Appendix A

Project Maps

UIC Permit R9UIC-CA1-FY17-4
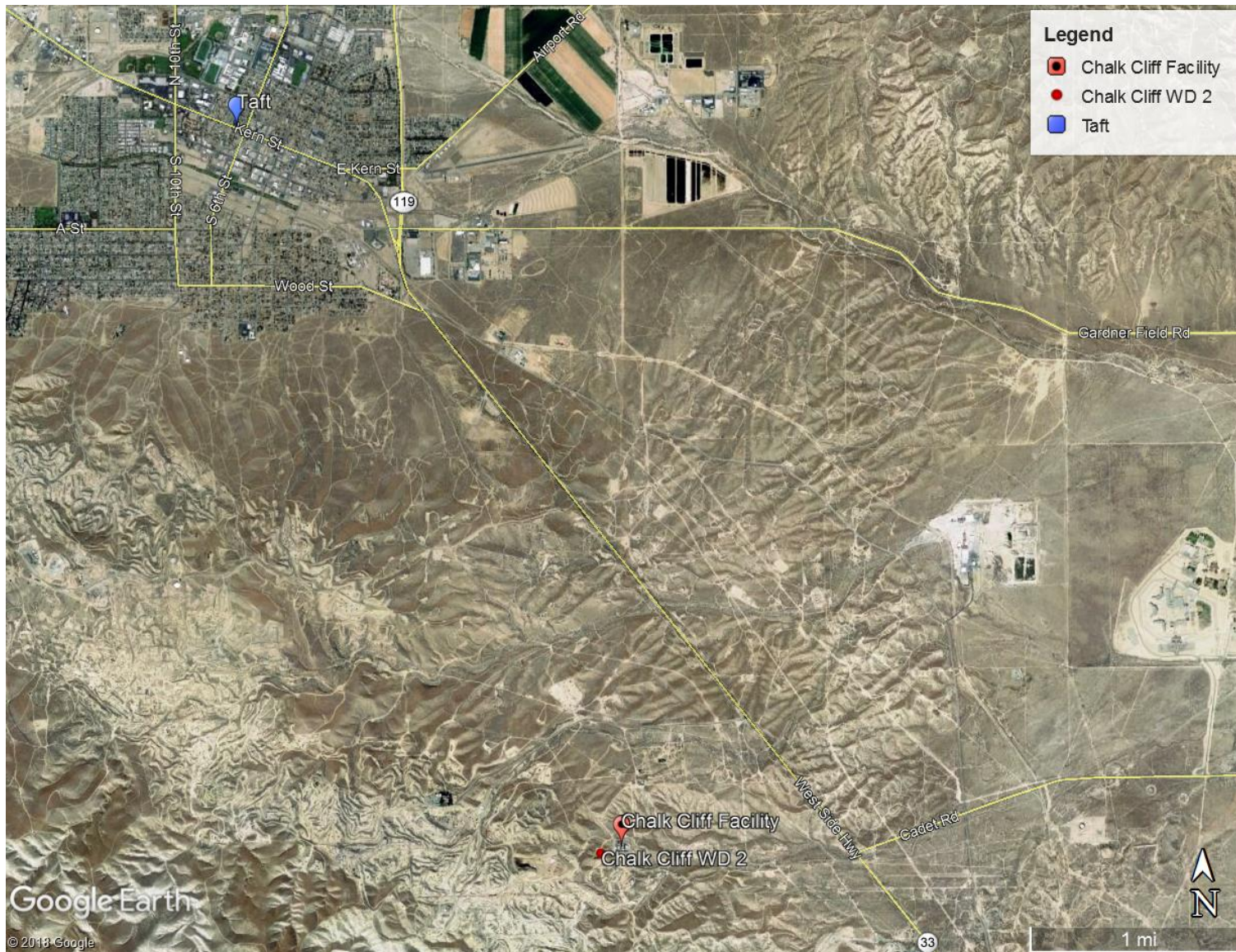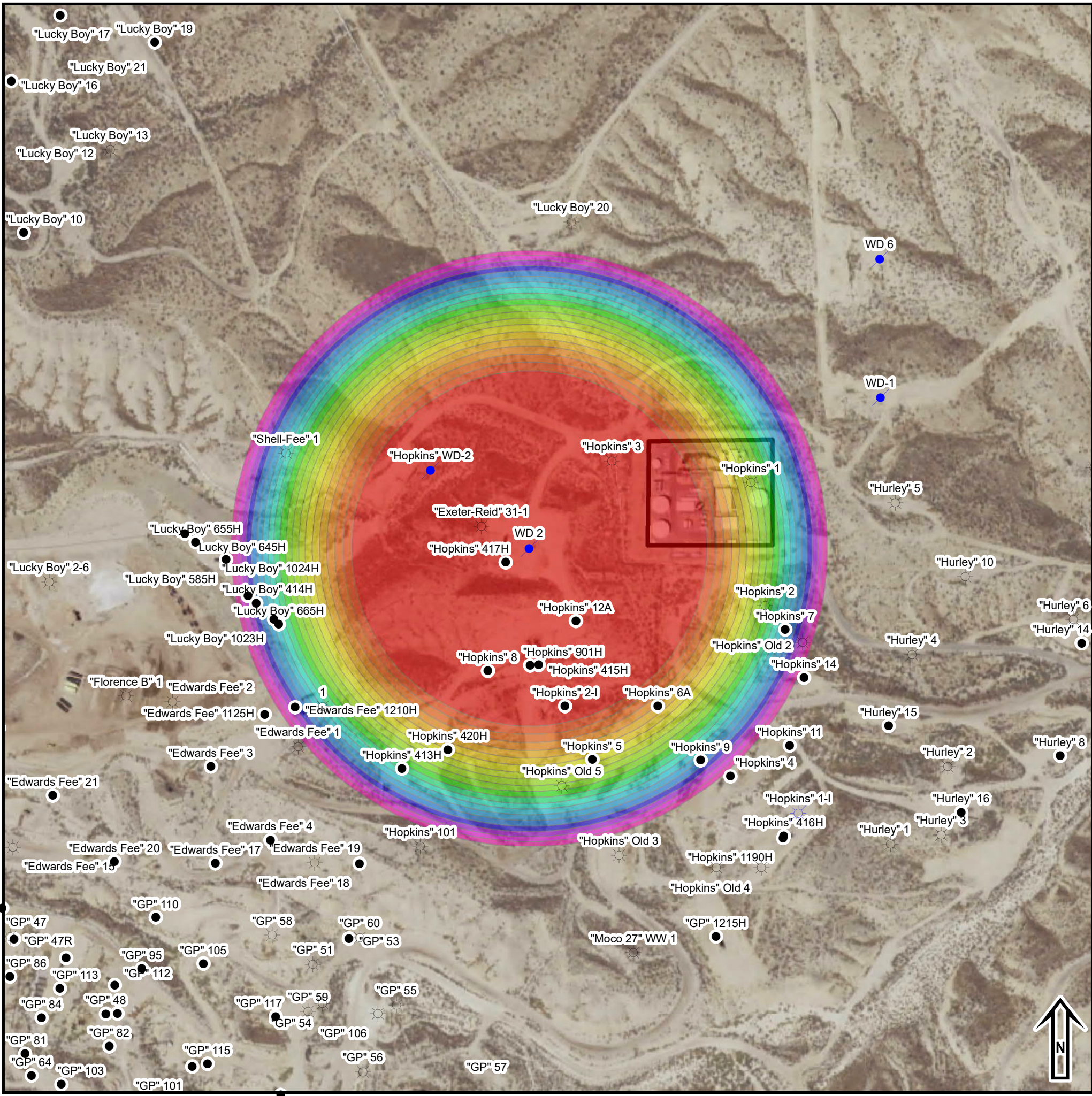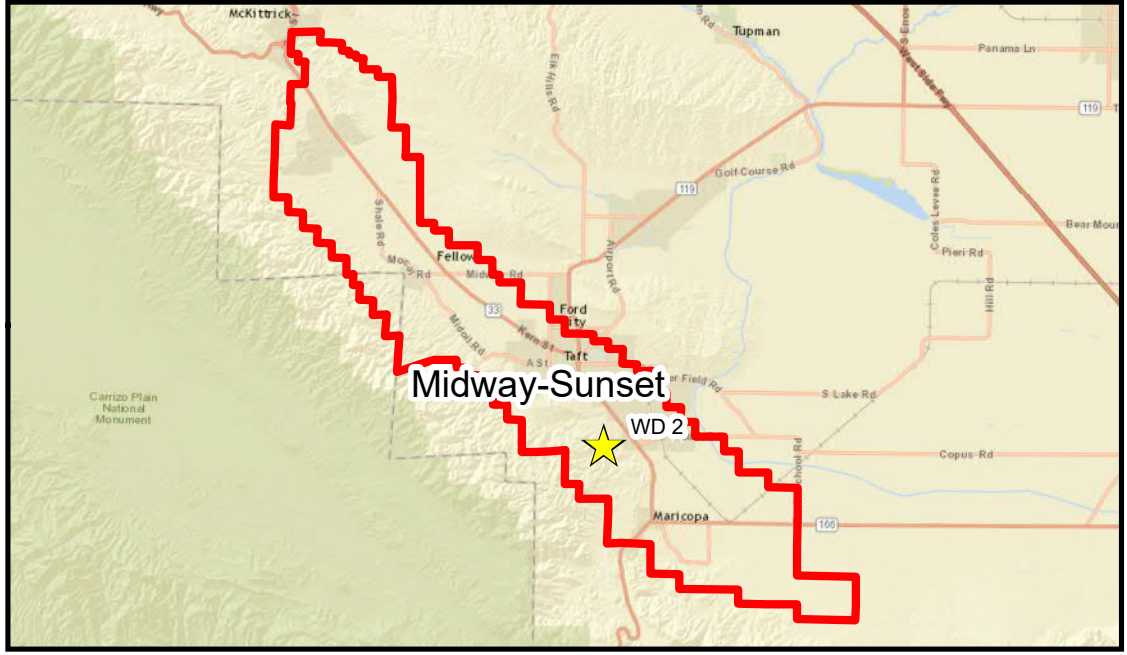
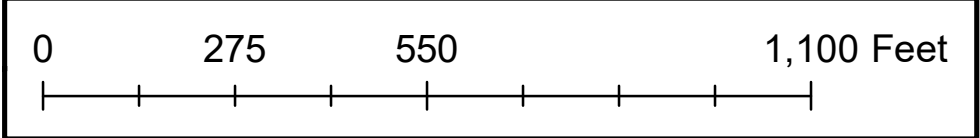**Figure 1: Location Map**

Chalk Cliff Limited

Midway-Sunset

WD 6
WD-1
WD 2

"Lucky Boy" wells: "Lucky Boy" 17, "Lucky Boy" 19, "Lucky Boy" 21, "Lucky Boy" 16, "Lucky Boy" 13, "Lucky Boy" 12, "Lucky Boy" 10, "Lucky Boy" 20, "Lucky Boy" 655H, "Lucky Boy" 645H, "Lucky Boy" 2-6, "Lucky Boy" 585H, "Lucky Boy" 1024H, "Lucky Boy" 414H, "Lucky Boy" 665H, "Lucky Boy" 1023H

"Hopkins" wells: "Hopkins" WD-2, "Hopkins" 3, "Hopkins" 1, "Exeter-Reid" 31-1, WD 2, "Hopkins" 417H, "Hopkins" 12A, "Hopkins" 2, "Hopkins" 7, "Hopkins" 8, "Hopkins" 901H, "Hopkins" Old 2, "Hopkins" 415H, "Hopkins" 14, "Hopkins" 2-I, "Hopkins" 6A, "Hopkins" 420H, "Hopkins" 5, "Hopkins" 11, "Hopkins" 9, "Hopkins" 4, "Hopkins" 413H, "Hopkins" Old 5, "Hopkins" 1-I, "Hopkins" 416H, "Hopkins" 101, "Hopkins" Old 3, "Hopkins" 1190H, "Hopkins" Old 4, "Hopkins" 1215H

"Shell-Fee" 1

"Hurley" wells: "Hurley" 5, "Hurley" 10, "Hurley" 6, "Hurley" 14, "Hurley" 4, "Hurley" 15, "Hurley" 2, "Hurley" 8, "Hurley" 16, "Hurley" 1, "Hurley" 3

"Edwards Fee" wells: "Edwards Fee" 2, "Edwards Fee" 1125H, 1, "Edwards Fee" 1210H, "Edwards Fee" 1, "Edwards Fee" 3, "Edwards Fee" 21, "Florence B" 1, "Edwards Fee" 4, "Edwards Fee" 20, "Edwards Fee" 17, "Edwards Fee" 19, "Edwards Fee" 15, "Edwards Fee" 18

"GP" wells: "GP" 110, "GP" 58, "GP" 60, "GP" 47, "GP" 47R, "GP" 95, "GP" 105, "GP" 51, "GP" 53, "GP" 86, "GP" 113, "GP" 112, "GP" 48, "GP" 117, "GP" 59, "GP" 55, "GP" 84, "GP" 82, "GP" 54, "GP" 106, "GP" 81, "GP" 64, "GP" 103, "GP" 115, "GP" 56, "GP" 101, "GP" 57, "GP" 1215H

"Moco 27" WW 1

N

Legend

Time Interval (Years)		
1	7	14
2	8	15
3	9	16
4	10	17
5	11	18
6	12	19
	13	20 (798 ft)

DOGGR Wells
- ● Active Oil & Gas
- ● Active Injector
- ☼ Plugged Oil & Gas
- ☼ Plugged Injector
- ▭ Chalk Cliff Property Line
- ▭ Midway-Sunset Oil Field

Scale: 0 — 275 — 550 — 1,100 Feet

Prepared By:	TITLE:	Exhibit A-1 Monarch Waste Front
EnviroTech Consultants, Inc.	OIL FIELD:	Midway-Sunset
	COUNTY:	Kern
Section/Township/Range	DRN BY:	Jennifer Prosser
Section 31 - T32S/R24E MDB&M	DATE:	March 29, 2017
	SCALE:	1 inch = 275 feet

Chalk Cliff Limited

Legend

- 🟢 WD 2
- ⬛ (black rectangle) Chalk Cliff Property Line
- 🟪 (purple circle) Quarter Mile Radius
- 🟥 (red rectangle) Midway-Sunset Oil Field

0	450	900	1,800 Feet

Prepared By:

EnviroTech Consultants, Inc.

