# U.S. ENVIRONMENTAL PROTECTION AGENCY

# DETAILED QUESTIONNAIRE FOR THE MEAT AND POULTRY PRODUCTS EFFLUENT GUIDELINES DRAFT



Form Approved
OMB Control No. 2040-NEW
Approval Expires Date

The public reporting and recordkeeping burden for this collection of information is estimated to average 24 hours per response. Burden means the total time, effort, or financial resources expended by persons to generate, maintain, retain, or disclose or provide information to or for a Federal agency. This estimate includes the time needed to review instructions, develop, acquire, install, and utilize technology and systems for the purposes of collecting, validating, and verifying information, processing and maintaining information, and disclosing and providing information; adjust the existing ways to comply with any previously applicable instructions and requirements; train personnel to be able to respond to a collection of information; search data sources; complete and review the collection of information; and transmit or otherwise disclose information. An agency may not conduct or sponsor, and a person is not required to respond to, a collection of information unless it displays a currently valid OMB control number.

To comment on the Agency's need for this collection, the accuracy of the provided burden estimate, and any suggested methods for minimizing respondent burden, including the use of automated collection techniques, EPA has established a public docket for this ICR under Docket ID No. EPA-HQ-OW-2021-0736, which is available for public viewing at the Water Docket in the EPA Docket Center (EPA/DC), EPA West, Room 3334, 1301 Constitution Ave., NW, Washington, DC 20004. The EPA Docket Center Public Reading Room is open from 8:30 a.m. to 4:30 p.m., Monday through Friday, excluding legal holidays. The telephone number for the Reading Room is (202) 566-1744, and the telephone number for the Water Docket is (202) 566-2426. An electronic version of the public docket is available through the Federal Docket Management System (FDMS) at http://www.regulations.gov. Use FDMS to submit or view public comments, access the index listing of the contents of the public docket, and access those documents in the public docket that are available electronically. Once in the system, select "search", then key in the docket ID number identified above. Please include the EPA Docket ID No. (EPA-HQ-OW-2021-0736) and OMB control number (2040-NEW) in any correspondence.

NOTE: This questionnaire will be administered as an electronic questionnaire; therefore, this paper copy may not accurately reflect final formatting and spacing.

NOTE: For the purposes of this draft paper copy, all tables include minimal rows for data entry, these tables are intended to show the types of data EPA is requesting. In the final format, electronic or hardcopy, all tables will come prepopulated with additional rows.

NOTE: This questionnaire will include confidential business information (CBI) checkboxes for each question, allowing the respondent to indicate if a response contains CBI. This paper copy does not include these CBI checkboxes.

NOTE: Questions identified in this draft in blue text identify the subset of questions that will be included in the Census Questionnaire.

# INTRODUCTION, PURPOSE, AND AUTHORITY

The U.S. Environmental Protection Agency (EPA) is conducting a survey of the Meat and Poultry Products (MPP) industry as part of its effort to review and revise, as appropriate, effluent limitations guidelines and standards for this industry (40 CFR Part 423). This questionnaire requests data from sites engaged in MPP operations for human consumption and/or animal food and feeds. EPA will use the data collected in this questionnaire to determine rates and characteristics of wastewater generated by the MPP industry, to develop treatment technology options, and to evaluate incremental costs and benefits associated with different regulatory options.

This questionnaire is being conducted under the authority of Section 308 of the Clean Water Act (Federal Water Pollution Control Act, 33 U.S.C. Section 1318). All facilities that receive this questionnaire must respond within 60 days of receipt. Failure to respond, late filing, or failure to comply with the instructions may result in fines, civil penalties, and other sanctions, as provided by law.

For detailed information on how EPA plans to use these data obtained from each question, see the document titled "Supporting Statement – U.S. Environmental Protection Agency Meat and Poultry Products Industry Data Collection" at EPA Docket ID No. (EPA-HQ-OW-2021-0736).

## **OVERVIEW OF THE QUESTIONNAIRE**

The questionnaire is divided into the following sections:

SECTION 1: Contact Information SECTION 2: Eligibility Confirmation SECTION 3: Facility Information SECTION 4: Production Information **SECTION 5: Process Flow Diagrams** 

SECTION 6: Wastewater Generation Information SECTION 7: Wastewater Treatment Information

SECTION 8: Monitoring Data Collected

SECTION 9: Environmental Management and Pollution Prevention Practices

SECTION 10: Environmental Assessment Information

**SECTION 11: Financial Information** 

EPA's Office of Water will administer the Census Questionnaire to all facilities engaged in Meat and Poultry production. The Census questions are a subset of the questions included in the Detailed Questionnaire and are identified in this file in blue text. EPA requests information for calendar year 2021.

EPA's Office of Water will administer the Detailed Questionnaire to a statistically sampled subset of facilities engaged in Meat and Poultry production. The questionnaire consists of multiple sections; the questionnaire must be completed before submittal. EPA requests information for calendar year 2021, unless otherwise noted.

Respondents will be required to complete and submit an electronic version of the questionnaire unless internet access is not available at the facility. Facilities without access to internet should refer to **QUESTIONNAIRE ASSISTANCE** for contact information for the Helpline.

<u>Duplicate questionnaires</u>. If you received multiple notifications to complete questionnaires for the same facility, please contact the Helpline; refer to **QUESTIONNAIRE ASSISTANCE** for contact information for the Helpline.

<u>Multiple facilities</u>. If you received too few questionnaire notifications for your facilities, decide which of your facilities is missing a request. Refer to **QUESTIONNAIRE ASSISTANCE** for contact information for the Helpline from which you may receive direction on how to complete multiple questionnaires.

<u>Incorrectly identified</u>. If you received a questionnaire notification and you do not operate an MPP facility or this facility is no longer operating, select the appropriate responses in Section 1 for that questionnaire, then certify and submit your response.

# **DATA CONFIDENTIALITY**

If no business confidentiality claim accompanies the information when it is received by EPA, EPA may make the information available to the public without further notice.

Regulations governing the confidentiality of business information are contained in 40 CFR Part 2, Subpart B. You may assert a business confidentiality claim covering part or all information you submit, other than effluent data and information or data that is otherwise publicly available, as described in 40 CFR 2.203(b):

"(b) Method and time of asserting business confidentiality claim. A business

which is submitting information to EPA may assert a business confidentiality claim covering the information by placing on (or attaching to) the information, at the time it is submitted to EPA, a cover sheet, stamped or typed legend, or other suitable form of notice complying language such as 'trade secret,' 'proprietary,' or 'company confidential.' Allegedly confidential portions of otherwise nonconfidential documents should be clearly identified by the business and may be submitted separately to facilitate identification and handling by EPA. If the business desires confidential treatment only until a certain date or until the occurrence of a certain event, the notice should so state."

You may claim as confidential all information included in the response to a question by checking the Confidential Business Information (CBI) box next to each question for which responses contain CBI. If you do not check this box, any individual response where "CBI" is **NOT** checked will be considered nonconfidential. Note that you may be required to justify any claim of confidentiality made after questionnaire submission. Note also that plant effluent data are not eligible for confidential treatment, pursuant to Section 308(b) of the Clean Water Act, and thus will be treated as nonconfidential even if the CBI boxes are checked for those questions.

If you claim any questionnaire response or other data as CBI, you must specify the portion of the response or document for which you assert a claim of confidentiality by reference to page numbers, paragraphs, and lines, or specify entire document. In addition, you must provide information to identify and justify the basis of your CBI claim. This information must be provided as part of the submission of the completed questionnaire. If you believe that facts and documents necessary to substantiate confidentiality are themselves confidential, please identify them as such so that EPA may maintain their confidentiality pursuant to 40 C.F.R. Part 2, Subpart B.

Information covered by a claim of confidentiality will be disclosed by EPA only to the extent of, and by means of, the procedures set forth in 40 CFR Part 2, Subpart B. In general, submitted information protected by a business confidentiality claim may be disclosed to other employees. officers, or authorized representatives of the United States concerned with implementing the Clean Water Act.

Information covered by a claim of confidentiality will be made available to EPA contractors to enable the contractors to perform the work required by their contracts with EPA. All EPA contracts provide that contractor employees use the information only for the purpose of performing the work required by their contracts and will not disclose any CBI to anyone other than EPA without prior written approval from each affected business or from EPA's legal office. Any comments you may wish to make on this issue must be submitted in writing along with your completed survey.

## HOW TO NAVIGATE AND COMPLETE THE ELECTRONIC VERSION OF THE QUESTIONNAIRE

EPA intends to create an electronic web-based questionnaire to minimize burden. This questionnaire will be available in electronic format via a web address and facility-specific entry

code, and respondents will be required to submit the completed questionnaire to EPA in electronic format. The electronic questionnaire has been developed to meet the 1998 Government Paperwork Elimination Act (GPEA).

EPA designed the electronic questionnaire to include burden-reducing features. For example, it contains "screening" questions that direct respondents to skip specific questions or sections that are not relevant. The questionnaire is also designed with drop down choices to simplify responses, minimizing the number of text responses.

Each facility required to complete this questionnaire will be notified in writing. In this notification, EPA will include a web address and facility-specific entry code that should be used to access the electronic questionnaire. This facility-specific entry code is a unique facility identifier (ID) for each MPP facility that will be used within this questionnaire and on any supplementary documents (e.g., process flow diagrams, environmental assessment reports, permits) submitted along with responses to the questions. These entry codes should not be used to access a questionnaire for another facility.

This questionnaire should be completed by personnel most knowledgeable about the operations of the facility. Please read each question carefully and provide the appropriate response(s).

Each facility must have the corporate official or designee responsible for directing or supervising the questionnaire response sign the Certification Statement (located on page 71) to verify and validate the information provided, or to certify that this site does not engage in MPP processes.

EPA is not requesting you perform non-routine tests or measurements solely for the purpose of responding to this questionnaire. In the event exact data or information are not available, provide responses using your best professional judgement. Please note the basis for any estimates in the **COMMENTS** section located at the end of the questionnaire. You may also provide any clarifying notes in the **COMMENTS** section. For example, you may indicate if information provided for calendar year 2021 is not representative of normal operations.

Key terms are defined in the **GLOSSARY** and acronyms are described in the **ACRONYMS** section on page viii. Additional information needed to respond to questions throughout the questionnaire are found in the **REFERENCES** section on page xiv.

If your facility lacks electronic access or you are unable to submit an electronic questionnaire, please contact the Helpline to request an official hardcopy be mailed to you; refer to **QUESTIONNAIRE ASSISTANCE** for contact information for the Helpline. Only official paper copies requested from the Helpline will be accepted as hardcopy submission; submissions of the draft copy available for printing on the MPP ELG website will not be accepted.

[Specific instructions on electronic navigating the questionnaire to be completed at a later date.]

# QUESTIONNAIRE ASSISTANCE

If you have any questions about completing this questionnaire, you can request assistance using the e-mail and telephone Helplines provided below.

# **EPA MPP Questionnaire Helplines**

Eastern Research Group, Inc Local: 703-633-xxxx or Toll-free: 1-xxx-xxx-xxxx

E-mail TBD

#### WHEN TO RETURN THE QUESTIONNAIRE

The response to this questionnaire is due 60 days after receipt. If you wish to request an extension, you must do so in writing within xx days of receipt of this questionnaire. Written requests may be e-mailed (preferred) or mailed to:

# E-mail address TBD

OR

U.S. Environmental Protection Agency c/o Eastern Research Group, Inc.
MPP Industry Questionnaire
14555 Avion Pkwy, Suite 200
Chantilly, VA 20151-1102

Extension requests will be evaluated on a case-by-case basis. Submittal of an extension request to EPA does **not** alter the due date of your questionnaire unless and until EPA agrees to the extension and establishes a new date.

# WHERE TO RETURN THE QUESTIONNAIRE

EPA intends to create an electronic web-based questionnaire to minimize burden and allow for electronic submittal. However, EPA also recognizes there may be cases where facilities may lack electronic access and require a format that can be mailed to EPA.

If you request a hardcopy questionnaire from the Helpline: after completing the entire questionnaire and certifying the information that it contains, use the enclosed mailing label to mail the completed questionnaire to:

U.S. Environmental Protection Agency c/o Eastern Research Group, Inc.
MPP Industry Questionnaire
14555 Avion Parkway, Suite 200
Chantilly, VA 20151-1102

# **GENERAL INSTRUCTIONS**

**Read all question-specific instructions (throughout the questionnaire).** Refer to the **ACRONYMS** section and **GLOSSARY** for terms which are used in this questionnaire. Refer to the **REFERENCES** section for codes and other information required to respond to specific questions.

Complete this questionnaire for your entire facility. A facility is one contiguous physical location at which processing of meat or poultry products occurs. In some instances, a facility may include properties located within separate fence lines but located close to each other.

**Enter responses for each question.** Fill in the appropriate response(s) to each question. If the space allowed for the answer to any free-response question is inadequate for your complete response, continue the response in the **COMMENTS** section at the end of the questionnaire, cross-referencing the appropriate section and question number.

[Specific instructions for submitting supplemental files to the electronic format to be completed at a later date.]

Answer all questions to which you are directed. The purpose of this questionnaire is to gather necessary information pertinent to meat and poultry processing. Report only whole numbers, unless instructed otherwise. Enter zero where appropriate; do not leave an entry blank if the answer is zero. You are required to provide best professional judgements when data are not readily available. If you provide an estimate, note the basis for the estimate in the **COMMENTS** section at the end of the questionnaire. EPA does not intend for facilities to conduct detailed studies to obtain the data. If you feel you need to conduct a detailed study, please call the Helpline noted in the **QUESTIONNAIRE ASSISTANCE** section.

