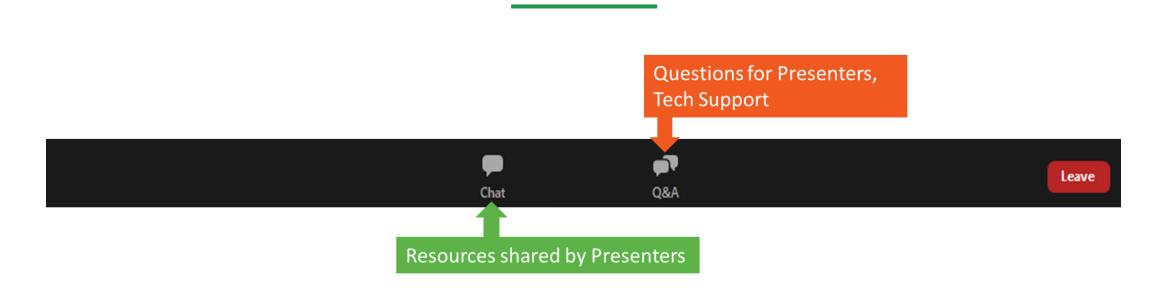


# Small Format Battery Labeling Working Session

July 16, 2024 U.S. Environmental Protection Agency



# **Webinar Logistics**



- To ask a question: Type your questions for presenters in the Q&A box.
- Technical difficulties: If you are having technical difficulties, please send a message through the <u>Q&A</u> box or email <u>Kyra.Hall@erg.com</u>.





# **Polling Logistics**

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# Welcome & Background

Ellen Meyer, U.S. EPA





# **Agenda**

- Background on the EPA's voluntary guidelines
- Overview of in-person working sessions
- Key takeaways from the working sessions
  - Information needs for each audience
  - Opportunities for conveying this information
    - Physical versus virtual labels
    - Innovations in labeling
    - Collaboration across public and private sector at all points in battery life cycle
  - Structure and format of the guidelines





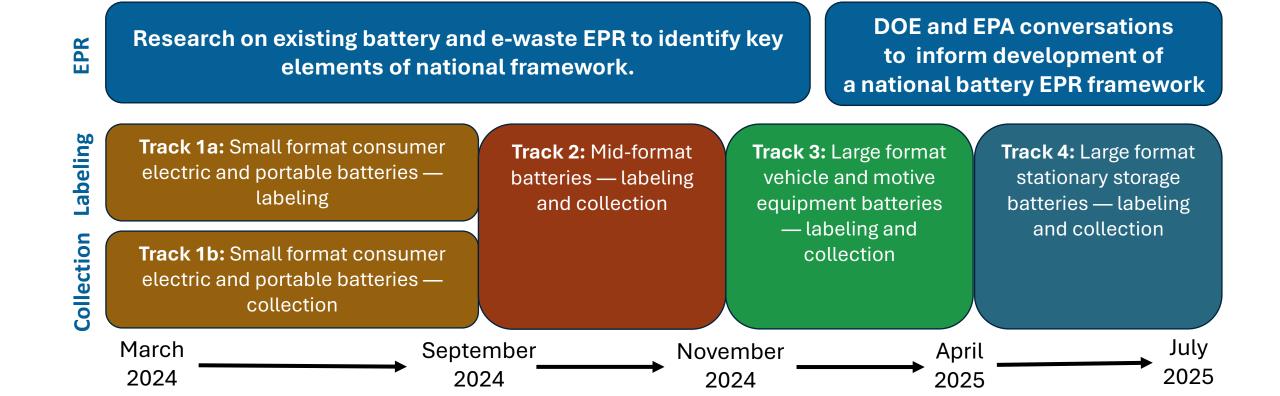
# **EPA's Ongoing Battery-Related Projects**

- Separate but complementary requirements in the Bipartisan Infrastructure Law (BIL):
  - **Battery Collection Best Practices** to identify and increase accessibility to battery collection locations, promote consumer education, and reduce hazards from improper disposal [Sec. 70401(b)]
  - Voluntary Battery Labeling Guidelines to improve battery collection and reduce battery waste by promoting consumer education and reducing safety concerns related to improper disposal. [Sec. 70401(c)]
  - National Battery Extended Producer Responsibility (EPR)
     Framework to address recycling goals, collection models, reporting requirements, and outline pathways for effective recycling [Sec. 40207(f)]