TITLE:	Exhibit B-3 Topographic Map
OIL FIELD:	Midway-Sunset
COUNTY:	Kern
Section/Township/Range	**DRN BY:** Jennifer Prosser
Section 31 - T32S/R24E MDB&M	**DATE:** March 27, 2017
	SCALE: 1 inch = 450 feet

Appendix B

Well Schematic

UIC Permit R9UIC-CA1-FY17-4

Figure 7: Casing diagram of Chalk Cliff WD 2 as currently permitted by CalGEM (previously DOGGR) showing the Monarch sand perforation interval

Chalk Cliff Limited
WD2; API # 029-85813
Section 31, T32S, R24E M.D.B.&M.

ELEVATION:
KB 1074'

DATUM:
KB 14' above ground surface

TD:
4080'

PBTD:
4075'

BFW:
No USDW

SPUD DATE:
03/29/1990

COMPLETION DATE:
04/09/1990

WELL STATUS:
Active

DIRECTIONALLY DRILLED:
No

JUNK:
None

PLUGS:
4075' – 4080'

CASING:
10.75" csg @ 439' w/280 sx cmt, cmt to surface.
7" csg @ 4078' w/1591 sx cmt, cmt to surface.

TUBULARS
2 7/8" 0 – 3335'
Baker Lok-Set 7" Packer @ 3334'

PERFORATIONS:
Jet perfs: 3462' – 3670', 3784' – 3984'

HOLE SIZE:
0' – 439': 14.75"
439' – 4080': 9-7/8"

MARKERS:
Base Tulare: 1260'
Top Oil: 1292'
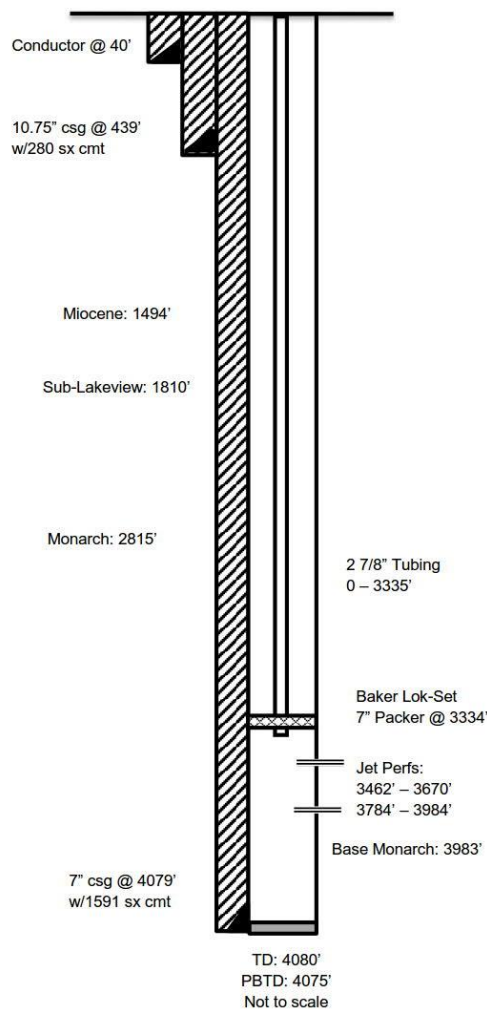Miocene: 1494'
Sub Lakeview: 1810'
Monarch: 2815'
Base Monarch: 3983'

EnviroTech Consultants, Inc.

INITIAL & DATE:
JLP – 12/04/2018

Conductor @ 40'

10.75" csg @ 439'
w/280 sx cmt

Miocene: 1494'

Sub-Lakeview: 1810'

Monarch: 2815'

2 7/8" Tubing
0 – 3335'

Baker Lok-Set
7" Packer @ 3334'

Jet Perfs:
3462' – 3670'
3784' – 3984'

Base Monarch: 3983'

7" csg @ 4079'
w/1591 sx cmt

TD: 4080'
PBTD: 4075'
Not to scale

Appendix C

EPA Reporting Forms

UIC Permit R9UIC-CA1-FY17-4

EPA Reporting Forms List

Form 7520-7: Application to Transfer Permit

Form 7520-8: Quarterly Injection Well Monitoring Report

Form 7520-19: Well Rework Record, Plugging and Abandonment Plan, or Plugging and Abandonment Affidavit

These forms are available for downloading at:

https://www.epa.gov/uic/underground-injection-control-reporting-forms-owners-or-operators

Appendix D

Logging Requirements

UIC Permit R9UIC-CA1-FY17-4

UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

REGION 9

RADIOACTIVE TRACER SURVEY (RTS) GUIDELINES

Introduction:
The intent of this guideline document is to provide general guidance to owners and operators of Class I non-hazardous underground injection wells for performing radioactive tracer surveys (RTS) used as a means of testing and measuring the external mechanical integrity of these wells as defined in 40 CFR Part 146.8(a)(2). These guidelines are general in nature and individual well conditions may require deviations from these procedures. All proposed plans and any deviations from these guidelines to conduct radioactive tracer surveys must be approved in advance by the EPA Region 9 Drinking Water Protection Section.

Basic Guidelines:
Prior to commencing performance of the RTS, the operator must have available onsite the following:
- EPA approved plan for conducting the RTS
- Reference Gamma Ray (GR) or Open Hole logs and complete well construction details

The logging company must provide a drawing of their tool configuration with tool diameter, tool length, spacing between detectors, ejector location, casing collar log (CCL), a sketch of the well to be tested construction details and equipment details as part of the logging record.

Tool must include dual GR detectors spaced below the ejector port, centralized with a bow spring centralizer (or motorized centralizer) and be run in conjunction with a CCL.

GR logs are usually run at approximately 60 ft /min. at a time constant of 1 second or 30 ft/min. at a time constant of 2 seconds. Indicate the logging speed and time constant on the logging record. The log scale should preferably correspond with that of the Reference lithology logs that are made available for onsite correlation.

The radioisotope typically utilized for tracer surveys in injection wells is sodium iodine 131 with a half-life of 8.05 days. It is important that the isotope be completely soluble with the injectate fluid.

Example Procedure:

Indicate the beginning and ending clock times on each log pass. Indicate the volume of water injected between log passes. Indicate the volume and concentration of each slug of tracer material and the depth and location of each slug. Where possible, the tracer survey should be conducted utilizing the facility's permitted injectate. If that is not possible, the injected water should have a specific gravity equivalent to that of the facility wastewater and be compatible with the formation and previously injected wastewater. A hydraulically actuated packoff (lubricator) should be utilized even when high well pressures are not expected.

Install the RTS tool with an upper and lower detector and CCL. The RTS tool should be configured to run a standard RTS and to conduct velocity shots. Place the RTS tool in the lubricator and mount lubricator onto the injection wellhead. Open the master valve and slowly start pumping into the well until the desired flow rate is reached.

Radioactive Baseline Survey
1. Run a Correlation GR log with a CCL for 200 to 400 feet at or near the injection interval, provided lithology changes are sufficient for correlation purposes. This will allow equipment to be set on proper depths with the Reference Open Hole or GR logs for the well. The CCL should be run through the packer setting depth and preferably past a short casing joint to collect reference depth information.

2. Run a Base GR log from total depth to approximately 400 feet above the packer setting depth. The log sensitivity should be set such that the slug trace response will take up the entire horizontal log scale in API units. The Base log need not be sensitive enough to show lithology. Record the Total Depth for this initial Base log.

3. Record the injection rate and pressure on the well log record for each log pass. The test should be conducted at the rate corresponding to the Maximum Authorized Injection Pressure (MAIP); however, where the well has been operating at a pressure and rate that are lower than the MAIP, the operator may request approval in advance that the RTS should be run at those operating pressures and rates in which the well normally operates (lower than the MAIP).

Radioactive Tracer Depth Drive Survey
4. Initiate the first slug/ejection with the ejector situated approximately 200 feet above the packer. Record the depth and time, verify ejection of the slug, then drop below the slug and record the time, logging speed, time constant, flow rate, etc. Proceed to make the first logging run up through the slug to above where the slug was initially ejected. Note the time when logging terminated, then again drop past the slug and repeat the logging procedure, each time overlapping the previous log and up to a point where the log returns to baseline. Repeat the

logging sequence until all tracer material has exited the wellbore or has diminished substantial amounts.

Radioactive Tracer Time Drive Survey

5. Initiate a second ejection with the tool set 2 to 5 feet above the injection interval and on time drive. Wait for the pre-calculated Wait-Time to observe whether any vertical migration is occurring. Increase the pump rate to the anticipated operating injection rate and leave on time drive for another 10 to 15 minutes. Note times, flow rates, pressures, and slug depth.

Radioactive Tracer Vertical Migration Survey

6. Initiate a third ejection approximately 200 feet above the packer, then follow the slug to the injection zone using multiple log passes as with the first slug/ejection to check for leakage around the packer.

Radioactive Tracer Velocity Survey

7. These can be performed at this juncture of the testing. First, run a velocity profile over the injection horizon noting injection rate. Make velocity shots of tracer material at recorded intervals while injection is occurring at less than normal or peak pumping rates. Run the gamma ray tool through the injection zone and record injectate across the intervals injected. Increase the well injection rate to maximum or normal pumping rate and repeat velocity shots of tracer material at recorded intervals. Run the GR tool through the injection zone and record injectate across the intervals injected at the higher well pumping rate. The information gathered from the two passes made at different pumping rates will allow flow distribution to be compared at the different rates.

Radioactive Post Tracer Survey

8. After sufficient testing has been done to determine the exit point of the tracer material and for indications of vertical migration, drop to and record this second total depth and run a final Base GR log from total depth to approximately 400 feet above the packer at the same logging speed and sensitivity as with initial base log. These two logs should overlay each other with all the "hot spots" being explainable.

Post Survey Requirements

9. Interpretation of the log must be provided by the logging company on the log itself. The well log heading should be completely filled out with all essential information provided such as well name and number, coordinates, well owner/operator, reference logs, and elevations, etc. documented. The log should

be depicted in a manner that fully describes the operations conducted with explanations inserted to minimize the possibility of misinterpretation. Three copies of the final prints must be forwarded to the EPA Region 9 Groundwater Office within 30 days of the survey. The electronic copy may be provided via mailed storage disk, email or a web accessed site. Courtesy field copies provided to the onsite EPA Inspector are not official records.

10. The operator provides an analytical interpretation of the logging results performed by a qualified analyst. This must include a written description of the procedure, the methodology used to calculate the Wait-Time and conclusions drawn from the test. The submittal must also include a fluid loss profile across the injection interval.

NOTE: The above referenced method for performing a Radioactive Tracer Survey (RTS) is not necessarily prescriptive of how all tests are to be conducted. Each underground injection well presents unique subsurface geological, pressure and injection rate situations which must be properly accounted for when designing specific RTS plans and procedures and approved in advance.

References and Additional Information:

Refer to the following EPA publications for additional information and guidance on running and interpreting radioactive tracer and temperature logs for evaluation of injection well integrity:

- Dr. R. M. McKinley's publication EPA/600/R-94/124, *Temperature, Radioactive Tracer, and Noise Logging for Injection Well Integrit*y.
  It is out of print, but can be downloaded (searched as "600R94124") from the National Service Center for Environmental Publications (NSCEP) site:

  https://www.epa.gov/nscep

- EPA Region 8 UIC Program Staff Guidance Document at:
  http://www2.epa.gov/sites/production/files/documents/INFO-RATS.pdf

Special acknowledgments for additional consultation with:
    Texas World Operations, Inc.
    Dr. R.M. McKinley

UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

REGION 9

TEMPERATURE LOGGING GUIDELINES

A Temperature "Decay" Log (two separate temperature logging passes) must satisfy the following criteria to be considered a valid MIT as specified by 40 CFR §146.8(c)(1). Variances to these requirements are expected for certain circumstances, but they must be approved prior to running the log. As a general rule, the well shall inject for approximately six (6) months prior to running a temperature decay progression sequence of logs.