**Pay close attention to the measurement units requested**. Be careful to provide data in the requested units, where available, or note where alternate units are used.

Retain a copy of the completed questionnaire for your records. EPA recommends those submitting a hardcopy make a copy of your completed questionnaire and keep it for two years. Those responding through the electronic format will be provided a copy of their responses via e-mail after submission, and EPA also recommends keeping this e-mail for two years. EPA will review the information submitted and may request, if necessary, your cooperation in answering follow-up clarification questions to complete the data collection effort. Retain a copy of your responses, including attachments, in case you (i.e., the contact identified in Question 3) are contacted to clarify your responses. Also, please maintain a record of sources used to complete your response.

If you have any comments or clarifications on a question, use the **COMMENTS** section at the end of the questionnaire. Be sure to cross-reference your comments by section and question numbers.

**Indicate atypical data in the COMMENTS section at the end of the questionnaire.** Year-to-year operations are expected to fluctuate but note in the **COMMENTS** section if any information is not representative of normal operations and why.

Indicate information which should be treated as confidential by checking the CBI check box next to each question with responses containing CBI. Any response where "CBI" is not individually checked will be considered nonconfidential. Refer to the instructions given in the DATA CONFIDENTIALITY section for additional information regarding EPA's confidentiality procedures set forth in 40 CFR Part 2, Subpart S. While not present in this draft paper copy questionnaire, CBI check boxes will be included in the final electronic format and in the hardcopy questionnaire.

[Specific instruction on how the electronic survey functions to be completed at a later date. Details include the following:

The electronic questionnaire will include automatic checks of the responses to ensure completeness. These checks will require respondents to complete all required questions before responses can be submitted.

Skipped questions and sections will be automatically programmed as part of the electronic survey. Skipped questions or sections are noted in this draft paper copy but respondents will automatically be directed to the next applicable question in the electronic format.

**EPA does NOT intend for facilities to complete the questionnaire in one sitting**. The electronic format will allow facilities to complete portions of the questionnaire, save responses, and return to complete remaining questions.]

## **ACRONYMS**

BOD<sub>5</sub>
 CBI Confidential Business Information
 CFR Code of Federal Regulations
 COD Chemical Oxygen Demand

CBOD Carbonaceous Biochemical Oxygen Demand

CY Calendar Year

DAF Dissolved Air Flotation

ELWK Equivalent Live Weight Killed

EPA U.S. Environmental Protection Agency

FRS Facility Registry Service

FSIS Food Safety and Inspection Service

FTE Full-Time Equivalent
GPD Gallons per day
LWK Live Weight Killed

MPP Meat and Poultry Products

NAICS North American Industry Classification System
NPDES National Pollutant Discharge Elimination System

PFD Process Flow Diagram

POTW Publicly Owned Treatment Works
PrOTW Privately Owned Treatment Works
SBA Small Business Administration

TDS Total Dissolved Solids
TKN Total Kjeldahl Nitrogen
TOC Total Organic Carbon
TSS Total Suspended Solids

USDA United States Department of Agriculture

#### **GLOSSARY**

**Batch Discharge:** Discharge only occurs at certain times or during certain times of the year. Also referred to as controlled or intermittent discharge.

**Biological Treatment:** Wastewater treatment intended to degrade and reduce organic matter in wastewater, primarily in the form of soluble organic compounds.

**Blood Processing:** Activities include but are not limited to blood healing through coagulation to the albumin, albumin and fibrin separation (e.g., with a screen or centrifuge), further blood processing, and blood water or serum processing.

**Canned Meat Processor:** An operation which prepares and cans meats (such as stew, sandwich spreads, or similar products) alone or in combination with other finished.

**Complex Slaughterhouse:** A slaughterhouse that accomplishes extensive byproduct processing, usually at least three such operations as rendering, paunch and viscera handling, blood

processing, hide processing, or hair processing.

**Continuous Discharge:** Discharge occurs non-stop throughout the year or processing day.

**Deep-Well Injection:** Long-term or permanent disposal of untreated, partially treated, or treated wastewaters by pumping the wastewater into underground formations of suitable character through a bored, drilled, or driven well.

**Disinfection:** Destruction of pathogenic microorganisms in wastewater, typically achieved through chemical and/or physical treatment.

**Dry Rendering:** The process of cooking animal byproducts by dry heat in open steam-jacketed tanks.

**Effluent Limitations Guidelines and Standards:** Regulations promulgated by U.S. EPA under authority of Sections 301, 304, 306, and 307 of the Clean Water Act that set out minimum, national technology-based standards of performance for point source wastewater discharges from specific industrial categories (e.g., iron and steel manufacturing plants). Effluent limitations guidelines and standards regulations are implemented through the NPDES permit and national pretreatment programs and include the following:

- Best Practicable Control Technology Currently Available (BPT)
- Best Available Technology Economically Achievable (BAT)
- Best Conventional Pollutant Control Technology (BCT)
- New Source Performance Standards (NSPS)
- Pretreatment Standards for Existing Sources (PSES)
- Pretreatment Standards for New Sources (PSNS)

The pretreatment standards (PSES, PSNS) are applicable to industrial facilities with process wastewater discharges to publicly owned treatment works (POTWs). The effluent limitations guidelines and new source performance standards (BPT, BAT, BCT, and NSPS) are applicable to industrial facilities with direct discharges of process wastewaters to waters of the United States.

**Facility:** A facility is generally one contiguous physical location at which manufacturing operations related to the meat products industry occur. This includes, but is not limited to, slaughtering, processing, and rendering. In some instances, a facility may include properties located within separate fence lines but located close to each other.

**Facility Registry Services (FRS):** A centrally managed database that identifies facilities, sites, or places subject to environmental regulations or of environmental interest using a unique identifier (e.g., 110012345678).

**Finished Product:** The final manufactured product produced onsite, including products intended for consumption with no additional processing as well as products intended for further processing, when applicable.

**First Processing:** Operations which receive live meat animals and produce a raw, dressed meat product, either whole or in parts.

**Further Processing:** Operations that utilize whole carcasses or cut-up meat or poultry products for the production of fresh or frozen products and may include the following types of processing: Cutting and deboning, cooking, seasoning, smoking, canning, grinding, chopping, dicing, forming, breading, breaking, trimming, skinning, tenderizing, marinating, curing, pickling, extruding, and/or linking.

Ground Water: Water in a saturated zone or stratum beneath the surface of land or water.

**Ham Processor:** An operation which manufactures hams alone or in combination with other finished products.

**Hide Processing:** Wet or dry hide processing. Includes demanuring, washing, and defleshing, followed by curing.

**High-Processing Packinghouse:** A packinghouse which processes both animals slaughtered onsite and additional carcasses from outside sources (Definition for 40 CFR 432, Subpart D).

**Live Weight Killed (LWK):** The total weight of the total number of animals slaughtered during the time to which the effluent limitations apply (i.e., during any one day or any period of thirty consecutive days).

**Low-Processing Packinghouse:** A packinghouse that processes no more than the total animals killed at that plant, normally processing less than the total kill.

**Meat and/or poultry products:** Include meat and poultry from cattle, hogs, sheep, chickens, turkeys, ducks and other fowl, as well as sausages, luncheon meats, and cured, smoked or canned or other prepared meat and poultry products from purchased carcasses and other materials intended for human consumption. Meat and poultry products for animal food and feeds include animal oils, meat meal and facilities that render grease and tallow from animal fat, bones, and meat scraps.

**Meat:** Includes all animal products from cattle, calves, hogs, sheep, and lambs, etc., except those defined as Poultry.

**Meat Cutter:** An operation which fabricates, cuts, or otherwise produces fresh meat cuts and related finished products from livestock carcasses.

**Meat Operations/Meat Product Operations:** Includes meat slaughtering operations, byproduct operations, rendering, and further processing.

National Pollutant Discharge Elimination System (NPDES): The national program authorized by Sections 307, 318, 402, and 405 of the Clean Water Act for issuing, modifying, revoking and reissuing, terminating, monitoring and enforcing permits, and imposing and enforcing pretreatment requirements under the Clean Water Act. The NPDES permit number is assigned by the respective state or EPA Region and generally includes the state abbreviation in the number.

**Nitrogen Removal:** The biological removal of nitrogen from wastewater in a two-step process, beginning with nitrification and followed by denitrification.

Noncontact Cooling Water: Water used for cooling in process and non-process applications

which does not come into contact with any raw material, intermediate product, byproduct, waste product (including air emissions), or finished product.

**North American Industry Classification System (NAICS):** The standard used by Federal statistical agencies in classifying business establishments for the purpose of collecting, analyzing, and publishing statistical data related to the U.S. business economy. Each facility is categorized within a NAICS code based on the type of operations conducted at the facility (e.g., NAICS code 311611 is for Animal (except Poultry) Slaughtering).

**Nutrient Removal:** Wastewater treatment that is engineered or operated to remove the nutrients nitrogen and phosphorus in amounts greater than the basic metabolic needs of the biological treatment system. Nutrient removal may be accomplished through biological or chemical means or a combination thereof.

**Packinghouse:** A plant that both slaughters animals and subsequently processes carcasses into cured, smoked, canned, or other prepared meat products.

**Phosphorus Removal:** The removal of phosphorus from wastewater through either biological or chemical means or a combination thereof.

**Poultry:** Products derived from the slaughter and processing of broilers, other young chickens, mature chickens, hens, turkeys, capons, geese, ducks, small game fowl such as quail or pheasants, and small game such as rabbits.

**Poultry Operations:** Includes poultry slaughtering operations, byproduct operations, rendering, and further processing.

**Primary Treatment:** An initial wastewater treatment stage that is intended to remove floating and settleable solids.

**Privately Owned Treatment Works (PrOTWs):** Any device or system owned and operated by a private entity and used for storage, treatment, recycling, or reclamation of liquid industrial wastes.

**Process Wastewater:** Any water which, during meat or poultry operations, comes into direct contact with or results from the storage, production, or use of any raw material, intermediate product, finished product, byproduct, or waste product. Wastewater from equipment cleaning, direct-contact air pollution control devices, rinse water, storm water associated with industrial activity, and contaminated cooling water are considered process wastewater. Process wastewater may also include wastewater that is contract hauled for offsite disposal. Sanitary wastewater, uncontaminated noncontact cooling water, and storm water not associated with industrial activity are not considered process wastewater.

**Publicly Owned Treatment Works (POTWs):** Any device or system owned and operated by a public entity and used in the storage, treatment, recycling, or reclamation of liquid municipal sewage and/or liquid industrial wastes. The sewerage system that conveys wastewaters to treatment works is considered part of the POTW.

**Raw Material:** The basic input materials to a renderer composed of animal and poultry trimmings, bones, meat scraps, dead animals, feathers, and related usable byproducts.

**Renderer:** An independent or offsite rendering operation, conducted separate from a slaughterhouse, packinghouse, or poultry dressing or processing plant, which manufactures meat meal, tankage, animal fats or oils, grease, and tallow and may cure cattle hides but excluding marine oils, fish meal, and fish oils.

**Rendering:** An operation, which is conducted separate from a slaughterhouse, packinghouse or poultry dressing or processing operation that uses raw material, produces meat meal, tankage, animal fats or oils, grease, and tallow and may cure cattle hides. Excludes marine oils, fish meal, and fish oils.

**Simple Slaughterhouse:** A slaughterhouse which accomplishes very limited byproduct processing, if any, usually no more than two such operations as rendering, paunch and viscera handling, blood processing, hide processing, or hair processing.

**Sausage and Luncheon Meat Processor:** An operation which cuts fresh meats, grinds, mixes, seasons, smokes, or otherwise produces finished products such as sausage, bologna, and luncheon meats.

**Slaughterhouse:** A plant that slaughters animals and has as its main product fresh meat as whole, half, or quarter carcasses or smaller meat cuts.

**Slaughtering:** Operations that kill animals for the purpose of food for human consumption and/or animal food and feeds.

**Small processor:** An operation that produces up to 2,730 kg (6,000 lbs.) per day of any type or combination of finished products.

**Solids (Biosolids) Handling:** Disposal or destruction of biosolids generated during the treatment of wastewater.

**Surface Water:** Waters of the United States as is consistent with the pre-2015 regulatory regime. Refer to the Current Implementation of Waters of the United States for further detail and definition of terms (https://www.epa.gov/wotus/current-implementation-waters-united-states#Pre-2015).

**Ultimate parent company:** A business organization that owns more than 50 percent of one or more other domestic businesses and is not a subsidiary to another domestic business organization. Subsidiary business organizations to the ultimate parent can include "headquarters" business organizations. A "headquarters" is a business that has branches or divisions reporting to it. Branches or divisions can also report directly to the Ultimate Parent Company. In this case, the Ultimate Parent Company is also a headquarters organization. The Ultimate Parent Company typically resides in a different physical location than its subsidiary headquarters or division/branch locations.

United States Department of Agriculture (USDA) Food Safety and Inspection Service (FSIS): A federal program that works to protect the public's health by ensuring the safety of meat, poultry, and processed egg products. Establishments that are part of this program are assigned a unique letter/number combination identification (e.g., M1234).

Viscera Handling: Wet or dry viscera handling. Includes removal of partially digested feed and

washing of viscera.