# **Timeline of Battery-Related Conversations**







# The When, Where, Who, and What: In-Person Labeling Working Session

- When? June 12-14, 2024
- Where? Arlington, VA
- Who? 49 attendees
  - Sectors represented: federal, state, and local governments; nonprofits; manufacturers and brands; industry organizations.
- What? Presentations, plenary, and breakout discussions focused on small-format battery labels as they relate to the following audiences:
  - Consumers
  - Collection sites
  - MRFs and sorters
  - Manufacturers





# The Why: Context for Guidelines

- Battery collection and recycling can pose environmental health and safety hazards in:
  - Municipal solid waste operations
  - Battery collection and transport
  - Sorting
  - Recycling
- Clear and consistent battery labeling aims to:
  - Bolster best practices for battery collection and recycling
  - Help with the identification, collection, handling, and management of end-of-life batteries

# Per BIL Section 70401(c), the guidelines should:

- Identify battery collection locations
- Educate consumers about battery collection and recycling
- Reduce safety concerns from improper disposal





# The What: Vision and Scope for the Guidelines

- All battery types and formats
- Build on existing standards, emphasize good ideas, and address inconsistencies
- Compliment ongoing work (EPR and best collection practices)
- Focus on messages related to:
  - End-of-life/next life management
  - Safety and risk information associated with disposal and recycling
  - Battery identification information, including identifying embedded batteries in products and battery chemistry (e.g., color coding, element name)





# The How: How the Working Session Informs the Guidelines

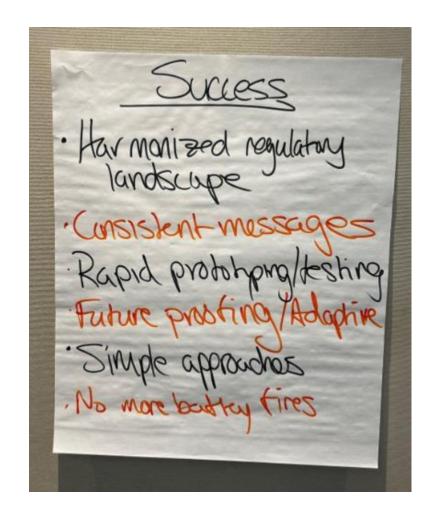
- Identified options to convey necessary information to key audiences about small format batteries
- Talked through how the voluntary guidelines could be structured
- Heard from key parties in the battery life cycle about buy-in and adoption of the voluntary guidelines





# **Defining Success**

- What success would look like?
  - Harmonized regulatory landscape
  - Consistent messages
  - Rapid prototyping/testing
  - Future proofing/adaptive approaches
  - Simple approaches
  - No more battery fires







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What else would you include as success (that was not already listed)?

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## **Session Overview & Outcomes**

Pat Tallarico, ERG support team





# **Working Session Discussions Included...**

### Level setting

- Who are the audiences for the voluntary guidelines?
- What are the current challenges and opportunities for labeling?

### Messaging and conveyance

- What is the message for each audience and how should that message be conveyed to each audience?
- Physical and virtual conveyance

### Developing the guidelines

- Continued research
- Drafting the voluntary guidelines
- Adoption of voluntary guidelines