1. With the printed log, also provide raw data for both logging runs (at least one data reading per foot depth) unless the logging truck is equipped with an analog panel as the processing device.

2. The heading on the log must be complete and include all the pertinent information, such as correct well name, location, elevations, etc.

3. The total shut-in times must be clearly shown in the heading. Minimum shut-in time for active injectors is twelve (12) hours for running the initial temperature log, followed by a second log, a minimum of four (4) hours later. These two log runs will be superimposed on the same track for final presentation.

4. The logging speed must be kept between twenty (20) and fifty (50) feet per minute (30 ft/min optimum) for both logs. The temperature sensor should be located as close to the bottom of the tool string as possible (logging downhole).

5. The vertical depth scale of the log should be one (1) or two (2) inches per one-hundred (100) feet to match lithology logs (see 7(b)). The horizontal temperature scale should be no more than one Fahrenheit degree per inch spacing.

6. The right hand tracks must contain the "absolute" temperature and the "differential" temperature curves with both log runs identified and clearly superimposed for comparison and interpretation purposes.

7. The left hand tracks must contain (unless impractical, but EPA must pre-approve any deviations):

    (a) a collar locator log,

    (b) a lithology log which includes either:

        (i) an historic Gamma Ray that is "readable", i.e. one that demonstrates lithologic changes without either excessive activity by the needle or severely dampened responses; or

        (ii) a copy of an original spontaneous potential (SP) curve from either the subject well or from a representative, nearby well.

    (c) A clear identification on the log showing the base of the lowermost Underground Source of Drinking Water (USDW). A USDW is basically a formation that contains less than ten thousand (10,000) parts per million (ppm) Total Dissolved Solids (TDS) and is further defined in 40 CFR §144.3.
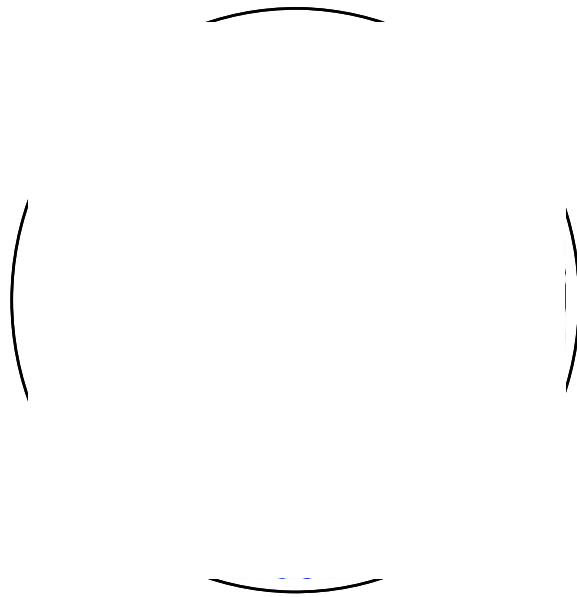
Appendix E

EPA Region 9 UIC Pressure Falloff Requirements

UIC Permit R9UIC-CA1-FY17-4

EPA Region 9
UIC PRESSURE FALLOFF
REQUIREMENTS

Condensed version of the
EPA Region 6
UIC PRESSURE FALLOFF
TESTING GUIDELINE
Third Revision

August 8, 2002

TABLE OF CONTENTS

APPENDIX

REQUIREMENTS

UIC PRESSURE FALLOFF TESTING GUIDELINE
Third Revision
August 8, 2002

1.0 Background

Region 9 has adopted the Region 6 UIC Pressure Falloff Testing Guideline requirements for monitoring Class 1 Non Hazardous waste disposal wells. Under 40 CFR 146.13(d)(1), operators are required annually to monitor the pressure buildup in the injection zone, including at a minimum, a shut down of the well for a time sufficient to conduct a valid observation of the pressure falloff curve.

All of the following parameters (Test, Period, Analysis) are critical for evaluation of technical adequacy of UIC permits:

A falloff **test** is a pressure transient test that consists of shutting in an injection well and measuring the pressure falloff. The falloff **period** is a replay of the injection preceding it; consequently, it is impacted by the magnitude, length, and rate fluctuations of the injection period. Falloff testing **analysis** provides transmissibility, skin factor, and well flowing and static pressures.

2.0 Purpose of Guideline

This guideline has been adopted by the Region 9 office of the Evironmental Protection Agency (EPA) to assist operators in **planning and conducting** the falloff test and preparing the **annual monitoring report**.

Falloff tests provide reservoir pressure data and characterize both the injection interval reservoir and the completion condition of the injection well. Both the reservoir parameters and pressure data are necessary for UIC permit demonstrations. Additionally, a valid falloff test is a monitoring requirement under 40 CFR Part 146 for all Class I injection wells.

The ultimate responsibility of conducting a valid falloff test is the task of the operator. Operators should QA/QC the pressure data and test results to confirm that the results "make sense" prior to submission of the report to the EPA for review.

3.0 Timing of Falloff Tests and Report Submission

Falloff **tests** must be conducted annually. The time **interval** for each test should not be less than 9 months or greater than 15 months from the previous test. This will ensure that the tests will be performed at relatively even intervals.

The falloff testing **report** should be submitted no later than 60 days following the test. Failure to submit a falloff test report will be considered a violation and may result in an enforcement action. Any exceptions should be approved by EPA prior to conducting the test.

4.0 Falloff Test Report Requirements

In general, the **report** to EPA should provide:
      (1) general information and an overview of the falloff test,
      (2) an analysis of the pressure data obtained during the test,
      (3) a summary of the test results, and
      (4) a comparison of those results with previously used parameters.

Some of the following operator and well data will not change so once acquired, it can be copied and submitted with each annual report. The **falloff test report** should include the following information:

1.   **Company name and address**
2.   **Test well name and location**
3.   The name and phone number of **the facility contact person**. The contractor contact may be included if approved by the facility in addition to a facility contact person.
4.   **A photocopy of an openhole log** (SP or Gamma Ray) through the injection interval illustrating the type of formation and thickness of the injection interval. The entire log is not necessary.
5.   **Well schematic** showing the current wellbore configuration and completion information:
      X   Wellbore radius
      X   Completed interval depths
      X   Type of completion (perforated, screen and gravel packed, openhole)
6.   **Depth of fill depth and date tagged.**
7.   **Offset well information:**
      X   Distance between the test well and offset well(s) completed in the same interval or involved in an interference test
      X   Simple illustration of locations of the injection and offset wells
8.   **Chronological listing of daily testing activities.**
9.   **Electronic submission of the raw data (time, pressure, and temperature)** from all pressure gauges utilized on CD-ROM. A READ.ME file or the disk label should list all files included and any necessary explanations of the data. A separate file containing any

edited data used in the analysis can be submitted as an additional file.

10. **Tabular summary of the injection rate or rates preceding the falloff test.** At a minimum, rate information for 48 hours prior to the falloff or for a time equal to twice the time of the falloff test is recommended. If the rates varied and the rate information is greater than 10 entries, the rate data should be submitted electronically as well as a hard copy of the rates for the report. Including a rate vs time plot is also a good way to illustrate the magnitude and number of rate changes prior to the falloff test.

11. **Rate information from any offset wells completed in the same interval.** At a minimum, the injection rate data for the 48 hours preceding the falloff test should be included in a tabular and electronic format. Adding a rate vs time plot is also helpful to illustrate the rate changes.

12. **Hard copy of the time and pressure data** analyzed in the report.

13. **Pressure gauge information:** (See Appendix, page A-1 for more information on pressure gauges)
    - X   List all the gauges utilized to test the well
    - X   Depth of each gauge
    - X   Manufacturer and type of gauge. Include the full range of the gauge.
    - X   Resolution and accuracy of the gauge as a % of full range.
    - X   Calibration certificate and manufacturer's recommended frequency of calibration

14. **General test information:**
    - X   Date of the test
    - X   Time synchronization: A specific time and date should be synchronized to an equivalent time in each pressure file submitted. Time synchronization should also be provided for the rate(s) of the test well <u>and any offset wells</u>.
    - X   Location of the shut-in valve (e.g., note if at the wellhead or number of feet from the wellhead)

15. **Reservoir parameters (determination):**
    - X   Formation fluid viscosity, μ_f cp (direct measurement or correlation)
    - X   Porosity, φ fraction (well log correlation or core data)
    - X   Total compressibility, c_t psi^{-1} (correlations, core measurement, or well test)
    - X   Formation volume factor, rvb/stb (correlations, usually assumed 1 for water)
    - X   Initial formation reservoir pressure - See Appendix, page A-1
    - X   Date reservoir pressure was last stabilized (injection history)
    - X   Justified interval thickness, h ft - See Appendix, page A-15

16. **Waste plume:**
    - X   Cumulative injection volume into the completed interval
    - X   Calculated radial distance to the waste front, r_{waste} ft
    - X   Average historical waste fluid viscosity, if used in the analysis, μ_{waste} cp

17. **Injection period:**
   - X   Time of injection period
   - X   Type of test fluid
   - X   Type of pump used for the test (e.g., plant or pump truck)
   - X   Type of rate meter used
   - X   Final injection pressure and temperature

18. **Falloff period:**
   - X   Total shut-in time, expressed in real time and Δt, elapsed time
   - X   Final shut-in pressure and temperature
   - X   Time well went on vacuum, if applicable

19. **Pressure gradient:**
   - X   Gradient stops - for depth correction

20. **Calculated test data:** include all equations used and the parameter values assigned for each variable within the report
   - X   Radius of investigation, r_i ft
   - X   Slope or slopes from the semilog plot
   - X   Transmissibility, kh/μ md-ft/cp
   - X   Permeability (range based on values of h)
   - X   Calculation of skin, s
   - X   Calculation of skin pressure drop, ΔP_{skin}
   - X   Discussion and justification of any reservoir or outer boundary models used to simulate the test
   - X   Explanation for any pressure or temperature anomaly if observed

21. ## Graphs:
   - X   Cartesian plot: pressure and temperature vs. time
   - X   Log-log diagnostic plot: pressure and semilog derivative curves. Radial flow regime should be identified on the plot
   - X   Semilog and expanded semilog plots: radial flow regime indicated and the semilog straight line drawn
   - X   Injection rate(s) vs time: test well and offset wells (not a circular or strip chart)

22. **A copy of the latest radioactive tracer run** and a brief discussion of the results.

5.0 Planning

The **radial flow portion** of the test is the basis for all pressure transient calculations. Therefore the injectivity and falloff portions of the test should be designed not only to reach radial flow, but to sustain a time frame sufficient for analysis of the radial flow period.

General Operational Concerns
X   Adequate storage for the waste should be ensured for the duration of the test

X   Offset wells completed in the same formation as the test well should be shut-in, or at a minimum, provisions should be made to maintain a constant injection rate prior to and during the test

X   Install a crown valve on the well prior to starting the test so the well does not have to be shut-in to install a pressure gauge

X   The location of the shut-in valve on the well should be at or near the wellhead to minimize the wellbore storage period

X   The condition of the well, junk in the hole, wellbore fill or the degree of wellbore damage (as measured by skin) may impact the length of time the well must be shut-in for a valid falloff test. This is especially critical for wells completed in relatively low transmissibility reservoirs or wells that have large skin factors.

X   Cleaning out the well and acidizing may reduce the wellbore storage period and therefore the shut-in time of the well

X   Accurate recordkeeping of injection rates is critical including a mechanism to synchronize times reported for injection rate and pressure data. The elapsed time format usually reported for pressure data does not allow an easy synchronization with real time rate information. Time synchronization of the data is especially critical when the analysis includes the consideration of injection from more than one well.

X   Any unorthodox testing procedure, or any testing of a well with known or anticipated problems, should be discussed with EPA staff prior to performing the test.

X   If more than one well is completed into the same reservoir, operators are encouraged to send at least two pulses to the test well by way of rate changes in the offset well following the falloff test. These pulses will demonstrate communication between the wells and, if maintained for sufficient duration, they can be **analyzed as an interference test** to obtain interwell reservoir parameters.

Site Specific Pretest Planning

1.   Determine the time needed to reach radial flow during the injectivity and falloff portions of the test:

      X   Review previous welltests, if available

      X   Simulate the test using measured or estimated reservoir and well completion parameters

      X   Calculate the time to the beginning of radial flow using the empirically-based equations provided in the Appendix. The equations are different for the injectivity and falloff portions of the test with the skin factor influencing the falloff more than the injection period. (See Appendix, page A-4 for equations)

      X   Allow adequate time beyond the beginning of radial flow to observe radial flow so that a well developed semilog straight line occurs. A good rule of thumb is 3 to 5 times the time to reach radial flow to provide adequate radial flow data for analysis.

2.   Adequate and consistent injection fluid should be available so that the injection rate into the test well can be held constant prior to the falloff. This rate should be high enough to

produce a measurable falloff at the test well given the resolution of the pressure gauge selected. The viscosity of the fluid should be consistent. Any mobility issues (k/μ) should be identified and addressed in the analysis if necessary.