**Wastewater Treatment:** The processing of wastewater by physical, chemical, biological, or other means to remove specific pollutants from the wastewater stream or to alter the physical or chemical state of specific pollutants in the wastewater stream. Treatment is performed for discharge of treated wastewater, recycle of treated wastewater to the same process which generated the wastewater, or for reuse of the treated wastewater in another process.

**Wet Rendering:** The process of cooking animal byproducts by steam under pressure in closed tanks.

#### **REFERENCES**

**Final Destination Codes:** Use these codes to indicate final disposal methods of wastewater. These codes should be referenced in responding to specific questionnaire questions and used in your process flow diagram.

LF: Land applied offsite

LN: Land applied onsite

OC: Transferred to an offsite commercial waste treatment facility

OI: Transferred to an offsite intracompany wastewater treatment facility

PW: Discharged to a publicly owned treatment works (POTW)

PRW: Discharged to a privately owned treatment works (PrOTW)

SI: Surface impoundment onsite (as final disposal)

SW: Discharged to a surface water under an NPDES permit

RO: Reused onsite

RF: Transferred to an offsite facility for reuse.

OT: Other

**Types of Process Wastewater Codes**: Use these codes to label process wastewater streams on your process flow diagram and respond to questionnaire questions.

## **Codes for Meat Operations**

R1: Process wastewater generated from animal pens

R2: Process wastewater generated from titling and bleeding operations

R3: Process wastewater generated from hide removal operations

R4: Process wastewater generated from evisceration operations

R5: Process wastewater generated from paunch operations

R6: Process wastewater generated from scalding and hair removal operations

R7: Process wastewater generated from meat washing operations

R8: Process wastewater generated from rendering operations

R9: Process wastewater generated from cutting operations

R10: Process wastewater generated from further processing operations (e.g., thaw tanks, cooking vats, cooling tanks)

R11: Process wastewater generated from clean-up operations

R12: Process wastewater generated from rendering plant condensate and condenser water

R13: Process wastewater from truck washing

R14: Stormwater runoff from meat product activity area

# **Codes for Poultry Operations**

P1: Process Wastewater from Live Receiving

P2: Process Wastewater from Killing

P3: Process Wastewater from Bleeding

P4: Process Wastewater from Scalding

P5: Process Wastewater from Defeathering

P6: Process Wastewater from Whole Bird Wash

P7: Process Wastewater from Evisceration

P8: Process Wastewater from Final Bird Wash

P9: Process Wastewater from Chilling

P10: Process Wastewater from Cut-up

P11: Process Wastewater from Packaging

P12: Process Wastewater from Deboning Operations

P13: Process Wastewater from Injection/Marination Operations

P14: Process Wastewater from Breading/Batter Operations

P15: Process Wastewater from Cooking Operations

P16: Process Wastewater from Offal Rendering/Condensing

P17: Process Wastewater from Feather Rendering/Condensing

P18: Process Wastewater from Other Rendering/Condensing

P19: Process wastewater from truck washing

P20: Process wastewater generated from clean-up operations

**Common Wastewater Treatment Processes:** List of common wastewater treatment at MPP facilities. Keep these common treatment units in mind when developing the process flow diagram and responding to Section 7 on Wastewater Treatment.

#### **Primary Treatment**

- Screening
- Flow Equalization
- pH Adjustment
- Grease Recovery System
  - Catch Basin

- Wet Well
- Sump
- Dissolved Air Flotation (DAF; with or without Chemical Coagulation)
- Electrocoagulation

## **Biological Wastewater Treatment Systems**

- Lagoons (Stabilization Ponds)
  - Anaerobic (Facultative)
  - Aerobic (Oxidation)
  - Aerated
- Activated Sludge
  - Conventional
  - Oxidation Ditch
  - Extended Aeration
  - Step Aeration
  - Contact Stabilization
- Trickling Filter
- Rotating Biological Contactors
- Anaerobic Digestion

# **Nutrient Removal**

- Nitrification
- Nitrification/Denitrification
- Ammonia Stripping
- Breakpoint Chlorination
- Chemical Oxidation
- Moving Bed Biofilm Reactor (MBBR)
- Membrane Bioreactor (MBR)
- Bardenpho (e.g., 4-stage, 5-stage)
- Modified activated sludge (e.g., Modified Ludzack-Ettinger (MLE); University of Cape Town (UCT); Sequencing Batch Reactor (SBR); Johannesburg; A2O)

# **Other Wastewater Treatment**

- Air stripping
- Carbon Adsorption
- Clarification
  - Primary
  - Secondary
  - With Chemical Coagulation
- Chemical Precipitation
- Disinfection
  - o Chlorine

- o Ozone
- Ultraviolet Light
- Electrodialysis
- Evaporation
- Filtration
  - Sand
  - o Mixed-Media
  - o Packed Bed
  - o Filter Cloth
- Ion Exchange
- Microscreen/Micro-strainer
- Neutralization
- Reverse Osmosis

# **Biosolids Handling**

- Thickening
  - o Gravity thickening
  - Air Flotation
  - Centrifugation
- Stabilization
  - Anaerobic Digestion
  - o Aerobic Digestion
  - Heat Treatment
- Dewatering
  - o Vacuum Filtration
  - Drying Beds
  - o Filter Press
  - Centrifugation

# Section 1. <u>Contact Information</u>

1. Provide the name and physi	cal street address of your facility.	
Facility Name		
Facility Street Address	City	
Facility Street Address Line 2	State	ZIP Code
	n for the ultimate parent company. If your fac lease indicate so using the checkbox.	cility does not have an
☐ No ultimate parent cor	mpany.	
Ultimate Parent Company Name	9	
Primary Contact Name	Primary Contact Title	
Mailing Address or P.O. Box		
City	State	ZIP Code
Telephone Number	Email address	
	phone number, email address, and office loc acility for information supplied in this survey.	
Primary Contact Name	Primary Contact Title	
Telephone Number	Email address	
City	State	

Se	condary Contact Name	Secondary Contact Title
Te	lephone Number	Email address
Cit	zy	State
Se	ction 2. <u>Eligibility Cor</u>	<u>nfirmation</u>
4.		the slaughter, further process, or render of meat and/or poultry products nd/or animal food and feeds at any time between January 1, 2017 to
	☐ Yes	
	□ No	
S		ED "No" TO THIS QUESTION, DO NOT COMPLETE THE REMAINDER ONNAIRE. PROCEED TO SECTION 12.
5.	Has your facility permane	ntly closed or ceased operation as of January 1, 2021?
	☐ Yes	
	□ No	
8		ED "Yes" TO THIS QUESTION, DO NOT COMPLETE THE REMAINDER ONNAIRE. PROCEED TO SECTION 12.
Se	ction 3. <u>Facility Infor</u>	<u>mation</u>
6.	are any processes related	begin at your facility? If unknown, provide the best estimate. Operations to the meat and poultry products industry and not necessarily operations ormed. Operations at your facility may have begun under other ownership.
	Year Operations Began:	
7.	your facility. For example,	at was the average number of Full-Time Equivalent (FTE) employees at four half-time employees would be listed as two full-time equivalent employed personnel should be counted; contracted workers should not be
	ETEc	

8.	Indicate	the ope	rating sh	nifts for	calend	ar year 2021	L.
----	----------	---------	-----------	-----------	--------	--------------	----

Shift	Shift Start	Shift	Indicate Month(s) When Shift Operated in Calendar Year 2021											
Shiit	Time	Length (hours)	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
	□ АМ													
1	□РМ													
	□ AM													
2	□РМ													
	□ AM													
3	□РМ													

3	□ PM			]							]			
f S f h	Provide the a acility (also k earch Webs acility's addr ave an FRS I RS ID Numb	known as Elite (https://ress and/or D.'	PA Reg	gistry I .epa.go	D). If yo	ou do n rs-que	ot knov ry#facil	v your ity) an	facilit d sear	y's FRS	numb your fa	er, visit cility u	t EPA's sing yo	
						OR								
	☐ Facility do	es not have	e an Fl	RS ID										
У ( u	O. Provide the establishment alpha-numeric ID assigned to your facility through the United States Department of Agriculture (USDA) Food Safety and Inspection Service (FSIS) grant of inspection. If you do not know your facility's USDA FSIS establishment number, visit the USDA FSIS website (https://www.fsis.usda.gov/inspection/fsis-inspected-establishments) and search for your facility using your facility's address and name. If your facility does not have a USDA FSIS establishment number, select 'Facility does not have an Establishment ID.'													
E	stablishmen	t ID Numbe	er:											
						OR								
	☐ Facility do	es not have	e an E	stablis	hment	ID								

11.	facility and y under, visit t most accura manufacturi	git North American Industry Classification our ultimate parent company. If you do the NAICS website (https://www.censutely describes your facility's operationing facilities). If your facility and/or ultimates and the last codes in Section 1.	o not know which NAICS co s.gov/naics/) and search fo (NAICS codes starting with mate parent company are	ode(s) your facility falls or the operation(s) that 31 through 33 are for		
	Facility NAIC	CS Code(s)				
	☐ Primary I	NAICS code				
	Primary NAI	CS code:	_			
	☐ Secondar	ry NAICS code				
	Secondary N	AICS code:	_			
	☐ Tertiary	NAICS code				
	Tertiary NAI	CS code:	_			
	Ultimate Pa	rent Company NAICS Code(s)				
	☐ Primary I	NAICS code				
	Primary NAI	CS code:	_			
	☐ Secondar	ry NAICS code				
	Secondary N	IAICS code:	_			
	☐ Tertiary	NAICS code				
	Tertiary NAI	CS code:	_			
12.	22. If your facility is regulated by any existing wastewater permit(s) (e.g., National Pollutant Discharge Elimination System (NPDES) permit, pretreatment agreement, subsurface injection permit), provide the permit number(s) below and attach a copy of the permit documents to your response.					
	☐ Facility do	pes not hold any wastewater permit(s)				
	Permit Number	Type of Permit (check one)	Regulating Body	Date Issued		
-		☐ General NPDES Permit ☐ Individual NPDES Permit ☐ Pretreatment Agreement/Permit ☐ Subsurface Injection Permit ☐ Other, specify:		_/_/		

Permit Number	Type of Permit (check one)	Regulating Body	Date Issued
	☐ General NPDES Permit ☐ Individual NPDES Permit ☐ Pretreatment Agreement/Permit ☐ Subsurface Injection Permit ☐ Other, specify:		_/_/
	☐ General NPDES Permit ☐ Individual NPDES Permit ☐ Pretreatment Agreement/Permit ☐ Subsurface Injection Permit ☐ Other, specify:		_/_/
•	ry has an individual NPDES permit, indic Select all that apply.	cate the basis for the limita	ations established in
☐ No indivi	dual NPDES permit		
☐ Technolo	gy-based limitations (from 40 CFR 432)	)	
Identify	the subcategory used as the basis for t	hese limitations:	
	☐ A – Simple slaughterhouses		
	☐ B – Complex slaughterhouses		
	☐ C – Low-processing packinghouses		
	☐ D — High-processing packinghouses	5	
	☐ E – Small processors		
	☐ F – Meat cutters		
	☐ G – Sausage and luncheon meats p	rocessors	
	☐ H – Ham processors		
	☐ I – Canned meats processors		
	☐ J – Renderers		
	☐ K – Poultry first processing		
	☐ L – Poultry further processing		
	Total maximum daily load (TMDL) esta dy, pollutant, and TMDL.	ablished for the facility and	I waterbody. Identify

Waterbody Name			Pollutant	TMDL	U	nits				
	<ul> <li>□ Water quality-based limitations other than a TMDL</li> <li>□ Other basis. Please specify basis for limitations:</li> </ul>									
14. Is	your facilit	y planning t	to close or cease operati	ons by December 31, 2027	7?					
	Yes									
	No									
			to significantly increase of the significant change.	or decrease production in t	the next five	years? If yes,				
	Increase P	Production								
	Describe	Change:								
		Production Change:								
		<u> </u>								
<ul> <li>□ No significant change to production planned</li> <li>16. Indicate which of the following meat or poultry operations your facility conducted in calendar yea 2021.</li> </ul>										
	Meat	Poultry		Operations						
			Slaughter							
			Further processed mea	t from onsite slaughtering						
			Further processed mea	t from offsite slaughtering	3					
			Rendered products from	m onsite slaughtering						

Rendered products from offsite slaughtering

17. Effluent limitations guidelines for the Meat and Poultry Products Point Source Category are presented at 40 CFR Part 432. Indicate which subcategory(ies) applies to the operations conducted at your facility.