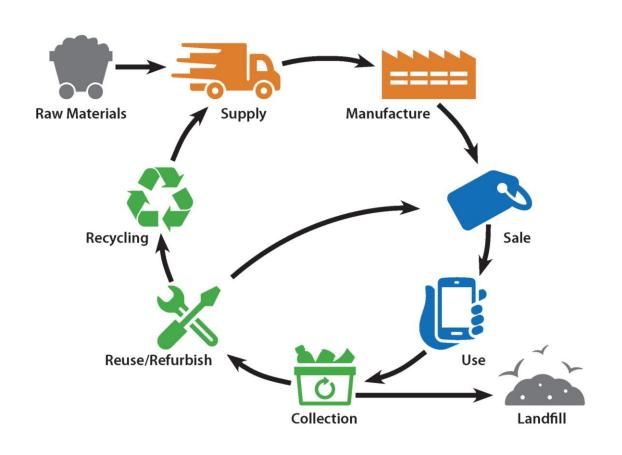
# **Level Setting**





# Level Setting: Audiences

- Manufacturers and integrators of batteries and battery containing products
- Retailers
- Users and consumers
- Collection sites
- MRFs, sorting, and removal
- Reuse and refurbish
- Battery recycling industry, including treatment and processing







# Level Setting: Challenges with Battery Labeling

- Increasing number of marking requirements and standards (>20 on a single product label and its packaging)
  - Redundancy of labels and markings
  - Limited space due to markings and smaller product sizes
  - End of life management/disposal markings not standardized, potentially confusing to consumer
  - Difficulties complying with new marking requirements faced by manufacturers
- Label information must reach multiple audiences
- Increasing emphasis on aesthetics and design











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What other challenges come to mind with labeling batteries for disposal/end of life management?

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# Messaging and Conveyance by Audience





### Consumers



What do we need consumers to do?

- Properly store and recycle batteries
- Keep batteries out of trash and recycling bins





# Consumers (cont'd)

## How can labels help consumers recycle?

- Easy I.D. of batteries in products
  - Presence of battery
  - Chemistry
  - Do not remove/tamper with embedded batteries
- Keep batteries out of the bins
  - Are icons best message (chasing arrows or crossed out wheelie bin)?
  - Disposal and recycling instructions?
  - Safety messages Avoid the Spark!
- Identify a locally appropriate disposal facility
- Repeat and reinforce key messages through multiple methods (product, packaging, websites)







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# To whom or to where should battery labels direct consumers?

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### **Collection Sites**

### Discussion for consumers to understand:

- Underlying safety concerns and actions (protect battery terminal)
- Battery types accepted at the collection site
- How to easily identify presence of battery and type of battery on label
- Not to disassemble battery embedded products

### Discussion for collection sites:

- Accessibility of information to consumer (eye level, placement in store)
- Answer consumer questions confidently
- Have collection site safety measures and training for staff (handling, sorting)
- Complete a battery training prior to site work
- Know the chemistry and state of the battery (EOL or DDR)
- Provide shippers with the mass and chemistries of the collected batteries





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How would you recommend consumers separate their batteries for collection (i.e., alkaline and rechargeable; lithium chemistries and all other chemistries)

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### **Manufacturers**

### Discussion Alignment:

- Labels should direct consumers to websites for product information.
- Color coding labels increases costs.
- Modifying existing labels (i.e. chasing arrows) takes time.
- Products have limited real estate.

### **Discussion Divergence:**

 Whether label QR codes (or links) should lead consumers to the manufacturer website or third-party website for more information.





### **MRFs and Sorters**

### Discussion Alignment:

- Most important thing is to keep batteries and products with embedded batteries out of the MRF.
- Some batteries will always get through
  - Fire prevention technology can minimize the size and damage of battery fires.
  - Staff need to be trained on how to respond when they see something wrong.
- Size and shape of battery are most identifiable characteristics for optical sorters.
- RFID technology could present opportunities for identification of batteries, especially those in products.
  - Potential challenges with FCC requirements.





# **Key Issues**

### Chasing arrows and "recycling"

- Chasing arrows potentially misleading or non-compliant without additional context (e.g., Truth in Labeling law)
- Do arrows and recycling connect to a consumer action?

### To color code or not?

- Currently not mandatory
- Increased costs
- Useful if the battery is DDR?

### Message for battery embedded products

- QR codes on item or packaging can lead consumers to a website with more product information (think holistically)
- Phone numbers on labels
- Trade-in model (bring back to manufacturer for a discount or new product)





# The Future of Labeling

- Display non-critical product information in an alternative, accessible way, such as QR codes or e-labels
- Benefits of e-labels:
  - Exist with a traditional product label
  - Increase information accessibility
  - Simplify regulatory enforcement through electronic databases
  - Centralized information for consumers
  - Easier and less expensive to update
- Considerations:
  - How will this technology reach consumers in the U.S. who are without WiFi?