3. Bottomhole pressure measurements are required. (See Appendix, page A-2 for additional information concerning pressure gauge selection.)

4. Use two pressure gauges during the test with one gauge serving as a backup, or for verification in cases of questionable data quality. The two gauges do not need to be the same type. (See Appendix, page A-1 for additional information concerning pressure gauges.)

6.0 Conducting the Falloff Test

1. Tag and record the depth to any fill in the test well

2. Simplify the pressure transients in the reservoir
    X   Maintain a constant injection rate in the test well prior to shut-in. This injection rate should be high enough and maintained for a sufficient duration to produce a measurable pressure transient that will result in a valid falloff test.
    X   Offset wells should be shut-in prior to and during the test. If shut-in is not feasible, a constant injection rate should be recorded and maintained during the test and then accounted for in the analysis.
    X   Do not shut-in two wells simultaneously or change the rate in an offset well during the test.

3. The test well should be shut-in <u>at the wellhead</u> in order to minimize wellbore storage and afterflow. (See Appendix, page A-3 for additional information.)

4. Maintain accurate rate records for the test well and any offset wells completed in the same injection interval.

5. Measure and record the viscosity of the injectate periodically during the injectivity portion of the test to confirm the consistency of the test fluid.

7.0 Evaluation of the Falloff Test

1. Prepare a **Cartesian plot** of the pressure and temperature versus real time or elapsed time.
    X   Confirm pressure stabilization prior to shut-in of the test well
    X   Look for anomalous data, pressure drop at the end of the test, determine if pressure drop is within the gauge resolution

2. Prepare a **log-log diagnostic plot** of the pressure and semilog derivative. Identify the

flow regimes present in the welltest. (See Appendix, page A-6 for additional information.)

     X   Use the appropriate time function depending on the length of the injection period and variation in the injection rate preceding the falloff (See Appendix, page A-10 for details on time functions.)

     X   **Mark the various flow regimes** - particularly the radial flow period

     X   Include the derivative of other plots, if appropriate (e.g., square root of time for linear flow)

     X   If there is no radial flow period, attempt to type curve match the data

3.   Prepare a **semilog plot**.

     X   Use the appropriate time function depending on the length of injection period and injection rate preceding the falloff

     X   Draw the semilog straight line through the radial flow portion of the plot and obtain the slope of the line

     X   Calculate the transmissibility, kh/μ

     X   Calculate the skin factor, s, and skin pressure drop, ΔP_{skin}

     X   Calculate the radius of investigation, r_i

4.   Explain any anomalous results.

8.0 Technical References

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APPENDIX

Pressure Gauge Usage and Selection

Usage
X   EPA recommends that two gauges be used during the test with one gauge serving as a backup.
X   **Downhole pressure measurements** are less noisy and are required.
X   A bottomhole surface readout gauge (SRO) allows tracking of pressures in real time. Analysis of this data can be performed in the field to confirm that the well has reached radial flow prior to ending the test.
X   The derivative function plotted on the log-log plot amplifies noise in the data, so the use of a good pressure recording device is critical for application of this curve.
X   Mechanical gauges should be **calibrated** before and after each test using a dead weight tester.
X   Electronic gauges should also be **calibrated** according to the manufacturer's recommendations. The manufacturer's recommended frequency of calibration, and a copy of the gauge calibration certificate should be provided with the falloff testing report demonstrating this practice has been followed.

Selection
X   The pressures must remain within the range of the pressure gauge. The larger percent of the gauge range utilized in the test, the better. Typical pressure gauge limits are 2000, 5000, and 10000 psi. Note that gauge accuracy and resolution are typically a function of percent of the full gauge range.
X   Electronic downhole gauges generally offer much better resolution and sensitivity than a mechanical gauge but cost more. Additionally, the electronic gauge can generally run for a longer period of time, be programmed to measure pressure more frequently at various intervals for improved data density, and store data in digital form.
X   Resolution of the pressure gauge must be sufficient to measure small pressure changes at the end of the test.

Test Design

General Operational Considerations
X   The injection period controls what is seen on the falloff since the falloff is replay of the injection period. Therefore, the injection period must reach radial flow prior to shut-in of the well in order for the falloff test to reach radial flow
X   Ideally to determine the optimal lengths of the injection and falloff periods, the test should be simulated using measured or estimated reservoir parameters. Alternatively, injection and falloff period lengths can be estimated from empirical equations using assumed reservoir and well parameters.

X The injection rate dictates the pressure buildup at the injection well. The pressure buildup from injection must be sufficient so that the pressure change during radial flow, usually occurring toward the end of the test, is large enough to measure with the pressure gauge selected.

X Waste storage and other operational issues require preplanning and need to be addressed prior to the test date. If brine must be brought in for the injection portion of the test, operators should insure that the fluid injected has a consistent viscosity and that there is adequate fluid available to obtain a valid falloff test. The use of the wastestream as the injection fluid affords several distinct advantages:
1. Brine does not have to be purchased or stored prior to use.
2. Onsite waste storage tanks may be used.
3. Plant wastestreams are generally consistent, i.e., no viscosity variations

X Rate changes cause pressure transients in the reservoir. **Constant rate injection in the test well and any offset wells completed in the same reservoir are critical to simplify the pressure transients in the reservoir.** Any significant injection rate fluctuations at the test well or offsets must be recorded and accounted for in the analysis using superposition.

X Unless an injectivity test is to be conducted, shutting in the well for an extend period of time prior to conducting the falloff test reduces the pressure buildup in the reservoir and is not recommended.

X Prior to conducting a test, a crown valve should be installed on the wellhead to allow the pressure gauge to be installed and lowered into the well without any interruption of the injection rate.

X The wellbore schematic should be reviewed for possible obstructions located in the well that may prevent the use or affect the setting depth of a downhole pressure gauge. The fill depth in the well should also be reported. The fill depth may not only impact the depth of the gauge, but usually prolongs the wellbore storage period and depending on the type of fill, may limit the interval thickness by isolating some of the injection intervals. A wellbore cleanout or stimulation may be needed prior to conducting the test for the test to reach radial flow and obtain valid results.

X The location of the shut-in valve can impact the duration of the wellbore storage period. The shut-in valve should be located near the wellhead. Afterflow into the wellbore prolongs the wellbore storage period.

X The area geology should be reviewed prior to conducting the test to determine the thickness and type of formation being tested along with any geological features such as natural fractures, a fault, or a pinchout that should be anticipated to impact the test.

Wellbore and Reservoir Data Needed to Simulate or Analyze the Falloff Test
X Wellbore radius, r_w - from wellbore schematic

X   Net thickness, h - See Appendix, page A-15
X   Porosity, φ - log or core data
X   Viscosity of formation fluid, μ_f - direct measurement or correlations
X   Viscosity of waste, μ_{waste} - direct measurement or correlations
X   Total system compressibility, c_t - correlations, core measurement, or well test
X   Permeability, k - previous welltests or core data
X   Specific gravity of injection fluid, s.g. - direct measurement
X   Injection rate, q - direct measurement

Design Calculations

When simulation software is unavailable the test periods can be estimated from empirical equations. The following are set of steps to calculate the time to reach radial flow from empirically-derived equations:

1.   Estimate the wellbore storage coefficient, C (bbl/psi). There are two equations to calculate the wellbore storage coefficient depending on if the well remains fluid filled (positive surface pressure) or if the well goes on a vacuum (falling fluid level in the well):

      a.   Well remains fluid filled:

$$C = V_w \cdot c_{waste}$$ where, V_w is the total wellbore volume, bbls
c_{waste} is the compressibility of the injectate, psi^{-1}

      b.   Well goes on a vacuum:

$$C = \frac{V_u}{\dfrac{\rho \cdot g}{144 \cdot g_c}}$$ where, V_u is the wellbore volume per unit length, bbls/ft
ρ is the injectate density, psi/ft
g and g_c are gravitational constants

2.   Calculate the time to reach radial flow for both the injection and falloff periods. Two different empirically-derived equations are used to calculate the time to reach radial flow, $t_{radial\ flow}$, for the injectivity and falloff periods:

      a.   Injectivity period:

$$t_{radial\,flow} > \frac{(200000 + 12000s) \cdot C}{\dfrac{k \cdot h}{\mu}} \quad hours$$

      b.   Falloff period:

$$t_{radial\,flow} > \frac{170000 \cdot C \cdot e^{0.14 \cdot s}}{\dfrac{k \cdot h}{\mu}} \quad hours$$

The wellbore storage coefficient is assumed to be the same for both the injectivity and falloff periods. The skin factor, s, influences the falloff more than the injection period. Use these equations with caution, as they tend to fall apart for a well with a large

permeability or a high skin factor. Also remember, the welltest should not only reach radial flow, but also sustain radial flow for a timeframe sufficient for analysis of the radial flow period. As a rule of thumb, a timeframe sufficient for analysis is 3 to 5 times the time needed to reach radial flow.

3.   As an alternative to steps 1 and 2, to look a specific distance "L" into the reservoir and possibly confirm the absence or existence of a boundary, the following equation can be used to estimate the time to reach that distance:

$$t_{boundary} = \frac{948 \cdot \phi \cdot \mu \cdot c_t \cdot L_{boundary}}{k} \ hours$$

where, $L_{boundary}$ = feet to boundary
$t_{boundary}$ = time to boundary, hrs

Again, this is the time to reach a distance "L" in the reservoir. Additional test time is required to observe a fully developed boundary past the time needed to just reach the boundary. As a rule of thumb, to see a fully developed boundary on a log-log plot, allow at least 5 times the time to reach it. Additionally, for a boundary to show up on the falloff, it must first be encountered during the injection period.

4.   Calculate the expected slope of the semilog plot during radial flow to see if gauge resolution will be adequate using the following equation:

$$m_{semilog} = \frac{\frac{162.6 \cdot q \cdot B}{k \cdot h}}{\mu}$$

where, q = the injection rate preceding the falloff test, bpd
B = formation volume factor for water, rvb/stb (usually assumed to be 1)

Considerations for Offset Wells Completed in the Same Interval

Rate fluctuations in offset wells create additional pressure transients in the reservoir and complicate the analysis. Always try to simplify the pressure transients in the reservoir. Do not simultaneously shut-in an offset well and the test well. The following items are key considerations in dealing with the impact of offset wells on a falloff test:

X   Shut-in all offset wells prior to the test
X   If shutting in offset wells is not feasible, maintain a constant injection rate prior to and during the test
X   Obtain accurate injection records of offset injection prior to and during the test
X   At least one of the real time points corresponding to an injection rate in an offset well should be synchronized to a specific time relating to the test well
X   **Following the falloff test in the test well, send at least two pulses from the offset well to the test well by fluctuating the rate in the offset well.** The pressure pulses can confirm communication between the wells and can be simulated in the analysis if observed at the test well. The pulses can also be analyzed as an interference test using an Ei type curve.

X   If time permits, conduct an interference test to allow evaluation of the reservoir without the wellbore effects observed during a falloff test.

Falloff Test Analysis

In performing a falloff test analysis, a series of plots and calculations should be prepared to QA/QC the test, identify flow regimes, and determine well completion and reservoir parameters. Individual plots, flow regime signatures, and calculations are discussed in the following sections.

<u>Cartesian Plot</u>

X   The pressure data prior to shut-in of the well should be reviewed on a Cartesian plot to confirm pressure stabilization prior to the test. A well that has reached radial flow during the injectivity portion of the test should have a consistent injection pressure.

X   A Cartesian plot of the pressure and temperature versus real time or elapsed time should be the first plot made from the falloff test data. Late time pressure data should be expanded to determine the pressure drop occurring during this portion of the test. The pressure changes should be compared to the pressure gauges used to confirm adequate gauge resolution existed throughout the test. If the gauge resolution limit was reached, this timeframe should be identified to determine if radial flow was reached prior to reaching the resolution of the pressure gauge. Pressure data obtained after reaching the resolution of the gauge should be treated as suspect and may need to be discounted in the analysis.