40 CFR Part 432	Check all that apply
A. Simple Slaughterhouses  Simple slaughterhouse means a slaughterhouse that provides only minimal, if any, processing of the by-products of meat slaughtering. A simple slaughterhouse would include usually no more than two by-product processing operations such as rendering, paunch and viscera handling, or processing of blood, hide or hair.	
B. Complex Slaughterhouses  Complex slaughterhouse means a slaughterhouse that provides extensive processing of the by-products of meat slaughtering. A complex slaughterhouse would usually include at least three processing operations such as rendering, paunch and viscera handling, or processing of blood, hide or hair.	
C. Low-Processing Packinghouses  Low-processing packinghouse means a packinghouse that processes no more, and usually fewer than, the total number of animals slaughtered at that plant.  Packinghouse means a plant that both slaughters animals and subsequently processes carcasses into cured, smoked, canned or other prepared meat products.	
D. High-Processing Packinghouse  High-processing packinghouse means a packinghouse which processes both animals slaughtered at the site and additional carcasses from outside sources.  Packinghouse means a plant that both slaughters animals and subsequently processes carcasses into cured, smoked, canned or other prepared meat products.	
E. Small Processors  Applies to discharges of process wastewater resulting from the production of finished meat products such as fresh meat cuts, smoked products, canned products, hams, sausages, luncheon meats, or similar products by a small processor.  Small processor means an operation that produces no more than 6000 lbs (2730 kg) per day of any type or combination of finished products.	
F. Meat Cutters  Applies to discharges of process wastewater resulting from the production of fresh meat cuts, such as steaks, roasts, chops, etc. by a meat cutter.  Meat cutter means an operation which cuts or otherwise produces fresh meat cuts and related finished products from larger pieces of meat (carcasses or not carcasses), at rates greater than 6000 lbs (2730 kg) per day.	
G. Sausage and Luncheon Meats Processors  Applies to discharges of process wastewater resulting from the production of fresh meat cuts, sausage, bologna and other luncheon meats by a sausage and luncheon meat processor.  Sausage and luncheon meat processor means an operation which cuts fresh meats, grinds, mixes, seasons, smokes or otherwise produces finished products such as sausage, bologna and luncheon meats at rates greater than 6000 lbs (2730 kg) per day.	

40 CFR Part 432	Check all that apply
H. Ham Processors  Applies to discharges of process wastewater resulting from the production of hams, alone or in combination with other finished products, by a ham processor.  Ham processor means an operation producing hams, alone or in combination with othe finished products, at rates greater than 6000 lbs (2730 kg) per day.	r
I. Canned Meats Processors Applies to discharges of process wastewater resulting from the production of canned meats, alone or in combination with any other finished products, by a canned meats processor. Canned meats processor means an operation which prepares and cans meats (stew, sandwich spreads, or similar products), alone or in combination with other finished products, at rates greater than 6000 lbs (2730 kg) per day.	
J. Renderers  Applies to discharges of process wastewater resulting from the production of meat meadried animal by-product residues (tankage), animal oils, grease and tallow, and in some cases hide curing, by a renderer.  Renderer means an independent or off-site rendering operation, which is conducted separate from a slaughterhouse, packinghouse or poultry dressing or processing operation, uses raw material at rates greater than 10 million pounds per year, produces meat meal, tankage, animal fats or oils, grease, and tallow, and may cure cattle hides, but excludes marine oils, fish meal, and fish oils.	
K. Poultry First Processing  Applies to discharges of process wastewater resulting from the slaughtering of poultry, further processing of poultry and rendering of material derived from slaughtered poultry. Process wastewater includes water from animal holding areas at these facilities Poultry first processing means slaughtering of poultry and producing whole, halved, quarter or smaller meat cuts.	
L. Poultry Further Processing Applies to discharges of process wastewater resulting from further processing of poultr	y.

# Section 4. <u>Production Information</u>

18.	Did your facility slaughter or further process poultry in calendar year 2021?
	□ Yes
	□ No
S	TOP IF YOU ANSWERED "No" TO THIS QUESTION, SKIP TO QUESTION 23.
19.	Did your facility slaughter or further process any type of poultry in calendar year 2021? Select the most appropriate response and provide the annual capacity in live weight killed as indicated.
	☐ Slaughtered only
	Live Weight Killed (LWK) in 2021:
	☐ Slaughtered and further processed poultry from onsite slaughtering.  LWK in 2021:
	Pounds Finished Product in 2021:
	☐ Slaughtered and further processed poultry from both onsite and offsite slaughtering.  LWK in 2021:
	Pounds Finished Product in 2021:
	☐ Further processed poultry slaughtered offsite.
	Pounds Finished Product in 2021:
	☐ No slaughtering or further processing of poultry in 2021.
20.	Identify the type(s) of further processing of poultry conducted by your facility? Select all that apply
	☐ No further processing of poultry performed
	☐ Cutting and/or deboning
	☐ Cooking
	☐ Seasoning
	☐ Smoking
	☐ Canning

	Number of Days Facility Processed Poultry
21.	In calendar years 2017, 2019, and 2021, how many days did your facility process poultry?
	Linking
	☐ Extruding
	☐ Pickling
	☐ Curing
	☐ Marinating
	☐ Tenderizing
	Skinning
	☐ Trimming
	☐ Breaking
	☐ Breading
	☐ Forming
	☐ Dicing
	☐ Chopping
	☐ Grinding

	Number of Days Facility Flocessed Foundly											
Year	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	ОСТ	NOV	DEC
2017												
2019												
2021												

22. Complete the tables below identifying poultry operations in calendar years 2017, 2019, and 2021. If no poultry operations were conducted or the facility was not operating, select "no poultry operations." Complete the tables in either pounds or kilograms and indicate your unit selection.

**NOTE:** Only one example table is included below. Respondents should complete one table for 2017 production, one table for 2019 production, and one table for each of the 12 months of 2021 production, a total of 14 completed tables. The web-based questionnaire and final hardcopy will include a copy of each table to be completed by the facility. Facilities will report production for the following years/months:

2017 (Annual Production) 2019 (Annual Production)

January 2021 (Monthly Production)
February 2021 (Monthly Production)
March 2021 (Monthly Production)
April 2021 (Monthly Production)
May 2021 (Monthly Production)
June 2021 (Monthly Production)
July 2021 (Monthly Production)
August 2021 (Monthly Production)
September 2021 (Monthly Production)
October 2021 (Monthly Production)
November 2021 (Monthly Production)
December 2021 (Monthly Production)
$\square$ No poultry operations

Values are in

	Pro	duction [Yea	r or Month/Y	ear]
Type of Poultry Product	Broilers and Other Young Chickens	Hens (or Fowl) and Other Chickens	Turkeys	Other Poultry and Small Game (Specify:
Poultry slaughtered onsite (first processing LWK)				
Dressed poultry produced onsite for further processing				
Dressed poultry received from offsite for further processing				
All By-Product Operations (Identify only those operation	ons that occur	onsite at you	r poultry rend	lering facility)
Weight of feathers from onsite first processing				
Weight of feathers from offsite facilities				
Weight of offal from onsite first processing				
Weight of offal from offsite facilities				
Weight of skimmings from onsite first processing				
Weight of blood from onsite first processing				
Weight of blood from offsite facilities				
Weight of other byproducts from onsite first processing				
Weight of other byproducts from offsite				
Weight of total by-products to wet or low temperature rendering onsite				
Weight of total by-products to dry rendering onsite				

 $\square$  1,000 Pounds (lbs.)  $\square$  1,000 Kilograms (kg)

All Finished Products Produced Onsite				
Weight of dressed poultry, whole				
Weight of dressed poultry, parts				
Weight of deboned meat, raw				
Weight of further processed, raw, or cooked				
Weight of other finished products (Include a description of the products in comments section)				
Byproducts Produced Onsite and Sent Offsite for Re	endering			
Weight of feathers				
Weight of blood				
Weight of offal				
Weight of skimmings				
Weight of other byproducts				
Weight of skimmings from offsite facilities				
STOP IF YOU ANSWERED "No" TO THIS				
24. Did your facility process any type of meat by-	product in cal	endar year 2021	1? Select all th	at apply.
□ None				
☐ Yes				
Select all by-product further processing o	perations that	t apply:		
☐ Processing Hides				
☐ Processing Blood				
☐ Wet or Low-Temp Rendering				
☐ Dry Rendering				
☐ Processed Hair				
☐ Other Processing Operation				
Describe other processin	g operation:			

25. In calendar years 2017, 2019, and 2021, how many days did your facility process meat?

	Number of Days Facility Processed Meat											
Year	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	ост	NOV	DEC
2017												
2019												
2021												

26. Complete the table below identifying meat operations between 2017 and 2021. If no meat operations were conducted or the facility was not operating, select "no meat operations." Complete the table below in either pounds or kilograms and indicate your unit selection.

**NOTE:** Only one example table is included below. Respondents should complete one table for 2017 production, one table for 2019 production, and one table for each of the 12 months of 2021 production, a total of 14 completed tables. The web-based questionnaire and final hardcopy will include a copy of each table to be completed by the facility. Facilities will report production for the following years/months:

2017 (Annual Production)
2019 (Annual Production)
January 2021 (Monthly Production)
February 2021 (Monthly Production)
March 2021 (Monthly Production)
April 2021 (Monthly Production)
May 2021 (Monthly Production)
June 2021 (Monthly Production)
July 2021 (Monthly Production)
August 2021 (Monthly Production)
September 2021 (Monthly Production)
October 2021 (Monthly Production)
November 2021 (Monthly Production)
December 2021 (Monthly Production)

☐ No meat operat	ions	
Values are in:	$\square$ 1,000 Pounds (lbs.)	☐ 1,000 Kilograms (kg)

	Production [Year or Month/Year]							
Type of Meat Product	Cattle	Calves	Hogs	Sheep and Lambs	Other (Specify:			
Animals Slaughtered onsite [as LWK]								
Carcasses, Animal Parts, or By-Products Received from Offsite for Processing [as Equivalent Live Weight Killed (ELWK)]								
All By-Product Operations (processing) includes by-p	products red	eived from	offsite for r	endering or	processing			
Weight of blood rendered onsite								
Weight of hides processed onsite								
Weight of hair rendered onsite								
Weight of offal rendered onsite								
Weight of skimmings rendered onsite								
Weight of total by-products to wet or low temperature rendering onsite								
Weight of total by-products to dry rendering onsite								
27. Complete the table below to identify the amoun calendar years 2017, 2019, and 2021. List each finished product or byproduct in a sep		·						

whole or cut-up final product, including carcasses or other further processed product. Byproduct could refer to any other product sold by your facility (e.g., blood, hides, hair, offal, skimmings).							
$\square$ No finished product produced in 2017, 2019, and 2021							
Values are in ☐ 1,000 Pounds (lbs.) ☐ 1,000 Kilograms (kg)							
Draduct or Punraduct Tuna	Weight of Finished Product per CY						
Product or Byproduct Type	2017	2019	2021				

either pounds or kilograms and indicate your unit selection. Finished product could refer to any

28.	Did your facility only further process meat in calendar year 2021? This includes cutting meat, smoking products, or producing sausage or luncheon meat.
	□ Yes
	Pounds of Finished Product in calendar year 2021:
	□ No
S	IF YOU ANSWERED "No" TO THIS QUESTION, SKIP TO QUESTION 32.
29.	Identify the type(s) of further processing of meat conducted at your facility. Select all that apply.
	☐ Cutting and/or deboning
	☐ Cooking
	☐ Seasoning
	☐ Smoking
	☐ Canning
	☐ Grinding
	☐ Chopping
	☐ Dicing
	☐ Forming
	☐ Breading
	☐ Breaking
	☐ Trimming
	Skinning
	☐ Tenderizing
	☐ Marinating
	☐ Curing
	☐ Pickling
	☐ Extruding
	Linking

30. In calendar years 2017, 2019, and 2021, how many days did your facility perform further processing operations?

	Number of Days Facility Performed Further Processing											
Year	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	ОСТ	NOV	DEC
2017												
2019												
2021												

31.	Complete the two tables below to identify the amount of finished product produced in calendar
	years 2017, 2019, and 2021. Complete the tables below in either pounds or kilograms and indicate
	your unit selection.

☐ No finished prod	duct produced in 2017 a	nd 2019.
Values are in	☐ 1,000 Pounds (lbs.)	☐ 1,000 Kilograms (kg)

Type of Product	Weight of Finished Product Each CY					
Type of Froduct	2017	2019				
Fresh meat cuts (steaks, roasts, chops)						
Smoked product						
Cured product (Ham)						
Sausage						
Luncheon meat						
Canned meat						

Values are in  $\Box$  1,000 Pounds (lbs.)  $\Box$  1,000 Kilograms (kg)

Type of Product	Weight of Finished Product by Month for 2021												
1,500.1100000	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sept	Oct	Nov	Dec	
Fresh meat cuts (steaks, roasts, chops)													
Smoked product													
Cured product (Ham)													

Type of Product	Weight of Finished Product by Month for 2021											
. ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sept	Oct	Nov	Dec
Sausage												
Luncheon meat												
Canned meat												

22	D1.1 C 100		A CONTRACT OF THE PARTY	CC 11		1 1 2024
32.	Did vour facility	operate as an	independent o	r offsite renderer	of meat in (	calendar vear 2021

☐ Yes

☐ No



# IF YOU ANSWERED "No" TO THIS QUESTION, SKIP TO QUESTION 35.

33. In calendar years 2017, 2019, and 2021, how many days did your facility perform independent or off-site rendering operations?