Traditional label crowded with difficult-toread and potentially confusing information. Information gathered from the ITI Position Paper: E-

labeling: <a href="https://www.itic.org/dotAsset/cb33d5b7-f7a7-46d6-">https://www.itic.org/dotAsset/cb33d5b7-f7a7-46d6-</a>

999a-242899e54bb3.pdf





Smaller hybrid traditional/e-label with scannable QR code that links to a website with clear and legible regulatory and consumer information in various languages.

Reminder: Reference to and discussion of innovations and proposed solutions is not an endorsement by EPA, but is intended to facilitate discussion.





## **Opportunities for Innovation**

but is intended to facilitate discussion.

- Augmented reality labels that break accessibility barriers
  - 19 Crimes Labels by Tactic
- RFID (Radio-Frequency Identification) uses electromagnetic fields to identify and track tags attached to objects
- Near-field Communication (NFC) Technologies – similar to RFID, open possibilities for interactive experience just tap

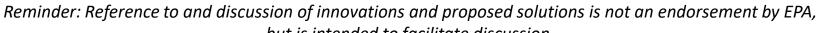


Image from Avery Denison Website



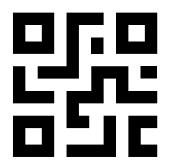
Image from Gototags Website

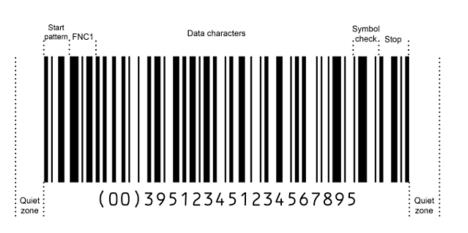




# Opportunities for Innovation (cont'd)

- QR Codes can link to digital content, such as product information, user manuals, end of life management
- Data embedded bar codes include product information, batch information, expiration (e.g., GS1-128 barcodes)





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# What other technologies are you seeing or trying?

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# **Developing the Guidelines**





# **Developing the Voluntary Labeling Guidelines**

### **Challenges**

### The voluntary guidelines may not...

- Help MRFs identify small, embedded batteries that enter the waste stream.
- Reduce the number of defective or counterfeit batteries.
- Deter DIY battery replacement.
- Change how batteries are stored.

### **Opportunities**

The voluntary guidelines may...

- Inform consumers that batteries can (and perhaps, should) be managed differently than other recyclables or waste.
- Direct consumers how to safely manage batteries.
- Stop consumers from placing batteries in the normal waste or recycling streams.
- Support and reinforce other messaging on the appropriate ways to handle, store, use and dispose of batteries.





# **Informing the Voluntary Guidelines**

- How will consumers identify if the device is or has a battery?
- How will consumers know to not throw the battery/device in the trash or recycling?
- Where and how can consumers be directed to properly manage the battery/device?
- What can be done to simplify the battery/device return or recycle process for consumers?





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Are you currently working on any policies or programs that may have an impact on battery labeling or battery recycling - position papers, education campaigns, new standards, etc.?

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### **Continued research**

- Continued exploration and research
  - Research on general consumer battery/battery recycling knowledge
  - General effectiveness of labels
  - Existing education campaigns and their message variation
  - Using donation sites as collection sites
  - How to convey message to recapture materials
    - Chasing arrows symbol versus "recycling" text?
    - Do not dispose in bin?





## **Upcoming Battery Working Sessions**

<b>Meeting Focus</b>	Meeting Topic	Meeting Date	Meeting Time	Format
Labeling and Collection	Track 2: Mid-Format Current Standards and Practices	September 2024	TBD	Virtual
Labeling and Collection	Track 2: Mid-Format Gaps, Challenges, and Safety Concerns	October 2024	TBD	Virtual
Labeling and Collection	Track 2: Mid-Format Messaging/Training	November 2024	TBD	TBD