X   **Falloff tests conducted in highly transmissive reservoirs** may be more sensitive to the temperature compensation mechanism of the gauge because the pressure buildup response evaluated is smaller. Region 6 has observed cases in which large temperature anomalies were not properly compensated for by the pressure gauge, resulting in erroneous pressure data and an incorrect analysis. For this reason, the Cartesian plot of the temperature data should be reviewed. **Any temperature anomalies should be noted to determine if they correspond to pressure anomalies.**

X   Include the injection rate(s) of the test well 48 hours prior to shut-in on the Cartesian plot to illustrate the consistency of the injection rate prior to shut-in and to determine the appropriate time function to use on the log-log and semilog plots. (See Appendix, page A10 for time function selection)

Log-log Diagnostic Plot

X   Plot the pressure and semilog derivative versus time on a log-log diagnostic plot. Use the appropriate time function based on the rate history of the injection period preceding the falloff. (See Appendix, page A-10 for time function selection) The log-log plot is used to identify the flow regimes present in the welltest. An example log-log plot is shown below:

Example Log-log Plot
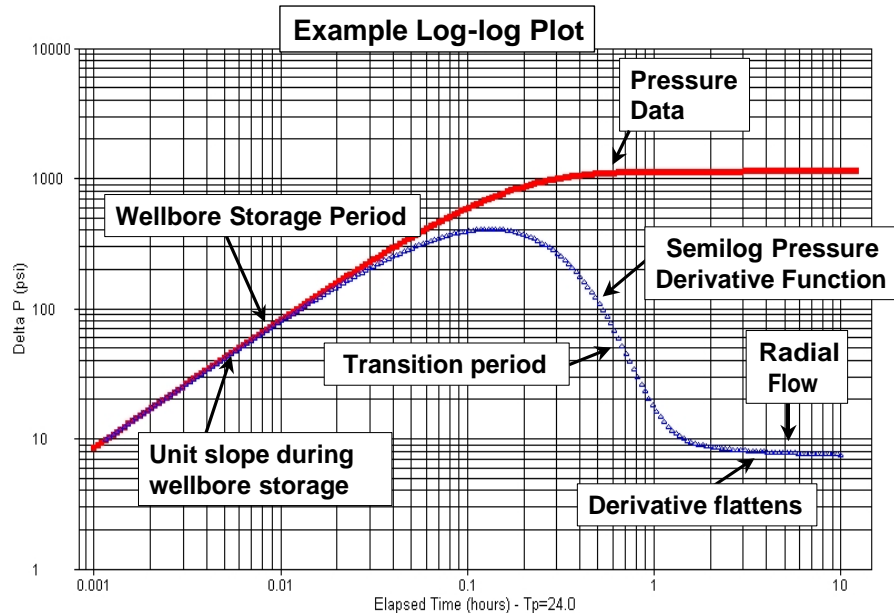
Identification of Test Flow Regimes

X   Flow regimes are mathematical relationships between pressure, rate, and time. Flow regimes provide a visualization of what goes on in the reservoir. Individual flow regimes have characteristic slopes and a sequencing order on the log-log plot.

X   Various flow regimes will be present during the falloff test, however, not all flow regimes are observed on every falloff test. The late time responses correlate to distances further from the test well. **The critical flow regime is radial flow from which all analysis calculations are performed.** During radial flow, the pressure responses recorded are representative of the reservoir, not the wellbore.

X   The derivative function amplifies reservoir signatures by calculating a running slope of a designated plot. The derivative plot allows a more accurate determination of the radial flow portion of the test, in comparison with the old method of simply proceeding 1½ log cycles from the end of the unit slope line of the pressure curve.

X   The derivative is usually based on the semilog plot, but it can also be calculated based on other plots such as a Cartesian plot, a square root of time plot, a quarter root of time plot, and the 1/square root of time plot. Each of these plots are used to identify specific flow regimes. If the flow regime characterized by a specialized plot is present then when the derivative calculated from that plot is displayed on the log-log plot, it will appear as a

"flat spot" during the portion of the falloff corresponding to the flow regime.

X   **Typical flow regimes observed on the log-log plot** and their semilog derivative patterns are listed below:

Flow Regime	Semilog Derivative Pattern
Wellbore Storage	Unit slope
Radial Flow	Flat plateau
Linear Flow	Half slope
Bilinear Flow	Quarter slope
Partial Penetration	Negative half slope
Layering	Derivative trough
Dual Porosity	Derivative trough
Boundaries	Upswing followed by plateau
Constant Pressure	Sharp derivative plunge

Characteristics of Individual Test Flow Regimes

X   **Wellbore Storage:**
   1.   Occurs during the early portion of the test and is caused by the well being shut-in at the surface instead of the sandface
   2.   Measured pressure responses are governed by well conditions and are not representative of reservoir behavior and are characterized by both the pressure and semilog derivative curves overlying a unit slope on the log-log plot
   3.   Wellbore skin or a low permeability reservoir results in a slower transfer of fluid from the well to the formation, extending the duration of the wellbore storage period
   4.   A wellbore storage dominated test is unanalyzable

X   **Radial Flow:**
   1.   The pressure responses are from the reservoir, not the wellbore
   2.   The critical flow regime from which key reservoir parameters and completion conditions calculations are performed
   3.   Characterized by a flattening of the semilog plot derivative curve on the log-log plot and a straight line on the semilog plot

X   **Spherical Flow:**
   1.   Identifies partial penetration of the injection interval at the wellbore
   2.   Characterized by the semilog derivative trending along a negative half slope on the log-log plot and a straight line on the 1/square root of time plot
   3.   The log-log plot derivative of the pressure vs 1/square root of time plot is flat

X   **Linear Flow:**
   1.   May result from flow in a channel, parallel faults, or a highly conductive fracture
   2.   Characterized by a half slope on both the log-log plot pressure and semilog derivative curves with the derivative curve approximately 1/3 of a log cycle lower than the pressure curve and a straight line on the square root of time plot.   3.   The log-log plot derivative of the pressure vs square root of time plot is flat

X   **Hydraulically Fractured Well:**
   1.   Multiple flow regimes present including wellbore storage, fracture linear flow, bilinear flow, pseudo-linear flow, formation linear flow, and pseudo-radial flow
   2.   Fracture linear flow is usually hidden by wellbore storage
   3.   Bilinear flow results from simultaneous linear flows in the fracture and from the formation into the fracture, occurs in low conductivity fractures, and is characterized by a quarter slope on both the pressure and semilog derivative curves on the log-log plot and by a straight line on a pressure versus quarter root of time plot
   4.   Formation linear flow is identified by a half slope on both the pressure and semilog derivative curves on the log-log plot and by a straight line on a pressure versus square root of time plot
   5.   Psuedo-radial flow is analogous to radial flow in an unfractured well and is characterized by flattening of semilog derivative curve on the log-log plot and a straight line on a semilog pressure plot

X   **Naturally Fractured Rock:**
   1.   The fracture system will be observed first on the falloff test followed by the total system consisting of the fractures and matrix.
   2.   The falloff analysis is complex. The characteristics of the semilog derivative trough on the log-log plot indicate the level of communication between the fractures and the matrix rock.

X   **Layered Reservoir:**
   1.   Analysis of a layered system is complex because of the different flow regimes, skin factors or boundaries that may be present in each layer.
   2.   The falloff test objective is to get a total tranmissibility from the **whole reservoir system**.
   3.   Typically described as commingled (2 intervals with vertical separation) or crossflow (2 intervals with hydraulic vertical communication)

Semilog Plot

X   The semilog plot is a plot of the pressure versus the log of time. There are typically four different semilog plots used in pressure transient and falloff testing analysis. After plotting the appropriate semilog plot, a straight line should be drawn through the points located within the equivalent radial flow portion of the plot identified from the log-log

plot.

X Each plot uses a different time function depending on the length and variation of the injection rate preceding the falloff. These plots can give different results for the same test, so it is important that the appropriate plot with the correct time function is used for the analysis. Determination of the appropriate time function is discussed below.

X The slope of the semilog straight line is then used to calculate the reservoir transmissibility - kh/μ, the completion condition of the well via the skin factor - s, and also the radius of investigation - r_i of the test.

Determination of the Appropriate Time Function for the Semilog Plot
The following four different semilog plots are used in pressure transient analysis:
1. Miller Dyes Hutchinson (MDH) Plot
2. Horner Plot
3. Agarwal Equivalent Time Plot
4. Superposition Time Plot
These plots can give different results for the same test. Use of the appropriate plot with the correct time function is critical for the analysis.

X The **MDH plot** is a semilog plot of pressure versus Δt, where Δt is the elapsed shut-in time of the falloff.
1. The MDH plot only applies to wells that reach psuedo-steady state during injection. Psuedo-steady state means the pressure response from the well has encountered all the boundaries around the well.
2. The MDH plot is only applicable to injection wells with a *very* long injection period at a constant rate. This plot is not recommended for use by EPA Region 6.

X The **Horner plot** is a semilog plot of pressure versus $(t_p+\Delta t)/\Delta t$. The Horner plot is only used for a falloff preceded by a single constant rate injection period.
1. The injection time, $t_p=V_p/q$ in hours, where V_p=injection volume since the last pressure equalization and q is the injection rate prior to shut-in for the falloff test. The injection volume is often taken as the cumulative injection since completion.

2. The Horner plot can result in significant analysis error if the injection rate varies prior to the falloff.

X The **Agarwal equivalent time plot** is a semilog plot of the pressure versus Agarwal equivalent time, Δt_e.
1. The Agarwal equivalent time function is similar to the Horner plot, but scales the falloff to make it look like an injectivity test.
2. It is used when the injection period is a short, constant rate compared to the length of the falloff period.
3. The Agarwal equivalent time is defined as: $\Delta t_e=\log(t_p\,\Delta t)/(t_p+\Delta t)$, where t_p is calculated the same as with the Horner plot.

X   The **superposition time function** accounts for variable rate conditions preceding the falloff.
        1.   It is the most rigorous of all the time functions and is usually calculated using welltest software.
        2.   The use of the superposition time function requires the operator to accurately track the rate history. As a rule of thumb, at a minimum, the rate history for twice the length of the falloff test should be included in the analysis.

The determination of which time function is appropriate for the plotting the welltest on semilog and log-log plots depends on available rate information, injection period length, and software:
1.   If there is not a rate history other than a single rate and cumulative injection, use a Horner time function
2.   If the injection period is shorter than the falloff test and only a single rate is available, use the Agarwal equivalent time function
3.   If you have a variable rate history use superposition when possible. As an alternative to superposition, use Agarwal equivalent time on the log-log plot to identify radial flow. The semilog plot can be plotted in either Horner or Agarwal time if radial flow is observed on the log-log plot.

Parameter Calculations and Considerations

X   Transmissibility - The slope of the semilog straight line, m, is used to determine the transmissibility (kh/μ) parameter group from the following equation:

$$\frac{k \cdot h}{\mu} = \frac{162.6 \cdot q \cdot B}{m}$$

where, q = injection rate, bpd (negative for injection)
                B = formation volume factor, rvb/stb (Assumed to be 1 for formation fluid)
                m = slope of the semilog straight line through the radial flow portion of the plot in psi/log cycle
                k = permeability, md
                h = thickness, ft (See Appendix, page A-15)
                μ = viscosity, cp

X   The viscosity, μ, is usually that of the formation fluid. However, if the waste plume size is massive, the radial flow portion of the test may remain within the waste plume. (See Appendix, page A-14)
        1.   The waste and formation fluid viscosity values usually are similar, however, if the wastestream has a significant viscosity difference, the size of the waste plume and distance to the radial flow period should be calculated.
        2.   The mobility, k/μ, differences between the fluids may be observed on the derivative curve.

X   The permeability, k, can be obtained from the calculated transmissibility (kh/μ) by substituting the appropriate thickness, h, and viscosity, μ, values.

Skin Factor

X   In theory, wellbore skin is treated as an infinitesimally thin sheath surrounding the wellbore, through which a pressure drop occurs due to either damage or stimulation. Industrial injection wells deal with a variety of waste streams that alter the near wellbore environment due to precipitation, fines migration, ion exchange, bacteriological processes, and other mechanisms. It is reasonable to expect that this alteration often exists as a zone surrounding the wellbore and not a skin. Therefore, at least in the case of industrial injection wells, the assumption that skin exists as a thin sheath is not always valid. This does not pose a serious problem to the correct interpretation of falloff testing except in the case of a large zone of alteration, or in the calculation of the flowing bottomhole pressure. Region 6 has seen instances in which large zones of alteration were suspected of being present.

X   The skin factor is the measurement of the completion condition of the well. The skin factor is quantified by a positive value indicating a damaged completion and a negative value indicating a stimulated completion.
   1.   The magnitude of the positive value indicating a damaged completion is dictated by the transmissibility of the formation.
   2.   A negative value of -4 to -6 generally indicates a hydraulically fractured completion, whereas a negative value of -1 to -3 is typical of an acid stimulation in a sandstone reservoir.
   3.   The skin factor can be used to calculate the effective wellbore radius, r_{wa} also referred to the apparent wellbore radius. (See Appendix, page A-13)
   4.   The skin factor can also be used to correct the injection pressure for the effects of wellbore damage to get the actual reservoir pressure from the measured pressure.

X   The skin factor is calculated from the following equation:

$$s = 1.1513\left[\frac{P_{1hr} - P_{wf}}{m} - \log\left(\frac{k \cdot t_p}{\left(t_p + 1\right) \cdot \phi \cdot \mu \cdot c_t \cdot r_w^2}\right) + 3.23\right]$$

where, s = skin factor, dimensionless
         P_{1hr} = pressure intercept along the semilog straight line at a shut-in time of 1 hour, psi
         P_{wf} = measured injection pressure prior to shut-in, psi
         μ = appropriate viscosity at reservoir conditions, cp (See Appendix, page A-14)
         m = slope of the semilog straight line, psi/cycle
         k = permeability, md
         φ = porosity, fraction
         c_t = total compressibility, psi^{-1}
         r_w = wellbore radius, feet

t_p = injection time, hours

Note that the term $t_p/(t_p + \Delta t)$, where $\Delta t = 1$ hr, appears in the log term. This term is usually assumed to result in a negligible contribution and typically is taken as 1 for large t. However, for relatively short injection periods, as in the case of a drill stem test (DST), this term can be significant.