Number of Days Facility Performed Independent or Offsite Rendering												
Year	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	ост	NOV	DEC
2017												
2019												
2021												

34.	slaughterhouse, pa below in either pou	orms independent or offsite rendering operations, conducted separate from a ckinghouse or poultry dressing or processing operation, complete the tables and or kilograms for independent or off-site rendering operations at your facility 217, 2019, and 2021.
	☐ No independent	or off-site rendering operations in 2017 and 2019
	Values are in	$\square$ 1,000 Pounds (lbs.) $\square$ 1,000 Kilograms (kg)

Type of Raw Material and Type of Animal as Source of Raw Material	Weight of Raw Material Rendered Independently or Offsite Each CY				
	2017	2019			
Raw Material: Circle one (trimmings, bones, meat scraps, dead animals, feathers, other byproducts)					
Animal Type: Circle one (cattle, calves, hogs, sheep/lambs, other meat, boilers/young chickens, hens, turkeys, other poultry)					
Raw Material: Circle one (trimmings, bones, meat scraps, dead animals, feathers, other byproducts)					
Animal Type: Circle one (cattle, calves, hogs, sheep/lambs, other meat, boilers/young chickens, hens, turkeys, other poultry)					
Raw Material: Circle one (trimmings, bones, meat scraps, dead animals, feathers, other byproducts)					
Animal Type: Circle one (cattle, calves, hogs, sheep/lambs, other meat, boilers/young chickens, hens, turkeys, other poultry)					

Values are in  $\ \square$  1,000 Pounds (lbs.)  $\ \square$  1,000 Kilograms (kg)

Type of Raw Material and Type	Mon	thly We	eight of	Raw M	laterial	Rende	red Ind	epende	ently or	Offsite	for CY	2021
of Animal as Source of Raw Material	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sept	Oct	Nov	Dec
Raw Material: Circle one (trimmings, bones, meat scraps, dead animals, feathers, other byproducts)												
Animal Type: Circle one (cattle, calves, hogs, sheep/lambs, other meat, boilers/young chickens, hens, turkeys, other poultry)												
Raw Material: Circle one (trimmings, bones, meat scraps, dead animals, feathers, other byproducts)												
Animal Type: Circle one (cattle, calves, hogs, sheep/lambs, other meat, boilers/young chickens, hens, turkeys, other poultry)												

Type of Raw Material and Type	Monthly Weight of Raw Material Rendered Independently or Offsite for CY 2021											
of Animal as Source of Raw Material	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sept	Oct	Nov	Dec
Raw Material:												
Circle one												
(trimmings, bones,												
meat scraps, dead												
animals, feathers,												
other byproducts)												
Animal Type: Circle												
one (cattle, calves,												
hogs,												
sheep/lambs,												
other meat,												
boilers/young												
chickens, hens,												
turkeys, other												
poultry)												

## Section 5. <u>Process Flow Diagrams</u>

35.	Did your facility generate process wastewater from operations engaging in meat and/or pou	ıltry
	product operations at any point from January 1, 2017 to December 31, 2021?	

☐ Yes

☐ No



IF YOU ANSWERED "No" TO THIS QUESTION, DO NOT COMPLETE THE REMAINDER OF THIS SECTION NOR SECTIONS 6 - 8. SKIP TO SECTION 9, QUESTION 63.

36. To understand your facility's overall process, EPA is requiring you to include one or more process flow diagram(s) (PFDs) to document all process wastewater treatment operations. Include your facility ID on each diagram and number each PFD in the upper right corner, starting with "PFD-1" and numbering each sequentially. More than one meat product process, wastewater treatment operation, and/or wastewater discharge location may be shown on the same PFD.

Specifically, include one or more PFDs that show:

- the production process(es) and the final products;
- wastewater treatment operations;
- 2021 annual average flow rates for all water and wastewater streams; and
- wastewater discharge locations.

Re sure that...

You are **NOT** required to create a new PFD if an existing diagram will suffice. Specific instructions for including the PFD(s) are provided below.

[Instructions for how to submit PFDs electronically will be included in a later version.]

Note: See the References Section for codes, abbreviations, and common wastewater treatment unit names that should be used in the process flow diagrams.

## **Process and Wastewater Treatment Process Flow Diagrams Checklist**

2004.04.1.4.1.1
$\square$ All meat and poultry production processes, wastewater treatment operations, and discharge locations onsite are included. Include outfall numbers where appropriate.
☐ The diagram of each production process includes the input of your starting materials (e.g., chickens, cattle), the movement of the meat and poultry products through the processes, and the final products shipped.
☐ The diagram shows the flow of streams (e.g., the generation of wastewater from process units and the movement of wastewater through treatment units). All streams should either be entering another unit shown on the diagram or the next destination should be noted (e.g., note "to end-of-pipe WWT system" on diagram). Be sure to include any wastewater streams received from offsite.
☐ The diagram includes the annual average flow for 2021 in gallons per day (GPD) for all streams on the diagram. Indicate on the diagram(s) estimated values by using "(EST)" or a * symbol after the value.
$\Box$ Any streams that are reused or recycled within your facility should also be included on the diagram and destination noted.
$\square$ All locations of chemical addition are noted on the diagram (i.e., into or between wastewater treatment units).
$\square$ All processes are labeled.
$\square$ All treatment units are named and numbered (e.g., equalization tank 1, equalization tank 2). Label al locations where wastewater treatment chemicals are added to individual treatment units.
☐ Any wastewater monitoring locations are identified. Specifically, any monitoring locations noted in response to Question 62.
☐ The PFD number(s) and your facility ID number have been identified on each diagram(s).

	If you believe that a diagram should be treated as confidential, mark it "Confidential" by including "Confidential" or "CBI" across the top. If any diagram is not marked "Confidential," it will be considered nonconfidential under 40 CFR Part 2, Subpart B.
37.	Include an aerial map of your facility campus to the questionnaire. The map should show property boundaries; buildings; waste, wastewater, and/or stormwater management systems including ponds, lagoons, impoundments, land application sites, landfills, storm drains; discharge pipes, canals; surface water outfall(s); holding pens; truck wash down stations; other significant features
	[Instructions for how to submit aerial maps electronically will be included in a later version.]
	☐ Attached
	$\square$ Not attached/included
	Provide reason or explanation:

## Section 6. <u>Wastewater Generation Information</u>

38. Identify the type(s) and quantity of process wastewater generated at your facility for the specified operation for calendar years 2017, 2019, and 2021 using the tables below. Table A and Table B are for Meat operatations and Table C and Table D are for Poultry operations. Indicate all types of process wastewater that apply. Use the 'Type of Value Field' to indicate whether the quantity is a measured or estimated value. If the quantity of that type of wastewater is not segregated at your facility, and the flow is unknown and you are unable to estimate, select "Not Segregated". Identify the final destination of each process wastewater stream using the dropdown menu, final destination should reflect the final disposal method or ultimate location of the waste (after all treatment).

Be sure to include any wastewater generated from activities related to meat and poultry processing (e.g., onsite storage of raw materials). Report any wastewaters not specifically described or identified using the "other" designation.

Note: See definitions for Meat operations, Poultry operatations, and Process Wastewater in the Glossary. Also see the References Section for codes that should be used in the process flow diagrams requested in Question 36 and noted in the tables below.

Type of Process		2017	2	019	Treated	Final Destination
Wastewater	Flow in MGY	Type of Value	Flow in MGY	Type of Value	onsite?	(Select all that apply)
Process wastewater generated from animal pens		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>	☐ Yes ☐ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:
Process wastewater generated from titling and bleeding operations		☐ Measured ☐ Estimated ☐ Not Segregated		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>	☐ Yes ☐ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:
Process wastewater generated from hide removal operations		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>		☐ Measured ☐ Estimated ☐ Not Segregated	☐ Yes ☐ No	□ LF □ LN □ OC □ OI □ PW □ PRW □ SI □ SW □ RO □ RF □ OT Specify:

Table A: Pro	cess wastewate	er Generated at You	r Facility for Ivleat	Operations in CY 20	17 and CY 2	1019	
Type of Process	:	2017	2	019	Treated	Final Destination (Select all that	
Wastewater	Flow in MGY	Type of Value	Flow in MGY	Type of Value	onsite?	apply)	
Process wastewater generated from evisceration operations		☐ Measured ☐ Estimated ☐ Not Segregated		☐ Measured ☐ Estimated ☐ Not Segregated	□ Yes □ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:	
Process wastewater generated from paunch operations		☐ Measured ☐ Estimated ☐ Not Segregated		☐ Measured ☐ Estimated ☐ Not Segregated	□ Yes □ No	□ LF □ LN □ OC □ OI □ PW □ PRW □ SI □ SW □ RO □ RF □ OT Specify:	
Process wastewater generated from scalding and hair removal operations		☐ Measured ☐ Estimated ☐ Not Segregated		☐ Measured ☐ Estimated ☐ Not Segregated	□ Yes □ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:	

Type of Process		2017	2	019	Treated	Final Destination
Wastewater	Flow in MGY	Type of Value	Flow in MGY	Type of Value	onsite?	(Select all that apply)
Process wastewater generated from meat washing operations		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>	□ Yes □ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:
Process wastewater generated from rendering operations [Specify type(s) of rendering (e.g., wet or dry)]		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>		☐ Measured ☐ Estimated ☐ Not Segregated	☐ Yes ☐ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:
Process wastewater generated from cutting operations		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>		☐ Measured ☐ Estimated ☐ Not Segregated	☐ Yes ☐ No	□ LF □ LN □ OC □ OI □ PW □ PRW □ SI □ SW □ RO □ RF □ OT Specify:

Table A: Pro	ocess Wastewate	er Generated at You	r Facility for Meat	Operations in CY 20	17 and CY 2	2019
Type of Process		2017	20	019	Treated	Final Destination (Select all that
Wastewater	Flow in MGY	Type of Value	Flow in MGY	Type of Value	onsite?	apply)
Process wastewater generated from further processing operations (e.g., thaw tanks, cooking vats, cooling tanks)		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>		☐ Measured ☐ Estimated ☐ Not Segregated	□ Yes □ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:
Process wastewater generated from clean-up operations		☐ Measured ☐ Estimated ☐ Not Segregated		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>	□ Yes □ No	□ LF □ LN □ OC □ OI □ PW □ PRW □ SI □ SW □ RO □ RF □ OT Specify:
Process wastewater generated from rendering plant condensate and condenser water		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>		☐ Measured ☐ Estimated ☐ Not Segregated	□ Yes □ No	□ LF □ LN □ OC □ OI □ PW □ PRW □ SI □ SW □ RO □ RF □ OT Specify:

Type of Process		2017	2	019	Treated	Final Destination
Wastewater	Flow in MGY	Type of Value	Flow in MGY	Type of Value	onsite?	(Select all that apply)
Process wastewater from truck washing		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>		☐ Measured ☐ Estimated ☐ Not Segregated	□ Yes □ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:
Stormwater runoff from meat product activity area		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>	□ Yes □ No	□ LF □ LN □ OC □ OI □ PW □ PRW □ SI □ SW □ RO □ RF □ OT Specify:
OtherSpecify:		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>		☐ Measured ☐ Estimated ☐ Not Segregated	□ Yes □ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:

Table A: Process Wastewater Generated at Your Facility for Meat Operations in CY 2017 and CY 2019													
Type of Process	:	2017	20	019	Treated	Final Destination							
Wastewater	Flow in MGY	Type of Value	Flow in MGY Type of Value		onsite?	(Select all that apply)							
		☐ Measured		☐ Measured		□ LF □ LN							
		☐ Estimated		☐ Estimated									
		☐ Not Segregated		☐ Not Segregated		□ PW □ PRW							
OtherSpecify:					☐ Yes	□ SI □ SW							
Otherspecify.					□ No	□ RO □ RF							
						□ОТ							
						Specify:							

	Table B: Process Wastewater Generated at Your Facility for Meat Operations in CY 2021														
Type of		Million Gallons/month													Final Destination
Process Wastewater	Jan	Feb	Mar	Apr	May	Jun	July	Aug	Sept	Oct	Nov	Dec	Type of Values	onsite?	(Select all that apply)
Process wastewater generated from animal pens													☐ Measured ☐ Estimate ☐ Not Segregated	□ Yes □ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:
Process wastewater generated from titling and bleeding operations													☐ Measured ☐ Estimate ☐ Not Segregated	□ Yes □ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:
Process wastewater generated from hide removal operations													☐ Measured ☐ Estimate ☐ Not Segregated	□ Yes □ No	□ LF □ LN □ OC □ OI □ PW □ PRW □ SI □ SW □ RO □ RF □ OT Specify:

		Та	ble B: F	rocess	Waste	water G	Generat	ed at Y	our Fac	ility fo	r Meat	Operat	ions in CY 202	1	
Type of						Milli	on Gall	ons/m	onth					Treated	Final Destination
Process Wastewater	Jan	Feb	Mar	Apr	May	Jun	July	Aug	Sept	Oct	Nov	Dec	Type of Values	onsite?	(Select all that apply)
Process wastewater generated from evisceration operations													☐ Measured ☐ Estimate ☐ Not Segregated	□ Yes □ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:
Process wastewater generated from paunch operations													☐ Measured ☐ Estimate ☐ Not Segregated	□ Yes □ No	□ LF □ LN □ OC □ OI □ PW □ PRW □ SI □ SW □ RO □ RF □ OT Specify:

	Table B: Process Wastewater Generated at Your Facility for Meat Operations in CY 2021														
Type of						Milli	on Gall	ons/m	onth					Treated	Final Destination
Process Wastewater	Jan	Feb	Mar	Apr	May	Jun	July	Aug	Sept	Oct	Nov	Dec	Type of Values	onsite?	(Select all that apply)
Process wastewater generated from scalding and hair removal operations													☐ Measured ☐ Estimate ☐ Not Segregated	□ Yes □ No	□ LF □ LN □ OC □ OI □ PW □ PRW □ SI □ SW □ RO □ RF □ OT Specify:
Process wastewater generated from meat washing operations													☐ Measured ☐ Estimate ☐ Not Segregated	□ Yes □ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:
Process wastewater generated from rendering operations [Specify type(s) of rendering (e.g., wet or dry)]													☐ Measured ☐ Estimate ☐ Not Segregated	□ Yes □ No	□ LF □ LN □ OC □ OI □ PW □ PRW □ SI □ SW □ RO □ RF □ OT Specify:

		Та	ble B: P	rocess	Waste	water G	Generat	ed at Y	our Fac	ility fo	Meat (	Operat	ions in CY 202	1	
Type of						Milli	on Gall	ons/m	onth					Treated	Final Destination
Process Wastewater	Jan	Feb	Mar	Apr	May	Jun	July	Aug	Sept	Oct	Nov	Dec	Type of Values	onsite?	(Select all that apply)
Process wastewater generated from cutting operations													☐ Measured ☐ Estimate ☐ Not Segregated	□ Yes □ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:
Process wastewater generated from further processing operations (e.g., thaw tanks, cooking vats, cooling tanks)													☐ Measured ☐ Estimate ☐ Not Segregated	□ Yes □ No	□ LF □ LN □ OC □ OI □ PW □ PRW □ SI □ SW □ RO □ RF □ OT Specify:
Process wastewater generated from clean-up operations													☐ Measured ☐ Estimate ☐ Not Segregated	□ Yes □ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:

	Table B: Process Wastewater Generated at Your Facility for Meat Operations in CY 2021														
Type of						Milli	on Gall	ons/m	onth					Treated	Final Destination
Process Wastewater	Jan	Feb	Mar	Apr	May	Jun	July	Aug	Sept	Oct	Nov	Dec	Type of Values	onsite?	(Select all that apply)
Process wastewater generated from rendering plant condensate and condenser water													☐ Measured ☐ Estimate ☐ Not Segregated	□ Yes □ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:
Process wastewater from truck washing													☐ Measured ☐ Estimate ☐ Not Segregated	□ Yes □ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:
Stormwater runoff from meat product activity area													☐ Measured ☐ Estimate ☐ Not Segregated	□ Yes □ No	□ LF □ LN □ OC □ OI □ PW □ PRW □ SI □ SW □ RO □ RF □ OT Specify:

		Та	ble B: P	rocess	Waste	water G	Generat	ed at Y	our Fac	ility fo	Meat	Operat	ions in CY 202	1	
Type of						Milli	on Gall	ons/m	onth					Treated	Final Destination
Process Wastewater	Jan	Feb	Mar	Apr	May	Jun	July	Aug	Sept	Oct	Nov	Dec	Type of Values	onsite?	(Select all that apply)
Other Specify:													☐ Measured ☐ Estimate ☐ Not Segregated	□ Yes □ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:
Other Specify:													☐ Measured ☐ Estimate ☐ Not Segregated	□ Yes □ No	□ LF □ LN □ OC □ OI □ PW □ PRW □ SI □ SW □ RO □ RF □ OT Specify:

Table C: Pro	cess Wastewate	r Generated at Your	Facility for Poultry	Operations in CY 20	)17 and CY	2019
Type of Process		2017	20	019	Treated	Final Destination
Wastewater	Flow in MGY	Type of Value	Flow in MGY	Type of Value	onsite?	(Select all that apply)
Process Wastewater from Live Receiving		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>	☐ Yes ☐ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:
Process Wastewater from Killing		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>	☐ Yes ☐ No	□ LF □ LN □ OC □ OI □ PW □ PRW □ SI □ SW □ RO □ RF □ OT Specify:
Process Wastewater from Bleeding		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>	☐ Yes ☐ No	□ LF □ LN □ OC □ OI □ PW □ PRW □ SI □ SW □ RO □ RF □ OT Specify:

Table C: Pro	Table C: Process Wastewater Generated at Your Facility for Poultry Operations in CY 2017 and CY 2019										
Type of Process		2017	20	019	Treated	Final Destination					
Wastewater	Flow in MGY	Type of Value	Flow in MGY	Type of Value	onsite?	(Select all that apply)					
Process Wastewater from Scalding		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>	☐ Yes ☐ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:					
Process Wastewater from Defeathering		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>	☐ Yes ☐ No	□ LF □ LN □ OC □ OI □ PW □ PRW □ SI □ SW □ RO □ RF □ OT Specify:					
Process Wastewater from Whole Bird Wash		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>	□ Yes □ No	□ LF □ LN □ OC □ OI □ PW □ PRW □ SI □ SW □ RO □ RF □ OT Specify:					

Table C: Pro	Table C: Process Wastewater Generated at Your Facility for Poultry Operations in CY 2017 and CY 2019										
Type of Process		2017	20	019	Treated	Final Destination					
Wastewater	Flow in MGY	Type of Value	Flow in MGY	Type of Value	onsite?	(Select all that apply)					
Process Wastewater from Evisceration		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>	□ Yes □ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:					
Process Wastewater from Final Bird Wash		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>	□ Yes □ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:					
Process Wastewater from Chilling		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>	□ Yes □ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:					

Table C: Pro	ocess Wastewate	r Generated at Your	Facility for Poultry	Operations in CY 20	017 and CY	2019
Type of Process	,	2017	20	019	Treated	Final Destination
Wastewater	Flow in MGY	Type of Value	Flow in MGY	Type of Value	onsite?	(Select all that apply)
Process Wastewater from Cut-up		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>	□ Yes □ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:
Process Wastewater from Packaging		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>	☐ Yes ☐ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:
Process Wastewater from Deboning Operations		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>	□ Yes □ No	□ LF □ LN □ OC □ OI □ PW □ PRW □ SI □ SW □ RO □ RF □ OT Specify:

Table C: Pro	cess Wastewate	r Generated at Your	Facility for Poultry	Operations in CY 20	017 and CY	2019
Type of Process		2017	20	019	Treated	Final Destination
Wastewater	Flow in MGY	Type of Value	Flow in MGY	Type of Value	onsite?	(Select all that apply)
Process Wastewater from Injection/Marination Operations		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>		☐ Measured ☐ Estimated ☐ Not Segregated	□ Yes □ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:
Process Wastewater from Breading/Batter Operations		☐ Measured ☐ Estimated ☐ Not Segregated		☐ Measured ☐ Estimated ☐ Not Segregated	□ Yes □ No	□ LF □ LN □ OC □ OI □ PW □ PRW □ SI □ SW □ RO □ RF □ OT Specify:
Process Wastewater from Cooking Operations		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>		☐ Measured ☐ Estimated ☐ Not Segregated	□ Yes □ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:

Table C: Proc	ess Wastewater	r Generated at Your	Facility for Poultry	Operations in CY 20	)17 and CY	2019
Type of Process	:	2017	20	019	Treated	Final Destination
Wastewater	Flow in MGY	Type of Value	Flow in MGY	Type of Value	onsite?	(Select all that apply)
Process Wastewater from Offal Rendering/ Condensing		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>	□ Yes □ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:
Process Wastewater from Feather Rendering/ Condensing		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>	□ Yes □ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:
Process Wastewater from Other Rendering/ Condensing		☐ Measured ☐ Estimated ☐ Not Segregated		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>	□ Yes □ No	□ LF □ LN □ OC □ OI □ PW □ PRW □ SI □ SW □ RO □ RF □ OT Specify:

Table C: Pr	ocess Wastewater	r Generated at Your	Facility for Poultry	Operations in CY 20	017 and CY	2019
Type of Process		2017	20	019	Treated	Final Destination
Wastewater	Flow in MGY	Type of Value	Flow in MGY	Type of Value	onsite?	(Select all that apply)
Process wastewater from truck washing		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>		☐ Measured ☐ Estimated ☐ Not Segregated	□ Yes □ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:
Process wastewater generated from clean-up operations		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>		☐ Measured ☐ Estimated ☐ Not Segregated	□ Yes □ No	□ LF □ LN □ OC □ OI □ PW □ PRW □ SI □ SW □ RO □ RF □ OT Specify:
Other—Specify:		☐ Measured ☐ Estimated ☐ Not Segregated		☐ Measured ☐ Estimated ☐ Not Segregated	□ Yes □ No	□ LF □ LN □ OC □ OI □ PW □ PRW □ SI □ SW □ RO □ RF □ OT Specify:

Table C: Proc	ess Wastewate	r Generated at Your	Facility for Poultry	Operations in CY 20	017 and CY	2019
Type of Process		2017	20	019	Treated	Final Destination
Wastewater	Flow in MGY	Type of Value	Flow in MGY	Type of Value	onsite?	(Select all that apply)
Other—Specify:		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>		<ul><li>☐ Measured</li><li>☐ Estimated</li><li>☐ Not Segregated</li></ul>	□ Yes □ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:

		Table	D: Proc	ess Wa	astewat	ter Gen	erated	at You	r Facilit	y for P	oultry (	Operati	ions for CY 20	21	
Type of Process Wastewater						(	Gallons	/montl	1					Treated onsite?	Final Destination (Select all that apply)
wastewater	Jan	Feb	Mar	Apr	May	Jun	July	Aug	Sept	Oct	Nov	Dec	Type of Value	onsiter	
Process Wastewater from Live Receiving													☐ Measured ☐ Estimate ☐ Not Segregated	☐ Yes ☐ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:
Process Wastewater from Killing													☐ Measured ☐ Estimate ☐ Not Segregated	□ Yes □ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:
Process Wastewater from Bleeding													☐ Measured ☐ Estimate ☐ Not Segregated	□ Yes □ No	□ LF □ LN □ OC □ OI □ PW □ PRW □ SI □ SW □ RO □ RF □ OT Specify:

		Table	D: Proc	ess Wa	astewat	ter Gen	erated	at You	r Facilit	y for P	oultry (	Operati	ions for CY 20	21	
Type of Process Wastewater						(	Gallons	/montl	1					Treated onsite?	Final Destination (Select all that apply)
wastewater	Jan	Feb	Mar	Apr	May	Jun	July	Aug	Sept	Oct	Nov	Dec	Type of Value	onsiter	
Process Wastewater from Scalding													☐ Measured ☐ Estimate ☐ Not Segregated	☐ Yes ☐ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:
Process Wastewater from Defeathering													☐ Measured ☐ Estimate ☐ Not Segregated	□ Yes □ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:
Process Wastewater from Whole Bird Wash													☐ Measured ☐ Estimate ☐ Not Segregated	□ Yes □ No	□ LF □ LN □ OC □ OI □ PW □ PRW □ SI □ SW □ RO □ RF □ OT Specify:

	Table D: Process Wastewater Generated at Your Facility for Poultry Operations for CY 2021														
Type of Process						Ó	Gallons	/montl	h					Treated	Final Destination (Select all that apply)
Wastewater	Jan	Feb	Mar	Apr	May	Jun	July	Aug	Sept	Oct	Nov	Dec	Type of Value	onsite?	арріуу
Process Wastewater from Evisceration													☐ Measured ☐ Estimate ☐ Not Segregated	☐ Yes ☐ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:
Process Wastewater from Final Bird Wash													☐ Measured ☐ Estimate ☐ Not Segregated	□ Yes □ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:
Process Wastewater from Chilling													☐ Measured ☐ Estimate ☐ Not Segregated	☐ Yes ☐ No	□ LF □ LN □ OC □ OI □ PW □ PRW □ SI □ SW □ RO □ RF □ OT Specify:

		Table	D: Proc	ess Wa	astewat	ter Gen	erated	at You	r Facilit	y for P	oultry (	Operati	ions for CY 20	21	
Type of Process Wastewater						(	Gallons	/montl	1					Treated onsite?	Final Destination (Select all that apply)
wastewater	Jan	Feb	Mar	Apr	May	Jun	July	Aug	Sept	Oct	Nov	Dec	Type of Value	onsiter	
Process Wastewater from Cut-up													☐ Measured ☐ Estimate ☐ Not Segregated	☐ Yes ☐ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:
Process Wastewater from Packaging													☐ Measured ☐ Estimate ☐ Not Segregated	□ Yes □ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:
Process Wastewater from Deboning Operations													☐ Measured ☐ Estimate ☐ Not Segregated	□ Yes □ No	□ LF □ LN □ OC □ OI □ PW □ PRW □ SI □ SW □ RO □ RF □ OT Specify:

		Table	D: Prod	ess Wa	astewat	ter Gen	erated	at You	r Facilit	y for P	oultry (	Operati	ions for CY 20	21	
Type of Process Wastewater						(	Gallons	/montl	1					Treated onsite?	Final Destination (Select all that apply)
wastewater	Jan	Feb	Mar	Apr	May	Jun	July	Aug	Sept	Oct	Nov	Dec	Type of Value	onsiter	
Process Wastewater from Injection/Marinatio n Operations													☐ Measured ☐ Estimate ☐ Not Segregated	☐ Yes ☐ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:
Process Wastewater from Breading/Batter Operations													☐ Measured ☐ Estimate ☐ Not Segregated	□ Yes □ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:
Process Wastewater from Cooking Operations													☐ Measured ☐ Estimate ☐ Not Segregated	☐ Yes ☐ No	□ LF □ LN □ OC □ OI □ PW □ PRW □ SI □ SW □ RO □ RF □ OT Specify:

	Table D: Process Wastewater Generated at Your Facility for Poultry Operations for CY 2021														
Type of Process						(	Gallons	/montl	h					Treated	Final Destination (Select all that apply)
Wastewater	Jan	Feb	Mar	Apr	May	Jun	July	Aug	Sept	Oct	Nov	Dec	Type of Value	onsite?	арріу
Process Wastewater from Offal Rendering/ Condensing													☐ Measured ☐ Estimate ☐ Not Segregated	☐ Yes ☐ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:
Process Wastewater from Feather Rendering/ Condensing													☐ Measured ☐ Estimate ☐ Not Segregated	□ Yes □ No	□ LF □ LN □ OC □ OI □ PW □ PRW □ SI □ SW □ RO □ RF □ OT Specify:
Process Wastewater from Other Rendering/ Condensing													☐ Measured ☐ Estimate ☐ Not Segregated	☐ Yes ☐ No	□ LF □ LN □ OC □ OI □ PW □ PRW □ SI □ SW □ RO □ RF □ OT Specify:

	Table D: Process Wastewater Generated at Your Facility for Poultry Operations for CY 2021														
Type of Process						Ó	Gallons	/montl	h					Treated	Final Destination (Select all that apply)
Wastewater	Jan	Feb	Mar	Apr	May	Jun	July	Aug	Sept	Oct	Nov	Dec	Type of Value	onsite?	арріуу
Process wastewater from truck washing													☐ Measured ☐ Estimate ☐ Not Segregated	□ Yes □ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:
Process wastewater generated from clean-up operations													☐ Measured ☐ Estimate ☐ Not Segregated	☐ Yes ☐ No	☐ LF ☐ LN ☐ OC ☐ OI ☐ PW ☐ PRW ☐ SI ☐ SW ☐ RO ☐ RF ☐ OT Specify:
Other—Specify:													☐ Measured ☐ Estimate ☐ Not Segregated	□ Yes □ No	□ LF □ LN □ OC □ OI □ PW □ PRW □ SI □ SW □ RO □ RF □ OT Specify:

	Table D: Process Wastewater Generated at Your Facility for Poultry Operations for CY 2021														
Type of Process						(	Gallons	/montl	1					Treated	Final Destination (Select all that apply)
Wastewater	Jan	Feb	Mar	Apr	May	Jun	July	Aug	Sept	Oct	Nov	Dec	Type of Value	onsite?	арріуу
Other—Specify:													☐ Measured ☐ Estimate ☐ Not Segregated	☐ Yes ☐ No	□ LF □ LN □ OC □ OI □ PW □ PRW □ SI □ SW □ RO □ RF □ OT Specify:

39. Does the generation of day? If yes, identify the maximum, and the min	type of wastewa	iter, the sh	ift where the flow	_	-
□ No					
☐ Yes					
Note: See definitions for Glossary. Also see the diagrams requested in	References Section	on for cod	es that should be		
Type of Process		Mir	nimum Flow	Ma	ximum Flow
Wastewater (Include code from PFD from Question 38)	Select Meat or Poultry	Flow Rate (in GPD)	Shift (From Question 8	Flow Rate (in GPD)	Shift (From Question 8)
	☐ Meat ☐ Poultry ☐ Meat ☐ Poultry				
40. Does your facility received.  Yes  No  IF YOU ANSWE  41. For wastewater received wastewater is from and received.	RED "No" TO TH	<b>IS QUESTIO</b> ilities, prov	ON. SKIP TO QUES	of the source	
Description of Source	Wastewater from an MPF Facility?	Rece	eived   -	ntinuous] w rate	[If batch] Volume and Duration
	☐ Yes ☐ No	□ Cont □ Batc		GPD	gallons per days

42.	How is wastewater received from other facilities handled onsite? Select all that apply.
	☐ Commingled with untreated process wastewater
	☐ Commingled with treated process wastewater
	☐ Commingled with stormwater or non-process wastewater
	☐ Treated onsite
	☐ Discharged through NPDES outfall
	☐ Discharged to a POTW
	$\square$ Transferred to offsite (e.g., waste treatment facility, land applied) without commingling
	☐ Reused or recycled onsite  Describe the reuse practices:
Sec	Other Describe other:  tion 7. Wastewater Treatment Information
43.	Does your facility treat MPP process wastewater onsite prior to its final destination? Treatment can include separation (e.g., settling, Dissolved Air Floatation (DAF), or grease traps), filtration (e.g., grit chambers, screening, etc.), or other more advanced treatment processes.
	Note: Equlization tanks should be identified here as treatment.
	□ Yes
	□ No
S	IF YOU ANSWERED "No" TO THIS QUESTION. SKIP TO QUESTION 48.
	Identify in the table all types of onsite wastewater treatment processes (a list of common wastewater treatment processes for the MPP industry is provided in the References section) used to treat the process wastewater stream(s) identified in Question 38. If a wastewater treatment process

is used that is not included in the list of common processes, or if a unique variation of a listed wastewater treatment process is used, provide specific details in the Comments section.

The treatment system documented in the table below should match the system depicted in the PFD submitted as part of Section 5. This system should be consistent with the treatment system used for calendar year 2021.

If the treatment unit where the process takes place was installed between January 1, 2017 and December 31, 2021, provide any costing information. Attach any costing information as separate files. Where costing data is provided, indicate which treatment unit it applies to in the table below.

Treatment Unit Name (should match PFD)	Date Added to Treatment System (mm/dd/yyyy)	Design Influent Flow (GPD)	Design Residence Time (hours)	Average Influent Flow in CY 2021 (GPD)	Average Residence Time in CY 2021 (hours)	Purpose of the Treatment Unit	Cost Information Provided?
						☐ Primary treatment ☐ Biological treatment ☐ Nutrient removal ☐ Phosphorus removal ☐ Disinfection ☐ Solids handling ☐ Other, specify:	
						☐ Primary treatment ☐ Biological treatment ☐ Nutrient removal ☐ Phosphorus removal ☐ Disinfection ☐ Solids handling ☐ Other, specify:	

45.	Have any operational changes been made to the treatment system between January 1, 2017 and December 31, 2021? The addition of treatment units should be identified in Question 44. Identify in this question any changes to the system other than new treatment units. This could include operation or changes made to optimize the system beyond the addition of equipment. Describe these changes or updates. If you need additional space to describe these changes, use the Comments section at the end of this questionnaire.
	□ Yes
	Describe changes:
	$\square$ No
46.	Were chemicals added in the wastewater treatment process in calendar year 2021? If yes, complete a row in the table for each chemical added (e.g., trisodium phosphate as a treatment chemical). Where the same chemical is added, but to a different unit or for a different purpose, include as a separate row in the table.
	☐ No treatment chemicals used
	□ Yes

Chemical Trade Name	Chemical Manufacturer	Treatment Unit Name (should match PFD)	Purpose of Chemical Addition	Average Concentration of Addition (mg/L)	Average Rate of Addition (GPD)	Addition Frequency
						☐ Continuous (24 hrs, 7 days) ☐ Once per shift ☐ Once per day ☐ Once per week ☐ Other, describe:
						☐ Continuous (24 hrs, 7 days) ☐ Once per shift ☐ Once per day ☐ Once per week ☐ Other, describe:

olids removed from th	e treatment syster	m. List the average amour	nt of sludge wasted			
enerated						
Amount of Wasted Sludge	Units for Amount of Wasted Sludge	Weight Basis	Destination of Wasted Sludge			
		☐ dry weight basis☐ wet weight basis				
		☐ dry weight basis☐ wet weight basis				
nd area occupied by y	our entire facility.					
Location		Number	Units			
Total Site Area						
	uny Encilities (e. a.					
•						
	.5, e.c.,					
administrative building, parking, utilities, etc.)  Total Underdeveloped Area  49. Is the underdeveloped area indicated in Question 48 suitable for construction, such as for new or additional wastewater treatment systems?  No underdeveloped area  Yes, underdeveloped area is suitable for construction.  No, underdeveloped area is not suitable for construction.  Provide explanation:  Unsure  Provide explanation:						
	Amount of Wasted Sludge  Amount of Wasted Sludge  Location  Sing Area Cessing Area Cessing Area Cessing Area Indiana Area Cessing Area	Amount of Wasted Sludge  The Amount of Wasted	Amount of Wasted Sludge			

50.	How many discharge locations (final outfalls) and other permit monitoring locations are present at your facility? Include discharge locations discharging to surface waters, publicly owned treatment works (POTWs), and privately owned treatment works (PrOTWs). Do not include internal outfalls.
	Number of locations/outfalls:
	Number of locations/outfalls that contain MPP process wastewater:

51. Please identify the types of wastewaters transferred to each final outfall identified in Question 50. Include the outfall name, location (latitude and longitude in decimal degrees to at least three decimal places), annual flow for calendar year 2021 in GPD, details on the wastewater contributions relative to the total outfall flow for 2021, and discharge destination. Each final outfall should be identified in a separate row in the table below. If the immediate receiving water is unknown, please provide the name of the closest downstream water (e.g., unnamed tributary of the Snake River).

Outfall Name & Location	Flow Rate in CY 2021 (in GPD)	Type(s) of Wastewater & Relative Contributions to the Outfall (Select all that apply)	Discharge Destination	Has mixing zone been applied at the outfall?	Frequency of Discharge
Name/Number:		☐ Process wastewater (other than	☐ Receiving Water, Type and	☐ Yes	☐ Continuous
		stormwater associated with industrial	Name of receiving water:	□ No	☐ Once per shift
Latitude:		activity)			☐ Once per day
		Percentage of total outfall flow:	DOTAL Name		<ul><li>☐ Once per week</li><li>☐ Other, describe below</li></ul>
Longitude:		☐ Landfill leachate  Percentage of total outfall flow:	☐ POTW, Name:		
		☐ Sanitary wastewater	☐ Land applied onsite or offsite		
		Percentage of total outfall flow:	☐ Underground injection onsite or		
		□ Non-contact cooling water	offsite		
		Percentage of total outfall flow:	☐ Reused		
		☐ Stormwater associated with industrial activity	☐ Other, Specify:		
		Percentage of total outfall flow:			
		☐ Stormwater not associated with industrial			
		activity			
		Percentage of total outfall flow:			
		☐ Other, specify:			
		Percentage of total outfall flow:			

52. Select all pollutants that are known to be present in your facility's untreated process wastewater (before any treatment) in calendar 2021 and provide the average concentrations of the pollutants identified below. For each pollutant, indicate whether the concentration is measured, estimated, or unknown.

Pollutant	Average Concentration in Untreated Process Wastewater	Units	Measured or Estimated (Select One)	Unknown Concentration
Total Nitrogen			☐ Measured ☐ Estimated	
Total Kjeldahl Nitrogen (TKN)			☐ Measured ☐ Estimated	
Ammonia (as N)			☐ Measured ☐ Estimated	
Nitrate-N			<ul><li>☐ Measured</li><li>☐ Estimated</li></ul>	
Nitrite-N			<ul><li>☐ Measured</li><li>☐ Estimated</li></ul>	
Total Phosphorus			<ul><li>☐ Measured</li><li>☐ Estimated</li></ul>	
Phosphate			<ul><li>☐ Measured</li><li>☐ Estimated</li></ul>	
Orthophosphate			<ul><li>☐ Measured</li><li>☐ Estimated</li></ul>	
5-day Biochemical Oxygen Demand (BOD <sub>5</sub> )			<ul><li>☐ Measured</li><li>☐ Estimated</li></ul>	
Carbonaceous Biochemical Oxygen Demand (CBOD)			<ul><li>☐ Measured</li><li>☐ Estimated</li></ul>	
Total Suspended Solids (TSS)			<ul><li>☐ Measured</li><li>☐ Estimated</li></ul>	
Oil and Grease (O&G)			<ul><li>☐ Measured</li><li>☐ Estimated</li></ul>	

53.	Do you discharge of process wastewater, PrOTW?	non-process wastewater, or storn	nwater to a POTW or
	□ Yes		
	□ No		
s	TOP IF YOU ANSWERED "No." SKIP TO	QUESTION 57.	
54.	If the discharge of process wastewater, no PrOTW is subject to regulation under a locathe local ordinance related to discharge (e	al ordinance, provide copies of the	applicable portions of
	☐ Provided		
	☐ Not Provided		
	Explain:		
	$\square$ Not subject to local ordinance		
55.	Provide the name, address, telephone nur which your facility discharges. Provide the expiration date (if applicable) and, if know POTW or PrOTW.	permit number provided by the	POTW or PrOTW and the
	Name of POTW or PrOTW		
	POTW or PrOTW Street Address Line 1		
	POTW or PrOTW Street Address Line 2		
	City	State	ZIP Code
	POTW or PrOTW Contact Name	Email address	
	Telephone Number	Facility Discharge Perm	nit number (if applicable)
	Expiration Date (if applicable)	POTW or PrOTW NPDES Perr	mit number (if applicable)

56. Are any fees paid to the POTW or PrOTW for disc	:harge/disposal?
☐ Yes	
Explain fee structure (include details on flat f	ee or rate-based fee):
□ No	
57. Does your facility collect biogas?	
☐ Yes	
□ No	
STOP IF YOU RESONDED "No." SKIP TO QUE	STION 61.
58. What volume of biogas is collected and how muc	th energy is generated with this gas?
Gas Volume:	Units:
Energy:	Units:
59. Does your facility use the biogas to offset energy	needs?
☐ Yes	
$\square$ No	
Describe the destination of the collected	biogas:
60. What are the energy offsets for your facility from	ı biogas?
□ 0 – 25%	
□ 25 – 50%	
☐ 50% or above	

#### Section 8. Monitoring Data Collected

61.	Did your facility collect wastewater monitoring data between January 1, 2017 and December 31,
	2021 outside of monitoring data required for a NPDES permit or POTW/PrOTW discharge permit or
	agreement? Examples of these data include data from internal monitoring points and wastewater
	treatment influent, monitoring required under a POTW/PrOTW agreement, or monitoring for
	pollutants not required to be required for permit compliance.

