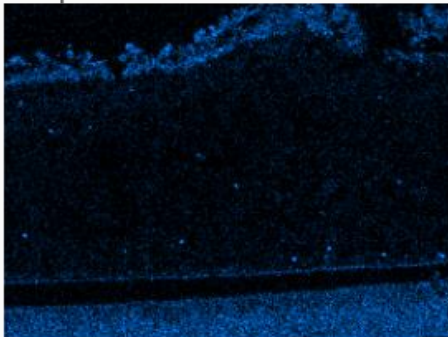
**Pb Pipe Wall**

Mn K $\alpha$ 1



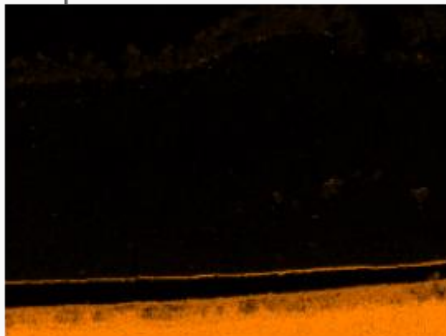
100 $\mu$ m

Fe K $\alpha$ 1



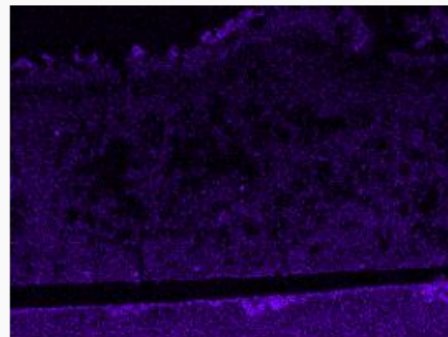
100 $\mu$ m

Pb M $\alpha$ 1



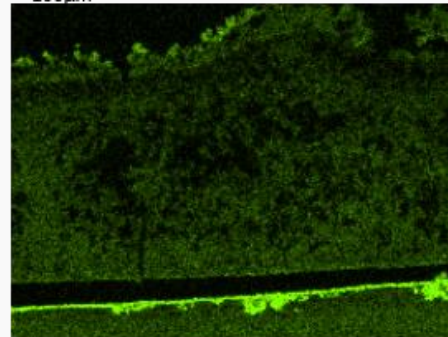
100 $\mu$ m

Ca K $\alpha$ 1



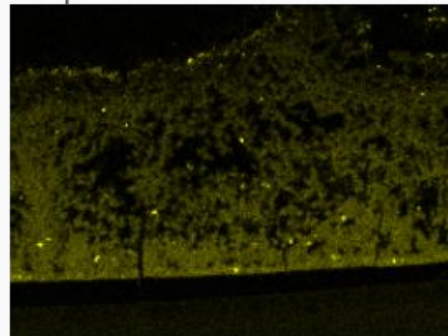
100 $\mu$ m

P K $\alpha$ 1



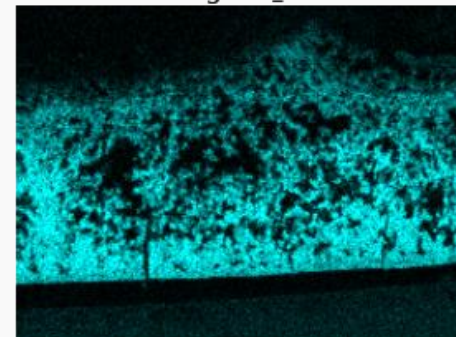
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Si K $\alpha$ 1



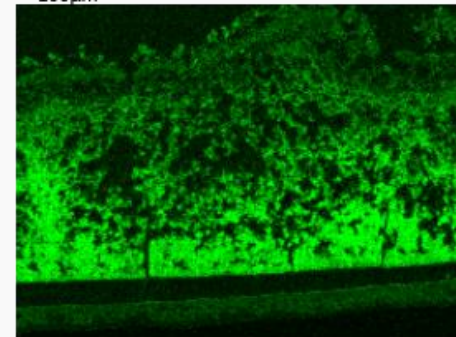
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Mg K $\alpha$ 1\_2



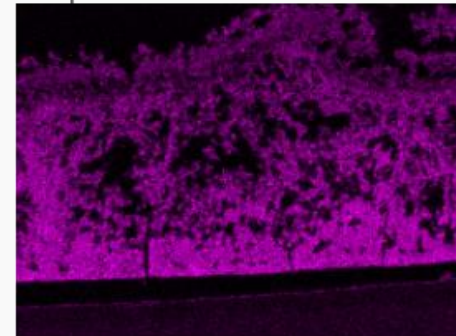
100 $\mu$ m

O K $\alpha$ 1



100 $\mu$ m

Al K $\alpha$ 1



100 $\mu$ m



# Scale Compounds Summary

**L1** Amorphous layer rich in Fe and Mn, some quartz and calcite?

**L2** Amorphous layer rich in Al, Mg, and Si

**L3**

Compound	Relative Amount
cerussite ( $\text{PbCO}_3$ )	Major
lead phosphate ( $\text{Ca}_x\text{Pb}_x(\text{PO}_4)_3(\text{OH})?$ , $\text{Pb}_9(\text{PO}_4)_6?$ )	Major to moderate
plattnerite ( $\text{PbO}_2$ )	Moderate to trace
litharge ( $\text{PbO}$ )	Minor
hydrocerussite ( $\text{Pb}_3(\text{CO}_3)_2(\text{OH})_2$ )	Trace





# Acknowledgments

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