Radius of Investigation

X   The radius of investigation, r_i, is the distance the pressure transient has moved into a formation following a rate change in a well.

X   There are several equations that exist to calculate the radius of investigation. All the equations are square root equations based on cylindrical geometry, but each has its own coefficient that results in slightly different results, (See Oil and Gas Journal, Van Poollen, 1964).

X   Use of the appropriate time is necessary to obtain a useful value of r_i. For a falloff time shorter than the injection period, use Agarwal equivalent time function, Δt_e, at the end of the falloff as the length of the injection period preceding the shut-in to calculate r_i.

   X   The following two equivalent equations for calculating r_i were taken from SPE Monograph 1, (Equation 11.2) and Well Testing by Lee (Equation 1.47), respectively:

$$r_i = \sqrt{0.00105 \frac{k \cdot t}{\phi \cdot \mu \cdot c_t}} \equiv \sqrt{\frac{k \cdot t}{948 \cdot \phi \cdot \mu \cdot c_t}}$$

Effective Wellbore Radius

X   The effective wellbore radius relates the wellbore radius and skin factor to show the effects of skin on wellbore size and consequently, injectivity.

   X   The effective wellbore radius is calculated from the following:

$$r_{wa} = r_w e^{-s}$$

X   A negative skin will result in a larger effective wellbore radius and therefore a lower injection pressure.

Reservoir Injection Pressure Corrected for Skin Effects

X   The pressure correction for wellbore skin effects, ΔP_{skin}, is calculated by the following:

$$\Delta P_{skin} = 0.868 \cdot m \cdot s$$

where, m = slope of the semilog straight line, psi/cycle
       s = wellbore skin, dimensionless

   X The adjusted injection pressure, P_{wfa} is calculated by subtracting the ΔP_{skin} from the measured injection pressure prior to shut-in, P_{wf}. This adjusted pressure is the calculated reservoir pressure prior to shutting in the well, $\Delta t=0$, and is determined by the following:

$$P_{wfa} = P_{wf} - \Delta P_{skin}$$

X   From the previous equations, it can be seen that the adjusted bottomhole pressure is directly dependent on a single point, the last injection pressure recorded prior to shut-in. Therefore, an accurate recording of this pressure prior to shut-in is important. Anything that impacts the pressure response, e.g., rate change, near the shut-in of the well should be avoided.

Determination of the Appropriate Fluid Viscosity

X   If the wastestream and formation fluid have similar viscosities, this process is not necessary.

X   This is only needed in cases where the mobility ratios are extreme between the wastestream, $(k/\mu)_w$, and formation fluid, $(k/\mu)_f$. Depending on when the test reaches radial flow, these cases with extreme mobility differences could cause the derivative curve to change and level to another value. Eliminating alternative geologic causes, such as a sealing fault, multiple layers, dual porosity, etc., leads to the interpretation that this change may represent the boundary of the two fluid banks.

X   First assume that the pressure transients were propagating through the formation fluid during the radial flow portion of the test, and then verify if this assumption is correct. This is generally a good strategy except for a few facilities with exceptionally long injection histories, and consequently, large waste plumes. The time for the pressure transient to exit the waste front is calculated. This time is then identified on both the log-log and semilog plots. The radial flow period is then compared to this time.

X   The radial distance to the waste front can then be estimated volumetrically using the following equation:

$$r_{waste\,plume} = \sqrt{\frac{0.13368 \cdot V_{waste\,injected}}{\pi \cdot h \cdot \phi}}$$

where, $V_{waste\,injected}$ = cumulative waste injected into the completed interval, gal

$r_{waste\,plume}$ = estimated distance to waste front, ft

h = interval thickness, ft

ϕ = porosity, fraction

X   The time necessary for a pressure transient to exit the waste front can be calculated using the following equation:

$$t_w = \frac{126.73 \cdot \mu_w \cdot c_t \cdot V_{waste\,injected}}{\pi \cdot k \cdot h}$$

where, t_w= time to exit waste front, hrs

$V_{waste\,injected}$ = cumulative waste injected into the completed interval, gal

h = interval thickness, ft

k = permeability, md

μ_w = viscosity of the historic waste plume at reservoir conditions, cp

c_t = total system compressibility, psi^{-1}

X   The **time should be plotted on both the log-log and semilog plots** to see if this time corresponds to any changes in the derivative curve or semilog pressure plot. If the time estimated to exit the waste front occurs before the start of radial flow, the assumption that the pressure transients were propagating through the reservoir fluid during the radial flow period was correct. Therefore, the viscosity of the reservoir fluid is the appropriate viscosity to use in analyzing the well test. If not, the viscosity of the historic waste plume should be used in the calculations. If the mobility ratio is extreme between the wastestream and formation fluid, adequate information should be included in the report to verify the appropriate fluid viscosity was utilized in the analysis.

Reservoir Thickness

X   The thickness used for determination of the permeability should be justified by the operator. The net thickness of the defined injection interval is not always appropriate.

X   The permeability value is necessary for plume modeling, but the transmissibility value, kh/μ, can be used to calculate the pressure buildup in the reservoir without specifying values for each parameter value of k, h, and μ.

X   Selecting an interval thickness is dependent on several factors such as whether or not the injection interval is composed of hydraulically isolated units or a single massive unit and wellbore conditions such as the depth to wellbore fill. When hydraulically isolated sands

are present, it may be helpful to define the amount of injection entering each interval by conducting a flow profile survey. Temperature logs can also be reviewed to evaluate the intervals receiving fluid. Cross-sections may provide a quick look at the continuity of the injection interval around the injection well.

X   A copy of a SP/Gamma Ray well log over the injection interval, the depth to any fill, and the log and interpretation of available flow profile surveys run should be submitted with the falloff test to verify the reservoir thickness value assumed for the permeability calculation.

Use of Computer Software

X   To analyze falloff tests, operators are encouraged to use well testing software. Most software has type curve matching capabilities. This feature allows the simulation of the entire falloff test results to the acquired pressure data. This type of analysis is particularly useful in the recognition of boundaries, or unusual reservoir characteristics, such as dual porosity. It should be noted that type curve matching is not considered a substitute, but is a compliment to the analysis.

X   All data should be submitted on a CD-ROM with a label stating the name of the facility, the well number(s), and the date of the test(s). The label or READ.Me file should include the names of all the files contained on the CD, along with any necessary explanations of the information. The parameter units format (hh:mm:ss, hours, etc.) should be noted for the pressure file for synchronization to the submitted injection rate information. The file containing the gauge data analyzed in the report should be identified and consistent with the hard copy data included in the report. If the injection rate information for any well included in the analysis is greater than 10 entries, it should also be included electronically.

Common Sense Check

X   After analyzing any test, always look at the results to see if they "make sense" based on the type of formation tested, known geology, previous test results, etc. Operators are ultimately responsible for conducting an analyzable test and the data submitted to the regulatory agency.

X   If boundary conditions are observed on the test, review cross-sections or structure maps to confirm if the presence of a boundary is feasible. If so, the boundary should be considered in the AOR pressure buildup evaluation for the well.

X   Anomalous data responses may be observed on the falloff test analysis. These data anomalies should be evaluated and explained. The analyst should investigate physical causes in addition to potential reservoir responses. These may include those relating to the well equipment, such as a leaking valve, or a channel, and those relating to the data

acquisition hardware such as a faulty gauge. An anomalous response can often be traced to a brief, but significant rate change in either the test well or an offset well.

X   Anomalous data trends have also been caused by such things as ambient temperature changes in surface gauges or a faulty pressure gauge. Explanations for data trends may be facilitated through an examination of the backup pressure gauge data, or the temperature data. It is often helpful to qualitatively examine the pressure and/or temperature channels from both gauges. The pressure data should overlay during the falloff after being corrected for the difference in gauge depths. On occasion, abrupt temperature changes can be seen to correspond to trends in the pressure data. Although the source of the temperature changes may remain unexplainable, the apparent correlation of the temperature anomaly to the pressure anomaly can be sufficient reason to question the validity of the test and eliminate it from further analysis.

X   The data that is obtained from pressure transient testing should be compared to permit parameters. Test derived transmissibilities and static pressures can confirm compliance with non-endangerment (Area Of Review) conditions.

APPENDIX F

EPA Region 9 Step Rate Test Procedure Guidelines

UIC Permit R9UIC-CA1-FY17-4

Refer also to:

Society of Petroleum Engineers (SPE) Paper #16798, Systematic Design and Analysis of Step-Rate Tests to Determine Formation Parting Pressure

(This paper can be ordered from the SPE website.)

UNITED STATES ENVIRONMENTAL PROTECTION AGENCY
REGION IX
DRINKING WATER PROTECTION
75 HAWTHORNE STREET
SAN FRANCISCO, CA 94105

STEP-RATE TEST PROCEDURE GUIDELINES

PURPOSE:

The purpose of the document is to provide guidelines for performing a Step-Rate Test (SRT). Test results shall be used by the EPA Region 9 (EPA) Underground Injection Control (UIC) offices to determine a Maximum Allowable Injection Pressure (MAIP) at the wellhead that will provide for the protection of underground sources of drinking water (USDW) at injections wells.

A detailed work plan proposal must be submitted to EPA for review and approval prior to the SRT being performed. The work plan must include detailed plans, supporting justifications and associated calculations for conducting the SRT. Refer to the Society of Petroleum Engineers ("SPE") paper 16798 for supporting test design and analysis guidance (1987, Society of Petroleum Engineers).

Dialogue is expected and encouraged during the actual development of the work plan. EPA will review the work plan proposal and will send written communications either to request clarification or changes to the proposed work, or grant approval of the proposed work. Once the SRT plan is approved, we require at least 30 days' notice in advance of SRT operations so we may schedule an EPA representative to witness the SRT.

Test results will be used by Region 9's Underground Injection Control permitting program to determine a Maximum Allowable Injection Pressure (MAIP) which is the surface pressure that correlates to (a) 80 percent of the bottom hole pressure (BHP) that represents the Formation Parting Pressure (FPP) of the permitted injection zone, or, (b) 80 percent of the maximum pressure applied during SRTs in which the FPP was not achieved. This determination serves to provide for the protection of the Underground Sources of Drinking Water (USDWs) as required by the regulations at 40 CFR §§ 146.12(e)(3) (fracture pressure) and 146.14(b)(3) (the anticipated maximum pressure and flow rate at which the permittee will operate).

SRT results must be documented and the test should be witnessed by an EPA inspector who can assist in approving real-time modifications.

RECOMMENDED TEST PROCEDURES:

1) The well should be shut in long enough prior to testing such that the BHP approximates static formation pressures.

2) It is important to use equipment that will be capable of accurately controlled pumping rates at varying amounts and exceeding the estimated Formation Parting Pressure (FPP) or alternately,

equipment that will exceed the operator's equipment limitations by 120%. Operator must also ensure that sufficient water will be available onsite to complete the SRT. The water used for the SRT may be the operator's permitted wastewater or other water with known specific gravity.

3) Measure and record test pressures with both down-hole and surface pressure recorders. Observe, record, and synchronize surface and BHP pressures, times, dates, and injection rates for each increment (step) of the test. The BHP behavior will be the basis for the determination of FPP. Surface pressures will also be observed to monitor pressure versus rate behavior during the SRT and to determine pressure losses due to friction and other factors that affect the MAIP.

4) The step intervals must be of equal duration and their duration must be of no less than the minimum 30 minutes. Engineering based justification of the planned duration for the steps is required. Steps must be sufficiently long to overcome well bore storage effects and achieve or clearly demonstrate a stabilized pressure (radial flow) at the end of each timed step.

5) The SRT should proceed continuously and uninterrupted, with minimally delayed transition between steps. The SRT must be planned to provide at least 3 to 5 steps before reaching the expected FPP and at least 3 additional steps after exceeding the FPP. Alternatively, the SRT must exceed the BHP that occurs at the operator's maximum equipment surface pressure limitation by at least 120 percent of that corresponding BHP.

6) Because a surface readout of the BHP is employed, the duration of the planned injection rate increments may be modified during the initial part of the test. This will allow, for instance, an initial determination whether modification of the subsequent rate increments may be necessary to obtain at least three BHP data points above the FPP or to adequately exceed the proposed operator's maximum equipment limitation before concluding the test. The well operator shall consult and receive approval from the onsite EPA inspector before any modifications to the plan are implemented during ongoing SRT operations.

7) After pumping stops, observe and record (a) the instantaneous shut-in pressure (ISIP) and (b) the injection zone's pressure fall-off decline for a sufficient time to allow a pressure transient analysis which shall be included in the operator's report. The length of time for pressure fall-off observation will be determined in consultation with EPA prior to conducting the SRT, but may be modified by EPA depending on the actual BHP fall-off behavior observed at the conclusion of the test.

APPENDIX G

Plugging and Abandonment Plan

UIC Permit R9UIC-CA1-FY17-4

Annually

Mechanical integrity tests will be performed annually. Wastewater system transmitters are calibrated annually. Wastewater sampling is conducted by a third-party facility water treatment contractor and certified laboratory annually.