☐ Yes





# IF YOU ANSWERED "No" TO THIS QUESTION, DO NOT COMPLETE THE REMAINDER OF THIS SECTION. SKIP TO QUESTION 63.

62. Do you collect individual monitoring data (not averaged or aggregated) for ANY of the following pollutants:

Aeromonas, ammonia, BOD, carbaryl, COD, chloride, chromium, Cryptosporidium, copper, enterococci, fecal coliforms, hexane extractable material, manganese, nitrate/nitrite, Salmonella, titanium, total coliforms, TDS, TKN, TOC, total orthophosphate, total residual chlorine, cispermethrin, trans-permethrin, phosphorus, TSS, volatile residue, zinc, and pharmaceuticals (including antibiotics).

□ No



## IF YOU ANSWERED "No." SKIP TO QUESTION 63.

☐ Yes. Provide all individual monitoring data for the pollutants listed above.

Below is an example table format that should be used for submitting monitoring data. Copy/paste this format into Microsoft Excel and populate the rows with available data. Please ensure that all monitoring locations noted in the table are identified in the PFD provided in response to Question 36.

[Include details on submitting supplemental files at a later date.]

		Measured value				D. d. a. a. ida a arina a	Callantad	Doto	
Analyte	CAS Number	Non- detect Indicator	Value	Units	Analytical method	Date Collected	Monitoring Location Collected	Collected as Grab or Composite	Data Qualifiers or Notes

## Section 9. <u>Environmental Management and Pollution Prevention Practices</u>

63. Does your facility red	cycle or reuse	any process wa	astewater?	
☐ Yes ☐ No IF YOU  64. For any process wast and/or reused.		' <b>No." SKIP TO C</b> led or reused o		ount and use of recycled
Type(s) of Wastewater (Select all that apply)	Recycled or Reused?	Use of Wastewater Description	Flow rate (with units and frequency)	Final Destination
☐ Process wastewater (other than stormwater associated with industrial activity) ☐ Landfill leachate ☐ Sanitary wastewater ☐ Groundwater ☐ Non-contact cooling water ☐ Stormwater associated with industrial activity ☐ Stormwater not associated with industrial activity ☐ Other, specify:	□ Recycle □ Reuse		Flow: Frequency:  □ Continuous □ Once per shift □ Once per day □ Once per week □ Other, specify:	□ Discharged with treatment (list treatment system and discharge location): □ POTW, Name: □ PrOTW, Name: □ Discharged without treatment □ No discharge, complete recycle/reuse. □ Other, specify:
process wastewater?  □ Yes □ No	·	water conserva		than the recycle or reuse of

66. Identify all environmental management, monitoring, and/or pollution prevention and waste management practices utilized by your facility.

Clean Up Techniques	
Collection of solids before clean up	☐ Yes ☐ No
Dry clean up	☐ Yes ☐ No
Drain/collect residual product before clean up	☐ Yes ☐ No
Other:	
Control/Minimization of Freshwater Usage Techniques	
Use of flow reduction nozzles, properly sized spray nozzles, high-	☐ Yes ☐ No
pressure/low-volume nozzles, and/or regulation of supply line pressure	
Automatic flow shutoff valves	☐ Yes ☐ No
Shut off all unnecessary flow during work breaks	□ Yes □ No
Multiple use of water	☐ Yes ☐ No
Water treatment and reuse system	☐ Yes ☐ No
Use minimum USDA-approved quantities of water in scalder/chillers	☐ Yes ☐ No
Screened wastewater recycled for feather fluming	☐ Yes ☐ No
Reuse chiller water as makeup water for the scalder	☐ Yes ☐ No
Use pretreated poultry processing wastewaters for condensing cooking	☐ Yes ☐ No
vapors in on-site rendering operations	
Steam scalding instead of immersion scalding	☐ Yes ☐ No
Control water use in gizzard splitting/washing equipment	□ Yes □ No
Reduce wastewater from thawing operations	☐ Yes ☐ No
Other:	
Process Changes/Techniques	
Confine bleeding/provide sufficient bleed time; transport collectable blood to rendering tanks	☐ Yes ☐ No
Dry offal handling instead of fluming	☐ Yes ☐ No
Minimize chemicals in scald tank	☐ Yes ☐ No
Other:	
Additional Techniques	
Composting as disposal	☐ Yes ☐ No
Dikes, curbs, and other control measures to contain leaks/spills	☐ Yes ☐ No
Trainings for employees on good water management practices	☐ Yes ☐ No
Frequent, regular maintenance	☐ Yes ☐ No
Other:	
Other:	

67. Does your facilit	y monitor groundw	ater quality?		
☐ Yes				
□ No				
STOP IF YOU F	RESPONDED "No."	SKIP TO QUESTION 70	).	
68. Describe the gro	oundwater monitor	ing schedule your facil	lity follows.	
Number of g	groundwater monit	oring wells:		
Frequency o	of monitoring:			
Reason for r	nonitoring:			
Beginning ye	ear of monitoring:_			
Date of last	monitoring event:_			
	on the average cond tion for calendar ye	centration for all groui ear 2021.	ndwater monitoring po	ollutants for each
			Concentration	Units
monitoring locat	tion for calendar ye	ar 2021.		Units  □ mg/L □ ug/L
monitoring locat	tion for calendar ye	Pollutant		Units  □ mg/L
Well Number	Location Description	Pollutant  [Dropdown list]	Concentration	Units  Units  mg/L ug/L CFUs/ml mg/L ug/L
Well Number  70. Does your facilit	Location Description	Pollutant  [Dropdown list]  [Dropdown list]	Concentration	Units  Units  mg/L ug/L CFUs/ml mg/L ug/L
Well Number  70. Does your facilit	Location Description  y have a Title V Cle	Pollutant  [Dropdown list]  [Dropdown list]  an Air Act operating positions	Concentration  ermit?	Units  Units  mg/L ug/L CFUs/ml mg/L ug/L
Well Number  70. Does your facilit	Location Description  y have a Title V Cle	Pollutant  [Dropdown list]  [Dropdown list]	Concentration  ermit?	Units  Units  mg/L ug/L CFUs/ml mg/L ug/L

71	. If your facility monitors or has limits for the pollutants in the chart below,	provide information on
	emission levels where available.	

Pollutant	Last Monitoring Date	Result	Units	Monitoring Frequency
Carbon dioxide (CO <sub>2</sub> )				
Nitric oxide (NO)				
Nitrogen dioxide (NO <sub>2</sub> )				
Nitrous oxide (N <sub>2</sub> O)				
Sulfur dioxide (SO <sub>2</sub> )				
Methane (CH <sub>4</sub> )				
Hydrogen sulfide (H₂S)				
Particulate matter				
(PM2.5)				
Particulate matter				
(PM10)				
Ammonia				
Total VOCs				
Total GHGs emitted				

## Section 10. <u>Environmental Assessment Information</u>

72. Did your facility conduct any environmental assessments or environmental effects studies on the discharge of MPP process wastewater to receiving waters, or the storage and treatment of MPP process wastewater in lagoons, ponds, or impoundments? If so, provide a copy of the study or studies.				
$\square$ Yes. A copy of the study or studies are attached.				
□ No				
Section 11. <u>Financial Information</u>				
73. Select the corporation type that best describes the company indicated in Question 2.				
☐ Subchapter C Corporation				
$\square$ Subchapter C Corporation/Limited Liability Corporation				
☐ Limited Partnership				
☐ General Partnership				
$\square$ Sole Proprietor				
$\square$ Other				
Describe corporation type:				

74. Is the company indicated in Question 2 publicly or privately held?					
	☐ Priv	ately Held			
	☐ Pub	olicly Held			
75. For the calendar years below, list the average number of full-time equivalent (FTE) employed your facility and company (i.e., 2080 hr/yr). For example, four half-time employees would be as two full-time equivalent employees. Only directly employed personnel should be counted contracted workers should not be included.					
		Calendar Year	Number of FTE Employees at your Facility	Number of FTE Employees at the Parent Company	
		2017			
		2019			
		2021			
77.	Interes What i	st Rate (%):is the minimum ra	•		
	Discou	ınt Rate (%):			
	☐ Pre	-Tax	☐ Real Rate		
	□ Pos	t-Tax	☐ Nominal Rate		
78.	When	you finance capita	l improvements, what is the a	oproximate mix of debt and equity?	ı
	Debt (	%):			
	Equity	(%):			

79. List any facilities in the United States that are operated by the company. Provide the name, description, and address of the facility, indicate whether the facility was constructed or acquired by the company, and indicate whether the facility is a meat and/or poultry product facility. Use the first line to describe the facility in this survey.

For all facilities that are MPP facilities, please identify the facility ID for their questionnaire.

Facility Name	Facility Description	City	State	ZIP	Constructed or Acquired?	Meat and/or poultry product facility?
					☐ Constructed☐ Acquired☐	☐ Yes Facility ID: ☐ No
					☐ Constructed☐ Acquired☐	☐ Yes Facility ID:  ———— ☐ No

80. For calendar years (January – December) 2017, 2019, and 2021, complete the following income statement information. If your facility is the company, check the box below and complete only the first column. If certain items are not held on your facility's books, enter zero for the item under the 'Facility' column. Report amounts in dollars; round to the nearest thousand. Complete the table for each year (i.e., 2017, 2019, 2021). Respondents should complete one table for each year, a facility operating for the entire period will submit a total of three completed tables.

Revenue and expense values represent (select one):  $\ \square\ 2017$   $\ \square\ 2019$   $\ \square\ 2021$ 

☐ Single Facility Company

		Facility	Company
REVEN	UES		
a.	Net sales from meat products	\$	\$
b.	Other income (such as equity earnings and interest)	\$	\$
C.	Total revenues (sum of a and b)	\$	\$
COST A	AND EXPENSES		
d.	Cost of goods sold (purchases and operating expenses)	\$	\$
e.	Selling, general, administrative, depreciation and amortization expenses	\$	\$
f.	Total costs and expenses (sum of d and e)	\$	\$
g.	Earnings before interest and taxes (EBIT) (subtract f from c)	\$	\$
h.	Interest expense	\$	\$
i.	Taxes	\$	\$
j.	Net Income	\$	\$

81.	Is your facility owned, controlled, or managed by an ultimate parent company?	
	□ Yes	
	□ No	



IF YOU ANSWERED "No" TO THIS QUESTION, DO NOT COMPLETE THE REMAINDER OF THIS SECTION. CONTINUE TO SECTION 12.

82.	What is your facility's relationship to your ultimate parent company?
	☐ Branch
	☐ Subsidiary
83.	In what state is the ultimate parent company organized as a legal entity?
	State:
84.	Does your facility's ultimate parent company have operations in foreign countries that are a source of international revenue?
	□ Yes
	$\square$ No
85.	Is your facility's ultimate parent company a small business? The Small Business Administration (SBA) defines businesses as "small" based on either a revenue or an employment level threshold that is specific to each NAICS code. Visit the Small Business Administration website (https://www.sba.gov/federal-contracting/contracting-guide/size-standards). In determining whether your facility's ultimate parent is a small business, consider only revenue from domestic sources. Base your determination on the most recent fiscal year for which revenue is available.
	□ Yes
	□ No
s	IF YOU ANSWERED "No" TO THIS QUESTION, DO NOT COMPLETE THE REMAINDER OF THIS SECTION. CONTINUE TO SECTION 12.

86. Complete the table below with the *ultimate parent company's* total annual revenue for calendar years 2017, 2019, and 2021. Provide values in dollars and fill in all values; you may round values to the nearest thousand dollars. If the ultimate parent company was not in business for one or more of the years, enter "N/A" for those years. If the ultimate parent company is a multinational firm, limit revenue estimates to domestic sources.

Ultimate Parent Company Total Annual Revenue			
(US Dollars)			
2017 2019 2021			

## Section 12. <u>Comments</u>

NOTE: The electronic questionnaire format will allow facilities to navigate to the comments section from individual questions, then navigate back from the comments section to individual questions. The comments section is being shown here, at the end, in this draft paper copy as an example.

Section Number	Question Number	Comment



THE QUESTIONNAIRE IS NOW COMPLETE. PLEASE REVIEW YOUR RESPONSES, COMPLETE THE CERTIFICATION STATEMENT, AND PROCEED TO SUBMIT RESPONSES AS INDICATED IN THE INSTRUCTIONS.

### **CERTIFICATION STATEMENT**

The individual responsible for directing or supervising the preparation of the questionnaire must read and sign the Certification Statement listed below. The certifying official must be a responsible corporate official or his/her authorized representative.

#### **Certification Statement**

I certify under penalty of law that the submitted questionnaire was prepared under my direction or supervision and that qualified personnel properly gathered and evaluated the information submitted. The information submitted is, to the best of my knowledge and belief, accurate and complete. In those cases, where we did not possess the requested information for questions applicable to our company, we provided best estimates. We have to the best of our ability indicated what we believe to be company confidential business information as defined under 40 CFR Part 2, Subpart B. We understand that we may be required at a later time to justify our claim in detail with respect to each item claimed confidential. I am aware that there are significant penalties for submitting false information, including the possibility of fines and imprisonment as explained in Section 308 of the Clean Water Act.

Signature of Certifying Official	Date
Printed Name of Certifying Official	Telephone Number
Title of Certifying Official	
Company Name	

ONCE COMPLETE, THE ELECTRONIC QUESTIONNAIRE PLATFORM WILL DIRECT FACILITIES TO SUBMIT A COMPLETED QUESTIONNAIRE.