Every five years

Surface annular pressure tests will be performed every five years. Also conducted every five years are internal tank inspections

ATTACHMENT Q – PLUGGING AND ABANDONMENT PLAN

In the event Chalk Cliff WD 2 becomes unfit for injection or is no longer economic to operate, a thorough plugging and abandonment (P&A) program will be performed to EPA standards. The abandonment of the existing well as currently permitted by CalGEM would consist of a wellbore clean-out down to 4,075 ft. followed by a cement plug and abandonment from 3,262 ft. to 4,075 ft. Fluid will be displaced with abandonment mud from 3,258 feet-700 feet followed by annular cement from 700'-surface. The cellar will be dug out at 5 feet below ground level and covered with fill dirt. Following the workover of the well, the abandonment of the well will consist of a wellbore clean-out down to 3,400 ft. followed by a cement plug and abandonment from 2,600 – 3,400 ft. Fluid will be displaced with abandonment mud from 2,600 ft. – 700 ft. followed by annular cement from 700 ft. - surface. The cellar will be dug out at 5 ft. below ground level and covered with fill dirt. Detailed P&A programs for the current well configuration and for the proposed workover, with cost estimate are provided in Exhibit Q-1. A completed EPA form 7520-19 has been prepared for Chalk Cliff WD 2 and is included in Exhibit Q-2.

ATTACHMENT R – FINANCIAL ASSURANCE

Chalk Cliff Limited has demonstrated the Financial Assurance requirement by passing a financial test set forth in 40 CFR section 144.63. A CFO from Harbert Power Fund V, LLC and an AUP from Deloitte & Touche LLP for Chalk Cliff are included in Exhibit R-1. A recent estimate to plug and abandon Chalk Cliff WD 2 to EPA standards is $62,800.

ATTACHMENT S – AQUIFER EXEMPTIONS

The proposed Monarch Sand is considered exempt from the definition of a USDW based on the following EPA criteria outlined in 40 CFR, Section 144.3:

Underground source of drinking water (USDW) means an aquifer or its portion:
(a)(1) Which supplies any public water system; or
 (2) Which contains a sufficient quantity of ground water to supply a public water system; and
        (i) Currently supplies drinking water for human consumption; or
        (ii) Contains fewer than 10,000 mg/l total dissolved solids; and
(b) Which is not an exempted aquifer.

The following information addresses the application of the criteria discussed above:
*   The Monarch Sand fluid analysis tested greater than 10,000 ppm TDS near WD 2
*   The Monarch Sand is not currently serving as a USDW in a domestic, agricultural, industrial, or municipal capacity

WD-2
Kern County, CA Sec 31-T32S-R24E MDB&M
Wellbore Diagram

Well Design: Casing: 10-3/4" x 7"

Planned Depth: 4,080' MD

Objective: P&A

Lease: Midway-Sunset

CURRENT

Top Abnd cmnt @ surf

10-3/4" casing cmnt @ 439'

Class G Abandonment Cmnt f/ surf-700'

Abandonment Mud f/ 700'-3262'

Class G Abandonment Cmnt f/ 3262'-4075'

Perforations f/ 3462'-3670' and 3784'-3984'

7" casing Cmnt@ 4078'

TD @ 4080', ED @ 4075'

Drawing

Not to Scale
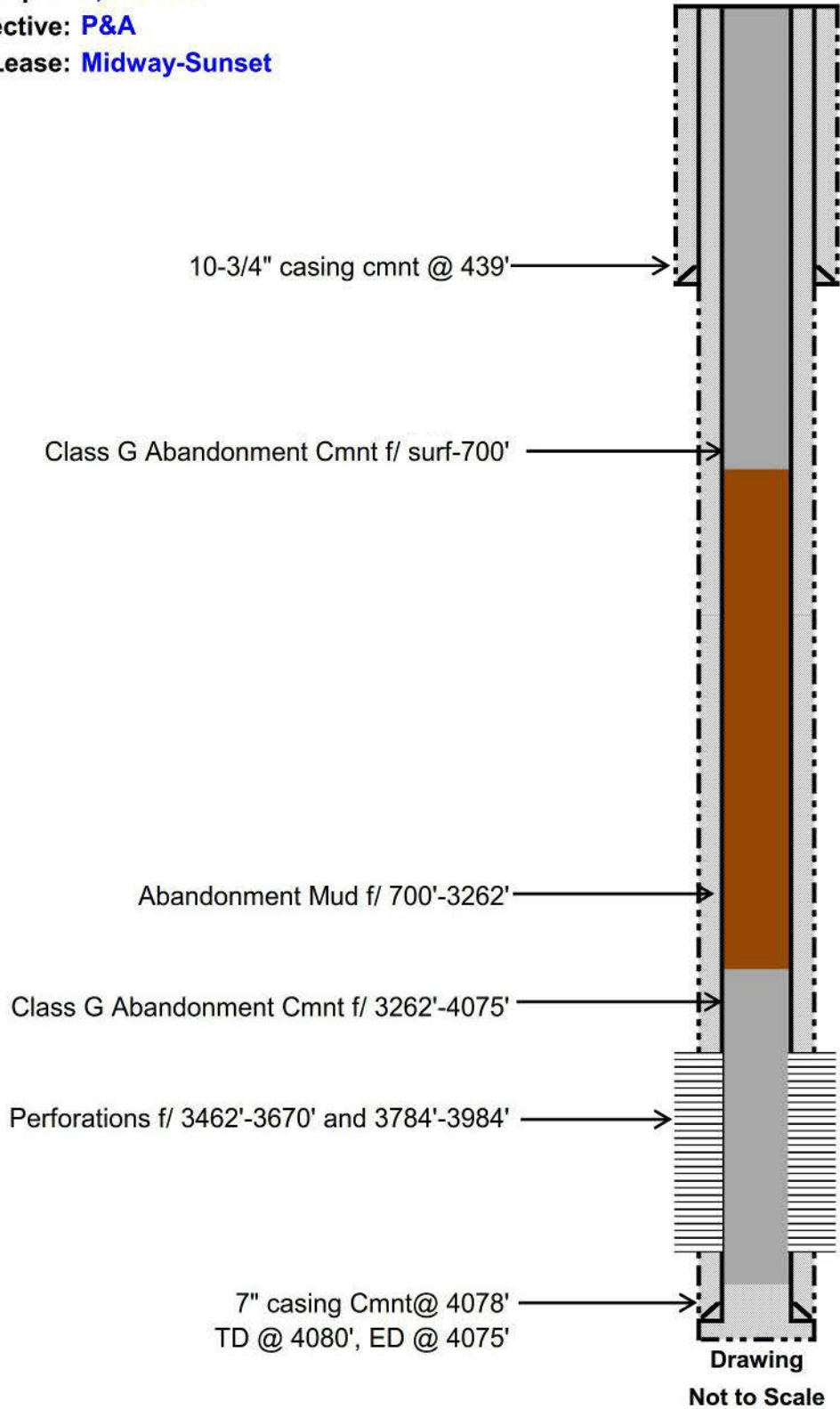
1/18/2017

Lonnie A. Kerley, Consultant
Detail Workover Cost Estimate

					AFE No.:		
Well Name:	Chalk Cliff Limited WD 2			Date:	September 25, 2019		
Project Name:	Plug & Abandonment			rig days =	4		
				# of		2 Prod hoist, 2 CT unit	
Description	Charge Codes	Cost	Units	Units	Sub-Total	Comments	
Supervision - Company	2410	1195	$1,300	/ day	4	$5,200	well site Supervision
Engineer	2410	1195	$150	/ hr	10	$1,500	Prog, permits
Transportation - **Intangible, vac trucks/mud, etc**	2410	2105	$250	/ day	4	$1,000	vac trucks, misc equ
Rig Cost - Workover and Completion	2410	2320	$5,125	/ day	4	$20,500	2 Prod hoist, 2 CT unit
Rig Cost - Production	2410	2305	$150	/ hr	0	$0	
Rig Cost - Drilling	2410	2310	$305	/ hr	0	$0	
Rig Mob, Demob	2410	2325	$3,000	/ well	0	$0	
Mud & Chemicals - including foaming chemica	2410	2331	$2,500	/ well	0	$0	
Cement & Cementing Services	2410	2355	$7,500	/ well	4	$20,000	cmt from ED to surf
Wireline Services - **CASED HOLE-perf**	2410	2370	$3,600	/ well	0	$0	
Wireline Services - **slick line for P-bomb**	2410	2370	$1,000	/ well	0	$0	
Wireline Services - **pressure bomb**	2410	2370	$8,300	/ well	0	$0	
Roads & Location - Construction	2410	2375	$1,200	/ well	0	$0	
Roads & Location - Misc other work	2410	2375	$200	/ well	0	$0	
Roads & Location - Sump Abandonment	2410	2375	$1,600	/ well	0	$0	
Equipment Rental - workover BHA	2410	2380	$1,000	/ well	0	$0	
Equipment Rental - Trailer / Office	2410	2380	$50	/ day	0	$0	
Equipment Rental - BOPE	2410	2380	$500	/ day	2	$1,000	estimate
Equipment Rental - Baker Tank	2410	2380	$25	/ day	4	$100	estimate
Baker tank delivery	2410	2380	$250	/trip	2	$500	estimate
Equipment Rental - Power Swivel	2410	2380	$1,000	/ day	0	$0	
Contract Labor	2410	2505	$2,500	/ well	1	$2,500	Welder, Backhoe, misc
Special Services - Directional Drillers	2410	2720	$9,000	/ well	0	$0	
Mud Loggers	2410	2725	$0	/ day	0	$0	
Logging / Formation Evaluation	2410	2730	$5,750	/ well	0	$0	
Core - Core Evaluation	2410	2735	$0	/ well	0	$0	
Conductor	2410	3515	$1,600	/ well	0	$0	
Drill Bits	2410	3705	$2,000	/ well	0	$0	
Survey Permits & Right of Way	2410	4240	$500	/ well	0	$0	
Miscellaneous Materials - Subsurface	2410	2390	$250	/ well	0	$0	
CONTIGENCY			20%	/ well	1	$10,500	
				Intangible=	$62,800		
Contract Labor - **Pumping Unit Installation**	2420	2525	$800	/ well	0	$0	
Lift equipment - Pumping Unit & base	2420	3105	$1,000	/ well	0	$0	
Contract Labor - Welder- **csg work, well heads**	2420	2520	$1,000	/ well	0	$0	
Contract Labor, Construction - Flowline	2420	2505	$7,500	/ well	0	$0	
Line Pipe & Pipeline Material	2420	3305	$2,600	/ well	0	$0	
Insulation Material	2420	3360	$2,600	/ well	0	$0	
Gathering/Distribution - Manifold	2420	3310	$0	/ well	0	$0	
Lift equipment - Prime Mover	2420	3335	$1,000	/ well	0	$0	
Electric Labor	2420	2515	$3,600	/ well	0	$0	
Electrical Materials	2420	3340	$3,500	/ well	0	$0	
Intrmd & Surf Csg	2420	3505	$0	/ well	0	$0	
Casing Installation - Tong Service	2420	2365	$2,000	/ well	0	$0	
Production Casing - 7" 23# K-55 LT&C	2420	3510	$7.00	/ well	0	$0	
Production Casing Hardware	2420	3510	$1,000	/ well	0	$0	
Liner - 5-1/2", 17#, K-55, LT&C	2420	3520	$5.00	/ ft	0	$0	
Liner - Slotting - 26R, 40Mx2"MUCS,6"C	2420	3520	$5.00	/ ft	0	$0	
Liner Hardware	2420	3520	$1,750	/ well	0	$0	
Wellhead / Tree - valves, etc.	2420	3525	$800	/ well	0	$0	
Tubing - 2-7/8" 6.5# K55 EUE	2420	3530	$6	/ ft	0	$0	
Lift Equipment - Pump	2420	3535	$800	/ well	0	$0	
CONTIGENCY			20%	/ well	0	$0	
				Tangible=	$0		
		TOTAL AFE COST=			**$62,800**		

Lonnie Kerley   9/25/2019   Chalk Cliff WD2 P&A cost estimate rev 9252019

United States Environmental Protection Agency

♻EPA   WELL REWORK RECORD, PLUGGING AND ABANDONMENT PLAN, OR PLUGGING AND ABANDONMENT AFFIDAVIT

Name and Address, Phone Number and/or Email of Permittee

CHALK CLIFF LIMITED
29041 HWY 33
MARICOPA, CA 93252
(661) 769-8976

Permit or EPA ID Number	API Number	Full Well Name
	029-85813	Chalk Cliff Limited WD 2

State	County
California	Kern

Locate well in two directions from nearest lines of quarter section and drilling unit

Latitude 35.096429

Surface Location

Longitude -119.431474

NW	1/4 of NE	1/4 of Section 31	Township 32S	Range 24E

930 ft. from (N/S) S   Line of quarter section
797 ft. from (E/W) E   Line of quarter section.

Well Class	Timing of Action (pick one)	Type of Action (pick one)
✓ Class I	☐ Notice Prior to Work Date Expected to Commence	☐ Well Rework
☐ Class II		✓ Plugging and Abandonment
☐ Class III	☐ Report After Work Date Work Ended	☐ Conversion to a Non-Injection Well
☐ Class V		

Provide a narrative description of the work planned to be performed, or that was performed. Use additional pages as necessary. See instructions.

Timing of the action above is not applicable to the P&A plan submitted with the permit. In the event that Chalk Cliff WD 2 becomes unfit for injection or is no longer economic to operate, the following P&A program will be performed.

The tubing and packer will be pulled from the hole. The abandonment of the existing well as currently permitted by CalGEM would consist of a wellbore clean-out down to 4,075 ft. followed by a cement plug and abandonment from 3,262 ft. to 4,075 ft. Fluid will be displaced with abandonment mud from 3,258 ft.-700 ft. followed by annular cement from 700 ft.-surface. The cellar will be dug out at 5 ft below ground level and covered with fill dirt. Following the workover of the well, the abandonment of the well will consist of a wellbore clean-out down to 3,400 ft. followed by a cement plug and abandonment from 2,600 ft. – 3,400 ft. Fluid will be displaced with abandonment mud from 2,600 ft. – 700 ft. followed by annular cement from 700 ft. - surface. The cellar will be dug out at 5 ft. below ground level and covered with fill dirt. The packer will be redressed to be used elsewhere, if appropriate.

Certification

I certify under the penalty of law that I have personally examined and am familiar with the information submitted in this document and all attachments and that, based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment. (Ref. 40 CFR § 144.32)

Name and Official Title *(Please type or print)*	Signature	Date Signed
Kenneth W. Kilgore Sec't & Treasurer	*[signature]*	8/13/2020

EPA Form 7520-19 (Rev. 4-19)

# APPENDIX H

Operating Data

UIC Permit R9UIC-CA1-FY17-4

ATTACHMENT H – OPERATING DATA

H.1   Average and Maximum Daily Rate and Volume of the Fluids to be Injected

The maximum proposed daily water injection volume is 3,500 barrels of water per day. The average injection rate is difficult to estimate due to the episodic nature of Chalk Cliff and other WGP plant operations. However it will not exceed the maximum proposed daily injection volume.

A plot of the monthly injection volume and injection pressure since initial operation in 1990 is shown in Figure 3 below. All of the historic injection rate and surface injection pressure data for well WD 2 is provided in Exhibit H-1. Injection has been ongoing up to and including November 2019. Injection well data files from the California Department of Conservation have not been updated site wide since April 27, 2018.

Figure 3: Monthly Volume and Surface Pressure
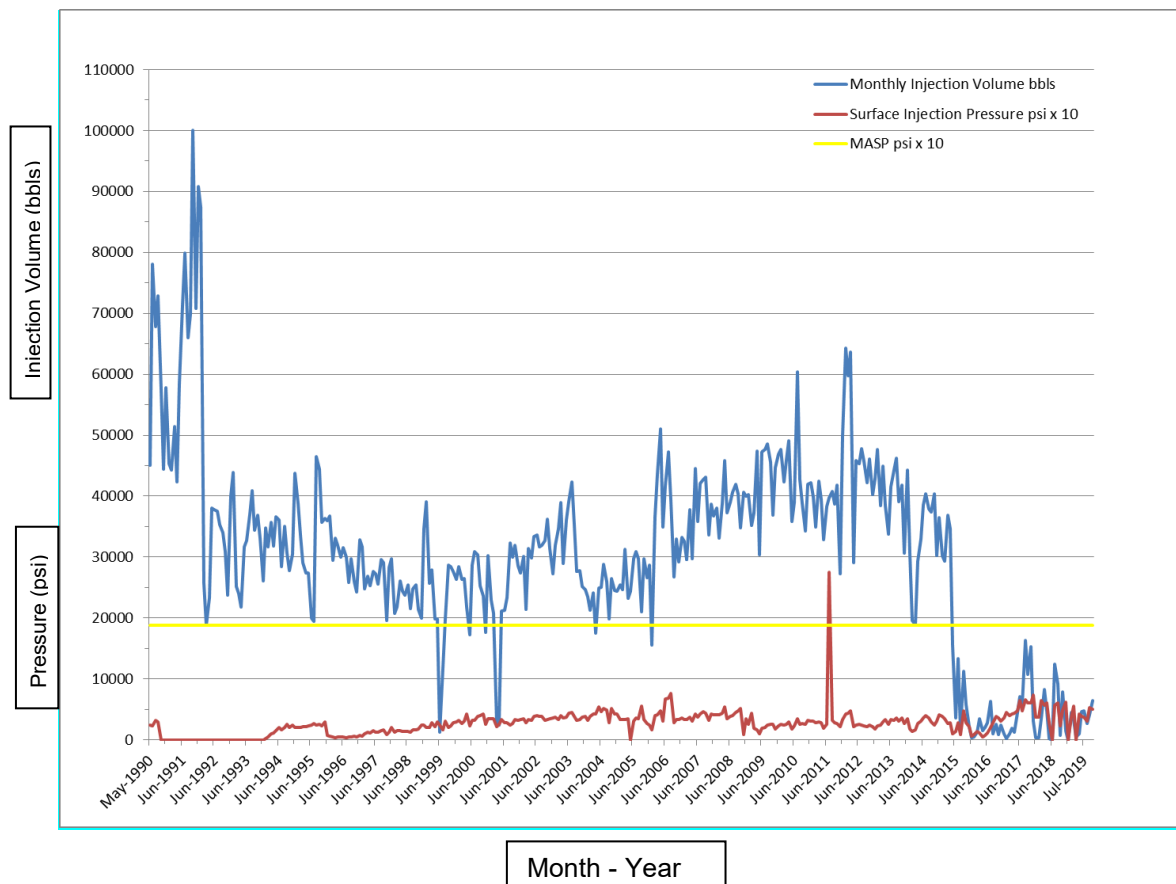
H.2   Average and Maximum Injection Pressure

The Maximum Allowable Surface Pressure (MASP) is limited to below the pressure required to induce a hydraulic fracture of the receiving zone. The pressure value required to initiate a hydraulic fracture that was permitted by the California CALGEM is based on a fracture pressure gradient of 0.8 psi/ft. Based on an injection water gradient of 0.433 psi/ft. the current MASP is 1,016 psi. A safety factor of 80% has been applied to the MASP calculation, as follows:

MASP: [80% x (0.80 psi/ft-0.433 psi/ft)] x 3,462 ft. = 1,016 psi

Following modifications to Chalk Cliff WD 2, The MASP will be 863 psi.

MASP: [80% x (0.80 psi/ft-0.433 psi/ft)] x 2,940 ft. = 863 psi

A step-rate test will be performed upon final approval and issuance of a UIC Class I Permit by the EPA to determine the final MASP value.

H.3   Safe Operating Pressures for Injection Equipment

The injection equipment is engineered so that the surface and subsurface equipment safe operating pressures are below the anticipated MASP. The pressure rating for the surface piping and flanges is 2,200 psig (Pounds per Square Inch Gauge) at 100 degrees Fahrenheit and the pressure rating for the annulus pressure vessel is 1,750 psig at 250 degrees Fahrenheit.

The anticipated MASP for Chalk Cliff WD 2 is 863 psi. The injection pumps are set to shut off when the anticipated MASP is reached. In addition, pressure relief devices on individual pieces of equipment will be set such that safe operating pressures are not exceeded.

H.4   Nature of Annulus Fluid

Fluids are contained in the casing-tubing-packer annulus as a safety precaution as well as to enable continuous monitoring of the annular pressure and volume. The casing-tubing-packer annulus will remain completely filled with annulus fluid. A positive pressure of 100 psig will be applied using nitrogen to the annular fluid volume and this pressure will be continuously monitored and recorded. The fluid will typically have a specific gravity of approximately 1.0 and is comprised of water with the following additives:

- 2% potassium chloride (KCL)
- Corrosion inhibitor
- Oxygen scavenger (sodium sulfite, hydrazine)
- Biocide (sodium chromate, mercuric chloride, silver nitrate, coco primary amine acetate, coco trimethylene diamine, alkyl trimethyl quaternary ammonium chlorite, 1-phynyl-4, 4-dimethyl imidazoline, sodium tetrachlorophenate, acrolein, peracetic acid).

These treating fluids are available through various commercial chemical suppliers and are often proprietary. The typical chemical composition of the annulus fluid is included in Table 3:

Table 3: Typical Annulus Fluid Chemical Composition

Material	% Concentration
Potassium chloride (KCL)	1.0 to 3.0
Methanol	0.2 to 0.4
Alkylpyridine salts	0.02 to 0.06
Fatty quaternary NH4Cl	0.005 to 0.03

H.5 Source and Characteristics of the Injection Fluid

The waste stream sent to the injection well for disposal is the treated effluent of the power plant operations including boiler blow down, cooling tower blow down, and boiler feed water conditioning wastewater (brines), and potentially treated wastewater from other WGP power plants as described in the Project Purpose and Attachments K and U. Detailed information can be found in Attachments K and U including a description of the plant water processing steps. The facility receives water from West Kern Water District, accessed via pipeline.

A representative sample of Chalk Cliff wastewater was collected from the wastewater tank (Exhibit H-2) in July 2016. The sample was decanted into appropriate sampling containers and cooled with ice for storage and transportation under standard chain of custody procedures. The sample was delivered to a state and federal certified laboratory.

The water samples were analyzed as follows:

- Total Dissolved Solids,
- Major and minor cations (including sodium, potassium, magnesium, and calcium),
- Major and minor anions (including nitrate, chloride, sulfate, alkalinity, and bromide),
- Trace elements (including lithium, strontium, boron, iron, and manganese),
- Metals listed in California Code of Regulations, title 22, section 66261.24, subdivision (a)(2)(A),
- Benzene, toluene, ethylbenzene, and xylenes,
- Total petroleum hydrocarbons for crude oil, and methane
- Polynuclear aromatic hydrocarbons (including acenaphthene, acenaphthylene, anthracene, benzo[a]anthracene, benzo[b]fluoranthene, benzo[k]fluoranthene, benzo[a]pyrene, benzo[g,h,i]perylene, chrysene, dibenzo[a,h]anthracene, fluoranthene, fluorine, indeno [1,2,3-cd]pyrene, naphthalene, phenanthrene, and pyrene),
- Radionuclides listed under California Code of Regulations, title 22, Table 64442.

The complete laboratory reports are included in Exhibit H-2

Historic injectate water analyses between 1990 and 2008 are also included in Exhibit H-3. The TDS of these test results range from 1,190 ppm to 9,600 ppm. A Non-Hazardous Waste Determination was made on all of the WGP plant effluents, a copy of the Determination is included in Exhibit H-4.

The pH (analogous to the corrosiveness) of the injection fluid is provided in the application in Exhibit H-3 "*Historic injectate water analyses between 1992 – 2008.*" Table 4 below summarizes pH and specific gravity from the analytical reports between 1992 and 2008.

APPENDIX I

Manifest Requirements

UIC Permit R9UIC-CA1-FY17-4

Manifest System for Disposal Water

This Permit prohibits the injection of hazardous waste as defined in 40 CFR § 261 and limits the injection fluids to those as described in Paragraph II.D.5.a. of this Permit. It is the responsibility of the Permittee to ensure that prohibited fluids are not injected into Well Chalk Cliff WD-2. Therefore, the Permittee is required to do the following to ensure that prohibited fluids are not injected for every disposal load received.

1. For each disposal load, the Permittee shall establish and maintain a three-party custody record between the Generator (responsible party from where the fluids were generated), Transporter, and Disposal Facility (Permittee). Each disposal load custody record shall include the following information:

    a. Generator: facility name, facility address, facility telephone number, date, composition (i.e., boiler blow down, cooling tower blow down, boiler feed water conditioning waste waters, and raw water filter backwash) and total volume of fluids generated at the Generator;
    b. Transporter: company name, company address, company telephone number, truck driver name, truck identification number, location, date, and time of disposal load pick up from the Generator;
    c. Disposal Facility: facility name, facility address, facility telephone number, composition and volume of fluids unloaded at the Disposal Facility, date and time of unloading.

2. These records shall be kept for a minimum of five (5) years after date of disposal at the facility and shall be made available for inspection upon request.

3. For each disposal load, the Permittee shall provide the following certification:

    I certify under penalty of law that the waste fluids that are injected into Well Chalk Cliff WD-2 (API# 04-029-85813) have not been mixed with, or otherwise co-injected with hazardous waste at the Underground Injection Control Class I Non-hazardous permitted facility, and that injection of the waste fluids is in compliance with the applicable requirements contained in this Permit.

4. For each disposal load, the Permittee must obtain certification from the Transporter that states:

    I certify under penalty of law that the waste fluids that I am transporting have not been mixed with hazardous wastes, and I have transported the waste fluids in compliance with Department of Transportation requirements for injection into a well subject to the requirements for the Class I Non-hazardous Underground Injection Control Program of the Safe Drinking Water Act.

5. The Permittee shall submit a report to EPA describing any discrepancies in the composition, transported volumes or place of origin of the injected fluids. These discrepancies may be identified based upon personal observations or information contained on the three-party custody record. A report of discrepancy shall be submitted with the Quarterly Reports as described in Paragraph II.D.5.a. of this Permit.